Cree® XLamp® XQ-E LEDs







XQ-E High Density LEDs

XQ-E High Intensity LEDs









PRODUCT DESCRIPTION

The XLamp[®] XQ-E LEDs are available in two versions: high density and high intensity. The XQ-E High Density LED enables lighting manufacturers to significantly reduce the size and total cost of their LED luminaires versus similar performance 3.5-mm footprint LEDs, without sacrificing lumen output, efficacy or reliability. The XQ-E's combination of optical symmetry, consistent design across all configurations and tiny 1.6 mm X 1.6 mm footprint simplifies manufacturing and design while providing excellent color mixing.

The new XQ-E High Intensity LED uses an innovative primary optic design optimized to deliver maximum candela, especially through narrow-beam secondary optics.

FEATURES

- Cree's smallest lighting class LED:
 1.6 mm X 1.6 mm
- Available in high-density & high-intensity versions for design flexibility
- Available in 70, 80, & 90 CRI white, royal blue, blue, PC blue, green, PC amber, red-orange, red & high efficiency (HE) photo red
- Maximum drive current: 1 A (high density & high intensity)
- Reflow solderable JEDEC
 J-STD-020C compatible
- Unlimited floor life at ≤ 30 °C/85% RH
- RoHS and REACh compliant
- UL® recognized component (E349212)

TABLE OF CONTENTS

Characteristics2
Flux Characteristics - High Density White .3
Flux Characteristics - High Density Color4
Flux Characteristics - High Intensity
White6
Flux Characteristics - High Intensity
Color7
Relative Spectral Power Distribution9
Relative Flux vs. Junction Temperature 11
Electrical Characteristics14
Relative Flux vs. Current 16
Typical Spatial Distribution
Thermal Design 21
Reflow Soldering Characteristics
Notes 24
Mechanical Dimensions 26
Tape and Reel
Packaging



CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point - white, royal blue, blue, PC blue	°C/W		6	
Thermal resistance, junction to solder point - green	°C/W		9	
Thermal resistance, junction to solder point - PC amber	°C/W		8	
Thermal resistance, junction to solder point - red-orange, red, HE photo red	°C/W		5	
Viewing angle (FWHM) - High Density white	degrees		110	
Viewing angle (FWHM) - High Density royal blue, blue, green, PC amber	degrees		125	
Viewing angle (FWHM) - High Density red-orange, red, HE photo red	degrees		130	
Viewing angle (FWHM) - High Intensity white	degrees		120	
Viewing angle (FWHM) - High Intensity royal blue, blue, PC blue, green	degrees		130	
Viewing angle (FWHM) - High Intensity PC amber	degrees		120	
Viewing angle (FWHM) - High Intensity red-orange, red	degrees		125	
Temperature coefficient of voltage - white	mV/°C		-2.3	
Temperature coefficient of voltage - royal blue, blue, PC blue	mV/°C		-3.3	
Temperature coefficient of voltage - green	mV/°C		-3.8	
Temperature coefficient of voltage - PC amber	mV/°C		-3.3	
Temperature coefficient of voltage - red-orange, red	mV/°C		-1.8	
Temperature coefficient of voltage - HE photo red	mV/°C		-1.6	
ESD withstand voltage (HBM per Mil-Std-883D)- High Density	V			8000
ESD classification (HBM per Mil-Std-883D) - High Intensity			Class 3A	
DC forward current	mA			1000
Reverse voltage	V			5
Forward voltage (@ 350 mA, 85 °C) - white	V		2.9	3.25
Forward voltage (@ 350 mA, 25 °C) - royal blue, blue, PC blue	V		3.1	3.5
Forward voltage (@ 350 mA, 25 °C) - green	V		3.2	3.6
Forward voltage (@ 350 mA, 25 °C) - PC amber	V		3.1	3.5
Forward voltage (@ 350 mA, 25 °C) - red-orange, red	V		2.2	2.6
Forward voltage (@ 350 mA, 25 °C) - HE photo red	V		2.1	2.4
LED junction temperature	°C			150

FLUX CHARACTERISTICS - HIGH DENSITY WHITE (T_j = 85 °C)

The following table provides several base order codes for XLamp XQ-E High Density white LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XQ Family LEDs Binning and Labeling document.

Color	CCT R		Minim	um Luminous F @ 350 mA	ux (Im)	Luminous	l Minimum s Flux (lm) s °C**	Order Code						
	Minimum	Maximum	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	700 mA	1.0 A							
0 1000	5000 //	0000 //	R3	122	141	210	270	XQEAWT-00-0000-00000LFE1						
Cool White	5000 K	8300 K	R2	114	132	196	252	XQEAWT-00-0000-00000LEE1						
70-CRI	0700 //	8300 K	R3	122	141	210	270	XQEAWT-00-0000-00000BFE1						
White	3700 K	8300 K	R2	114	132	196	252	XQEAWT-00-0000-00000BEE1						
			R2	114	132	196	252	XQEAWT-00-0000-00000LEE4						
Neutral White	3700 K	5300 K	Q5	107	124	184	237	XQEAWT-00-0000-00000LDE4						
										Q4	100	116	172	221
	e 2700 K		Q5	107	124	184	237	XQEAWT-00-0000-00000LDE7						
Warm White		3500 K	Q4	100	116	172	221	XQEAWT-00-0000-00000LCE7						
Wann White		2700 K	2700 K	3500 K	Q3	93.9	109	162	208	XQEAWT-00-0000-00000LBE7				
			Q2	87.4	101	150	193	XQEAWT-00-0000-00000LAE7						
			Q5	107	124	184	237	XQEAWT-00-0000-00000HDE7						
80-CRI	2700 K	3500 K	Q4	100	116	172	221	XQEAWT-00-0000-00000HCE7						
White	2700 K	3300 K	Q3	93.9	109	162	208	XQEAWT-00-0000-00000HBE7						
			Q2	87.4	101	150	193	XQEAWT-00-0000-00000HAE7						
			P4	80.6	93.3	139	178	XQEAWT-00-0000-00000U9E7						
90-CRI	2850 K	2000 K	P3	73.9	85.5	127	163	XQEAWT-00-0000-00000U8E7						
White	2030 K	3000 K	P2	67.2	77.8	116	149	XQEAWT-00-0000-00000U7E7						
			N4	62	71.7	107	137	XQEAWT-00-0000-00000U6E7						

Notes:

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 24).
- Typical CRI for Cool White (5000 K 8300 K CCT) is 70.
- Typical CRI for Neutral White (3700 K 5300 K CCT) is 75.
- Typical CRI for Warm White (2700 K 3500 K CCT) is 80.
- Minimum CRI for 70-CRI White is 70.
- Minimum CRI for 80-CRI White is 80.
- Minimum CRI for 90-CRI White is 90.
- * Flux values @ 25 °C are calculated and for reference only.
- ** Calculated flux values at 700 mA and 1 A are for reference only.

FLUX CHARACTERISTICS - HIGH DENSITY COLOR (T_ = 25 °C)

The following tables provide several base order codes for XLamp XQ-E High Density color LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XQ Family LEDs Binning and Labeling document.

	Do	minant Wav	elength Ran	ige	Minimum	Minimum Radiant Flux		
Color	Minimum		Minimum Maximum		(mW) ((mW) @ 350 mA		Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (mW)	PPF (µmol/s)*	
			36 (Q)	600	2.27	XQEROY-00-0000-000000Q01		
				35 (P)	575	2.18	XQEROY-00-0000-000000P01	
					34 (N)	550	2.08	XQEROY-00-0000-000000001
Royal Blue	D36	450	D57	465	33 (M)	525	1.99	XQEROY-00-0000-000000M01
					32 (L)	500	1.90	XQEROY-00-0000-000000L01
					31 (K)	475	1.80	XQEROY-00-0000-000000K01
					30 (J)	450	1.71	XQEROY-00-0000-000000J01

	Do	minant Wav	elength Ran	ge	Minimun	n Luminous		
Color	Minimum		Maximum		Flux (lm) @ 350 mA		Order Code	
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)		
			B6		M3	45.7	XQEBLU-00-0000-000000301	
Blue	B3	465		DC	405	405	M2	39.8
Blue	B3 405	ВО	485	K3	35.2	XQEBLU-00-0000-000000Z01		
				K2	30.6	XQEBLU-00-0000-000000Y01		

	Do	minant Wav	elength Rar	ıge	Minimun	n Luminous	Calculated			
Color	Minimum		Maxi	Maximum		Flux (lm) @ 350 mA		Flux (lm) @ 350 mA		Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group Flux (Im)		PPF (µmol/s)*			
				535	Q5	107	0.98	XQEGRN-00-0000-000000001		
Green	G2	520	G4		Q4	100	0.91	XQEGRN-00-0000-000000C01		
			Q3	93.9	0.86	XQEGRN-00-0000-000000B01				

Note

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- * Photosynthetic Photon Flux (PPF) values are calculated and for reference only.

FLUX CHARACTERISTICS - HIGH DENSITY COLOR (T_j = 25 °C) - CONTINUED

Color	Color Bin		minous Flux 350 mA	Order Code
			Flux (lm)	
PC Amber	Y2	P4	80.6	XQEAPA-00-0000-000000901
FC AMber		P3	73.9	XQEAPA-00-0000-000000801

	Dominant Wavelength Range			Minimum	Luminous		
Color	Minimum		Maximum		Flux (lm) @ 350 mA		Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group Flux (lm)		
					Q3	93.9	XQERDO-00-0000-000000B01
				Q2	87.4	XQERDO-00-0000-000000A01	
Red- Orange	03	610	04	620	P4	80.6	XQERDO-00-0000-000000901
					P3	73.9	XQERDO-00-0000-00000801
				P2	67.2	XQERDO-00-0000-000000701	

	Doi	minant Wav	elength Rar	ıge	Minimum	Luminous	Calculated		
Color	Minimum		Maximum		Flux (lm) @ 350 mA		Minimum	Order Code	
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)	(µmol/s)*		
				P3	73.9	1.92	XQERED-00-0000-00000801		
Red	R2	620	R3	(00)	P2	67.2	1.75	XQERED-00-0000-000000701	
Reu	Kea KZ 620 K3	RS	630	N4	62	1.61	XQERED-00-0000-000000601		
				N3	56.8	1.48	XQERED-00-0000-000000501		

		Peak Wavel	ength Range	9	Minimum	Radiant Flux	Calculated		
Color	М	in.	Ma	ax.	(mW) @ 350 mA		Minimum	Order Code	
	Group	PWL (nm)	Group	PWL (nm)	Group	Flux (mW)	(µmol/s)*		
HE					28	400	2.20	XQEEPR-00-0000-000000B01	
Photo	P2	650	P5	670	27	375	2.06	XQEEPR-00-0000-000000A01	
Red	Red			26	350	1.93	XQEEPR-00-0000-000000901		

Note

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- * Photosynthetic Photon Flux (PPF) values are calculated and for reference only.

FLUX CHARACTERISTICS - HIGH INTENSITY WHITE (T_j = 85 °C)

The following table provides several base order codes for XLamp XQ-E High Intensity white LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XQ Family LEDs Binning and Labeling document.

Color	ссти	CCT Range		um Luminous Fl @ 350 mA	ux (Im)	Luminous	d Minimum s Flux (lm) s °C**	Order Code
	Minimum Maximum		Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	700 mA	1.0 A	
Cool White	5000 //	8300 K	R3	122	136	213	276	XQEAWT-H0-0000-00000LFE1
Cool white	5000 K	8300 K	R2	114	127	199	258	XQEAWT-H0-0000-00000LEE1
70-CRI	3700 K	8300 K	R3	122	136	213	276	XQEAWT-H0-0000-00000BFE1
White	3700 K	8300 K	R2	114	127	199	258	XQEAWT-H0-0000-00000BEE1
			R2	114	127	199	258	XQEAWT-H0-0000-00000LEE4
Neutral White	3700 K	5300 K	Q5	107	119	187	242	XQEAWT-H0-0000-00000LDE4
			Q4	100	111	175	226	XQEAWT-H0-0000-00000LCE4
			Q5	107	119	187	242	XQEAWT-H0-0000-00000LDE7
Warm White	2700 K	о к 3500 к	Q4	100	111	175	226	XQEAWT-H0-0000-00000LCE7
			Q3	93.9	105	164	213	XQEAWT-H0-0000-00000LBE7
			Q5	107	119	187	242	XQEAWT-H0-0000-00000HDE7
80-CRI White	2700 K	3500 K	Q4	100	111	175	226	XQEAWT-H0-0000-00000HCE7
			Q3	93.9	105	164	213	XQEAWT-H0-0000-00000HBE7
			P4	80.6	89.9	141	182	XQEAWT-H0-0000-00000U9E7
90-CRI White	2850 K	50 K 3000 K	P3	73.9	82.4	129	167	XQEAWT-H0-0000-00000U8E7
			P2	67.2	74.9	117	152	XQEAWT-H0-0000-00000U7E7

Notes:

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 24).
- Typical CRI for Cool White (5000 K 8300 K CCT) is 70.
- Typical CRI for Neutral White (3700 K 5300 K CCT) is 75.
- Typical CRI for Warm White (2700 K 3500 K CCT) is 80.
- Minimum CRI for 70-CRI White is 70.
- Minimum CRI for 80-CRI White is 80.
- Minimum CRI for 90-CRI White is 90.
- * Flux values @ 25 °C are calculated and for reference only.
- ** Calculated flux values at 700 mA and 1 A are for reference only.

FLUX CHARACTERISTICS - HIGH INTENSITY COLOR (T_j = 25 °C)

The following tables provide several base order codes for XLamp XQ-E High Intensity color LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XQ Family LEDs Binning and Labeling document.

	Do	minant Wa	elength Ran	ige	Minimum	Radiant Flux	Calculated		
Color	Mini	mum	Maximum		Maximum (mW) @ 350 mA Minimu		Minimum	Order Code	
	Group	DWL (nm)	Group	DWL (nm)	Group	FIux (mW)			
				465	35 (P)	575	2.18	XQEROY-H0-0000-000000P01	
Royal Blue	D36	450	D57		34 (N)	550	2.08	XQEROY-H0-0000-000000N01	
			33 (M)	525	1.99	XQEROY-H0-0000-000000M01			

	Do	minant Wav	elength Ran	ige	Minimum Luminous		
Color	Minimum		Maximum		Flux (lm) @ 350 mA		Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)	
		465	B6	485	M3	45.7	XQEBLU-H0-0000-000000301
Dius	Blue B3				M2	39.8	XQEBLU-H0-0000-000000201
Blue					K3	35.2	XQEBLU-H0-0000-000000Z01
					K2	30.6	XQEBLU-H0-0000-000000Y01

	Color Bin		minous Flux 350 mA	Order Code	
		Group	Flux (lm)		
	N4B & N5B	N2	51.7	XQEAPB-H0-0000-000000401	
PC Blue		M3	45.7	XQEAPB-H0-0000-000000301	
		M2	39.8	XQEAPB-H0-0000-000000201	

Note

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- * Photosynthetic Photon Flux (PPF) values are calculated and for reference only.



FLUX CHARACTERISTICS - HIGH INTENSITY COLOR (T_j = 25 °C) - CONTINUED

	Do	minant Wav	elength Rar	nge	Minimum Luminous		Calculated	
Color Min Group	Minimum		Maximum		Flux (lm) @ 350 mA		Minimum	Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)	(µmol/s)*	
				535	R2	114	1.11	XQEGRN-H0-0000-000000E01
					Q5	107	0.98	XQEGRN-H0-0000-000000D01
Green	G2	520	G4		Q4	100	0.91	XQEGRN-H0-0000-000000C01
Green	92	62 520	04	555	Q3	93.9	0.86	XQEGRN-H0-0000-000000B01
					Q2	87.4	0.80	XQEGRN-H0-0000-000000A01
					P4	80.6	0.74	XQEGRN-H0-0000-000000901

	Color Bin		minous Flux 350 mA	Order Code	
		Group	Flux (lm)		
PC Amber	Y2	P3	73.9	XQEAPA-H0-0000-000000801	
PC AMber	۲Z	P2	67.2	XQEAPA-H0-0000-000000701	

Color	Do	minant Wav	elength Rar	nge	Minimum Luminous			
	Minimum		Maximum		Flux (lm) @ 350 mA		Order Code	
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)		
	610 04 620		P3	73.9	XQERDO-H0-0000-000000801			
Red- Orange		610	04	620	P2	67.2	XQERDO-H0-0000-000000701	
, i i i i i i i i i i i i i i i i i i i					N4	62	XQERDO-H0-0000-000000601	

Color	Do	minant Wav	elength Rar	nge	Minimum Luminous		Calculated	
	Minimum		Maximum		Flux (lm) @ 350 mA		Minimum	Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group Flux (lm)		(µmol/s)*	
					N2	51.7	1.35	XQERED-H0-0000-000000401
Red	R2	620	R3 6	630	M3	45.7	1.19	XQERED-H0-0000-000000301
					M2	39.8	1.04	XQERED-H0-0000-000000201

Note

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- * Photosynthetic Photon Flux (PPF) values are calculated and for reference only.

RELATIVE SPECTRAL POWER DISTRIBUTION





Wavelength (nm)

High Density Color



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RELATIVE SPECTRAL POWER DISTRIBUTION - CONTINUED





High Intensity Color



RELATIVE FLUX VS. JUNCTION TEMPERATURE (I_F = 350 mA)





High Density Color



Junction Temperature (°C)

RELATIVE FLUX VS. JUNCTION TEMPERATURE (I_F = 350 mA) - CONTINUED

High Density Color

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High Intensity



-Royal Blue

150



RELATIVE FLUX VS. JUNCTION TEMPERATURE ($I_F = 350 \text{ mA}$) - CONTINUED

50



Junction Temperature (°C)

100

125

75

High Intensity Color

25



ELECTRICAL CHARACTERISTICS (T_J = 85 °C)





High Density Color



ELECTRICAL CHARACTERISTICS (T_J = 25 °C) - CONTINUED





High Intensity Color



RELATIVE FLUX VS. CURRENT (T_J = 85 °C)

High Density



High Density Color



RELATIVE FLUX VS. CURRENT (T_J = 25 °C) - CONTINUED





High Intensity



RELATIVE FLUX VS. CURRENT (T_J = 25 °C) - CONTINUED

High Intensity Color



High Intensity Color



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TYPICAL SPATIAL DISTRIBUTION

High Density



High Density Color



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TYPICAL SPATIAL DISTRIBUTION - CONTINUED

High Intensity



High Intensity Color





High Density

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XLAMP® XQ-E LED

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THERMAL DESIGN - CONTINUED

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.

High Intensity



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REFLOW SOLDERING CHARACTERISTICS

In testing, Cree has found XLamp XQ-E LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer's responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

Profile Feature	Lead-Free Solder
Average Ramp-Up Rate (Ts _{max} to Tp)	1.2 °C/second
Preheat: Temperature Min (Ts _{min})	120 °C
Preheat: Temperature Max (Ts _{max})	170 °C
Preheat: Time (ts _{min} to ts _{max})	65-150 seconds
Time Maintained Above: Temperature (T_L)	217 °C
Time Maintained Above: Time (t_L)	45-90 seconds
Peak/Classification Temperature (Tp)	235 - 245 °C
Time Within 5 °C of Actual Peak Temperature (tp)	20-40 seconds
Ramp-Down Rate	1 - 6 °C/second
Time 25 °C to Peak Temperature	4 minutes max.

Note: All temperatures refer to topside of the package, measured on the package body surface.

NOTES

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Moisture Sensitivity

Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XQ-E LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of \leq 30 °C/85% relative humidity (RH). Regardless of storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

REACh Compliance

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

NOTES - CONTINUED

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 1 enclosure consideration. The LED package or a portion thereof has not been investigated as a fire enclosure or a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

MECHANICAL DIMENSIONS

Thermal vias, if present, are not shown on these drawings.

-XQ-E High Density

High Density

XQEAWT-<u>0</u>x-xxxx-xxxxxxxx

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All dimensions in mm.

Measurement tolerances unless indicated otherwise: ±.13 mm

1 50

MECHANICAL DIMENSIONS - CONTINUED

High Density & High Intensity





Recommended Stencil Pad

Recommended PC Board Solder Pad and Trace Layout

CREE 🔶

TAPE AND REEL

All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

Except as noted, all dimensions in mm [in].

Measurement tolerances unless indicated otherwise: .xx = ±.10 mm

High Density XQEAWT-<u>Q</u>x-xxxx-xxxxxxxx –XQ-E High Density Ø 1.500 +.10 -.00 4.000 CATHODE SIDE 1.750 1.65 A Ο Ο 8.000 \bigcirc Ο Ο Ο Ο Ο Ο Ο C \cap C NOMINAL 8.30 0 Q O 0 9 O 0 0 0 0 О 0 षि A MAX 1.85 Ø1.000 A 🔫 3.50 ±.10 .30 ± .10 2.000 \rightarrow ANODE SIDE **High Intensity** XQEAWT-Hx-xxxx-xxxxxxxx —XQ-E High Intensity Ø1.50 +.10/-.00 4.00 [.157] [+.0039/-.0000] Po 2.00 [.079] 1.75 [.069] E2 P2 CATHODE SIDE 1.85 [.073] Во 8.00 [.315] 3.0 NOMINAL 3.50 [.138] F 8.30 [.327] 6.25 MAX [.246] Ø1.00 W E2 [.039] D1 ANODE SIDE 4.00 [.157] 1.98 [.078] .30 [.012] Ρ Т 1.20 [.047] POCKET SIZE Ko . 3.0° 1.85 mm [.073"] Ao -Во 1.85 mm [.073"] 1.20 mm [.047"] Ko 1.85 [.073] Ao



TAPE AND REEL - CONTINUED

High Density & High Intensity



PACKAGING

The diagrams below show the packaging and labels Cree uses to ship XLamp XQ-E LEDs. XLamp XQ-E LEDs are shipped in tape loaded on a reel. Each box contains only one reel in a moisture barrier bag.

