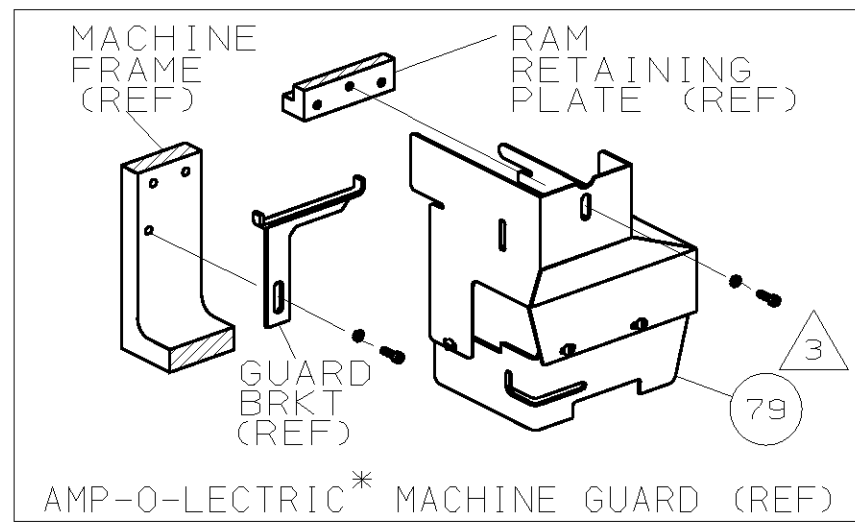


PART NUMBER	REV	FIRST USED
567705-1	C	852070-1



TERMINAL NAME:		
SPLICE (AMPLVAR) 9 SERRATIONS		
		62308-2
TERM APPL SPEC -		

CRIMPING DATA				
PAD LTR	CRIMP HEIGHT	WIRE SIZE CMA	REC SETUP WIRE	
A	.089 ±.002	6200-7000	(1) 16 MAGNET (1) 14 AWG	
B	.084 ±.002	5200-6000	(2) 16 AWG	
C	.079 ±.002	4000-5000	(1) 17 MAGNET (1) 16 AWG	
D	.074 ±.002	3000-3800	(2) 18 MAGNET	
CRIMP	SIZE	TYPE	RANGE	
WIRE	.140	F	3000-7000 CMA	
INSUL	-	-	-	
FEED .345	APPL INST A1 8039 & 9640		SET UP GAGE -	LAYOUT L14930
WIRE STRIP LENGTH		-		
-1		AMP-O-ELECTRIC		AIRFEED

STANDARD FORCE CRIMP QUALITY MONITOR APPLICATOR
S1M HDM 567016-1

					70
					69
					68
					67
					66
					65
					64
					63
					62
					61
					60
					59
					58
					57
					56
					55
					54
					53
					52
					51
					50
					49
					48
					47
					46
					45
					44
					43
					42
					41
					40
					39
					38
					37
					36
					35
					34
					33
					32
					31
					30
					29
					28
					27
					26
					25
					24
					23
					22
					21
					20
					19
					18
					17
					16
					15
					14
					13
					12
					11
					10
					9
					8
					7
					6
					5
					4
					3
					2
					1

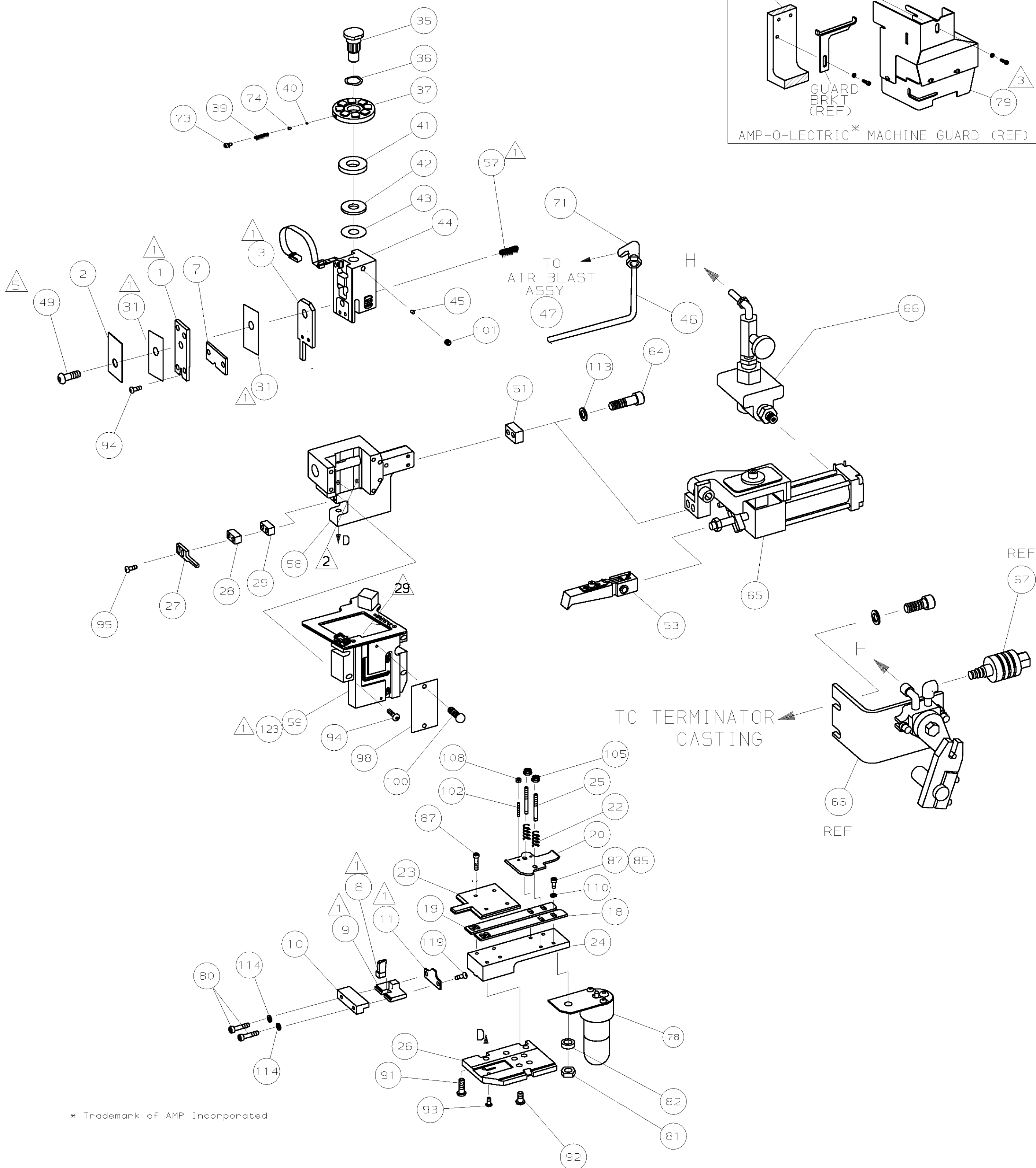
					125
					124
					123
					122
					121
					120
					119
					118
					117
					116
					115
					114
					113
					112
					111
					110
					109
					108
					107
					106
					105
					104
					103
					102
					101
					100
					99
					98
					97
					96
					95
					94
					93
					92
					91
					90
					89
					88
					87
					86
					85
					84
					83
					82
					81
					80
					79
					78
					77
					76
					75
					74
					73
					72
					71

QTY. REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
				REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	
PARTS LIST					

QTY. REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
				REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	
PARTS LIST					

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:			MACHINERY REF		
2 PLC DEC ±.25	3 PLC DEC ±.1	4 PLC DEC ±.1	5-25-95 APP S. FERRANTI	5-25-95 S. FERRANTI	5-25-95 S. FERRANTI
ANGLES ±.1	SURF TEXTURE: ✓	REMOVE BURRS, BREAK SHARP EDGES R.015 MAX	NAME	SCALE	DWG NO
REVISION RECORD			END FEED CQM APPLICATOR		
C	ECN 0150-9328-99	TE	5-99	5-99	5-99
B	0150-6183-95	TB	5-95	5-95	5-95
A	ECN 0150-4607-93	TB	6-93	6-93	6-93
P	REVISION RECORD	APP	DATE	DATE	DATE

CASE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING	RESTRICTED TO
-----------------	-------------------------------	---------------



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 TORQUE ITEM 49 TO 60 INCH POUNDS

* Trademark of AMP Incorporated

THIS DRAWING IS A CONTROLLED DOCUMENT.

MAY 19, 1995

RELEASED FOR PUBLICATION

THIS DRAWING IS UNCLASSIFIED

AMP 1756 REV 3-92