

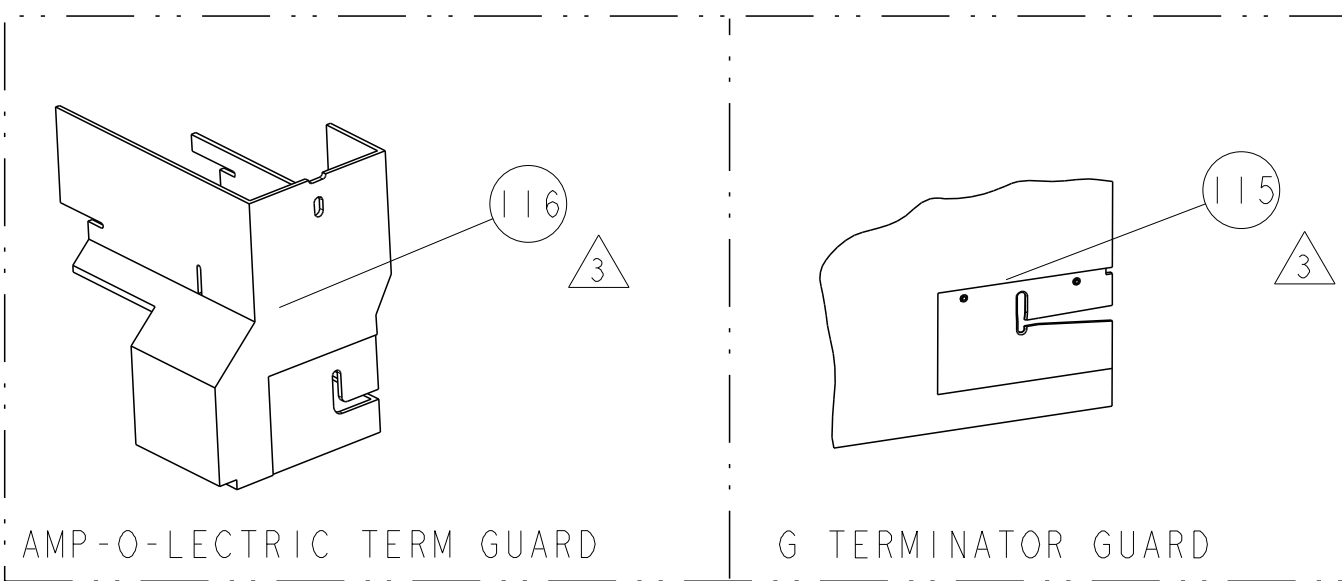
8			7		
THIS DRAWING IS UNPUBLISHED.			RELEASED FOR PUBLICATION		
20			20		
© COPYRIGHT 20			BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.		
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852378-1	B	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1852378-2	B	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1852378-3	B	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1852378-7	A	-	-	-	SPARE PARTS

△ RECOMMENDED SPARE PARTS

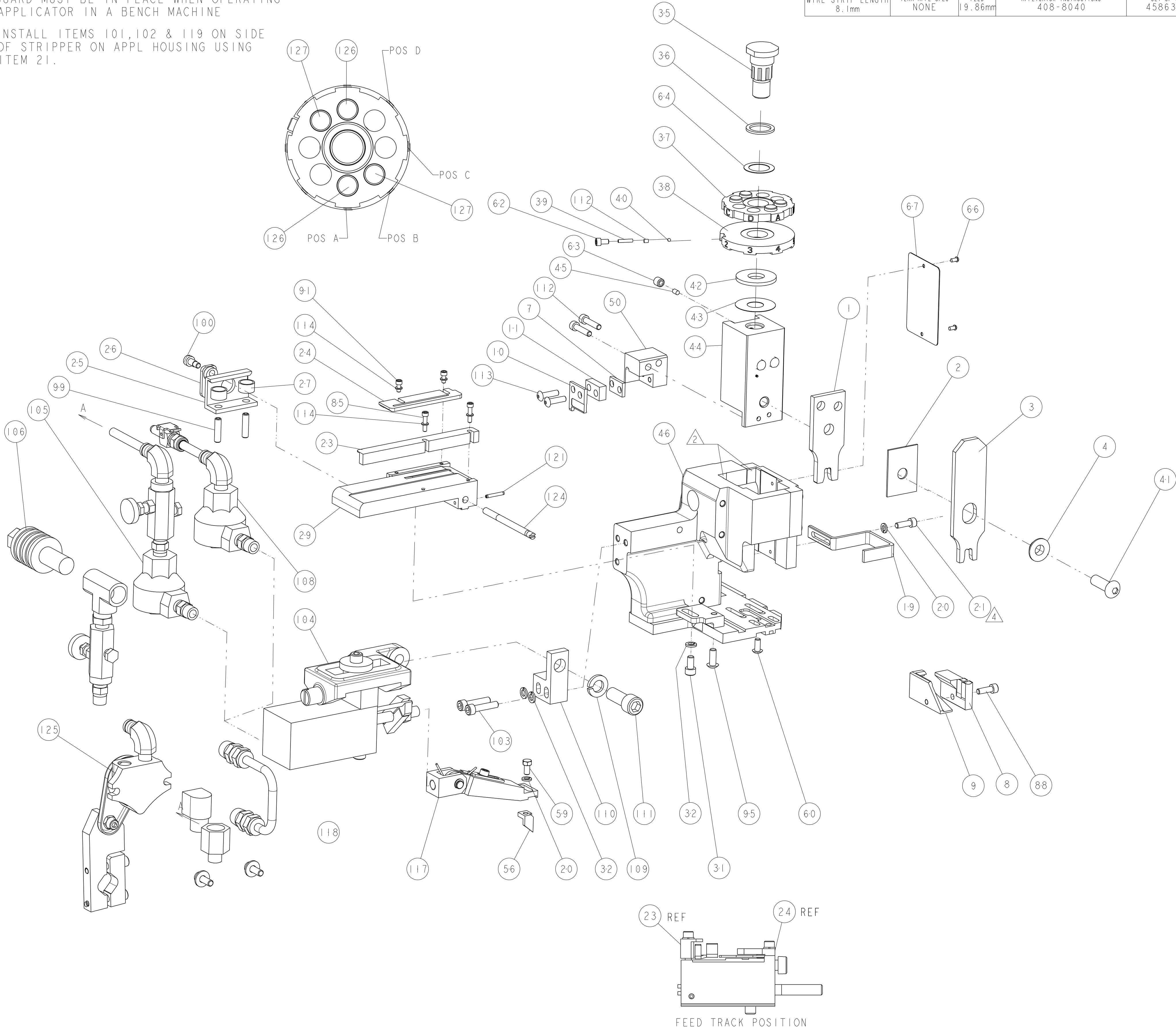
△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

△ INSTALL ITEMS 101,102 & 119 ON SIDE OF STRIPPER ON APPL HOUSING USING ITEM 21.



TERMINAL NAME: MEDIUM RING TERMINAL					
TE PN		MANUF PN		PACKARD TERM - PACKARD CRIMP SPECS	
1949212-1		12103504			
1949212-2		12103503		PAD LTR	CRIMP HEIGHT
-		-		A	3.35±0.05mm[.132±.002]
-		-		B	3.20±0.05mm[.126±.002]
-		-		C	-
-		-		D	-
-		-		CRIMP	SIZE
-		-		WIRE	TYPE
-		-		5.46mm [.215]	F
-		-		6.48mm [.255]	F
-		-		INSUL	Ø 3.7 mm MAX
-		-		FEED	APPLICATOR INSTRUCTIONS
-		-		8.1mm	408-8040
-		-		TERM APPL SPEC	SET UP GAGE
-		-		NONE	458637-1



LOC		DIST		REV		DATE		BY		APPV	
A		66		P		LTR		DESCRIPTION		DATE	
A		66		A		RELEASED		30APR2007		BH	
B		66		B		ECR-07-016562		13JUL2007		MY	
B1		66		B1		ECR-14-005184		08APR2014		XZ	

-	2	2	2	-	5-354779-6	PIN, WIRE DISC, .3270	127
-	2	2	2	-	4-354779-8	PIN, WIRE DISC, .3230	126
-	-	1	1	-	455350-4	AIR BLAST ASS'Y	125
-	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
-	1	1	1	-	3-21028-8	PIN, SLOTTED SPRING .094 X .625	121
-	18	24	18	IN	27319-4	TUBING, POLY-FLO, NATURAL	119
-	-	1	1	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	2	2	2	-	2-21002-3	SCR, BTN SKT HD CAP 8-32 X .625	113
-	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	112
-	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	1	-	-	24042-2	VALVE, SLEEVE, 3-WAY	106
-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	-	3-21000-8	SCR, SKT HD CAP 10-32 X .875	103
-	1	1	1	-	986220-3	CLAMP, CABLE, BLACK	102
-	1	-	1	..	23238-1	INSERT, COUPLING	101
-	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	100
-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	-	2-21002-7	SCR, BTN SKT HD CAP 10-32 X .500	95
-	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	91
-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	88
-	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	-	2-694433-8	FEED PAWL	56
-	1	1	1	-	1633513-2	HOLDER, SLUG BLADE	50
-	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	-	455673-6	RAM, SIDE FEED	44
-	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	-	1-690124-0	WASHER, RAM (.100)	42
-	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	-	690212-1	POST, RAM	35
-	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	-	3-844048-1	PLATE, REAR STRIP GUIDE	29
-	2	2	2	-	22284-1	SPRING, COMPRESSION	27
-	1	1	1	-	240793-4	LEVER, DRAG RELEASE	26
-	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	-	1633497-3	REAR STRIP GUIDE	24
-	1	1	1	-	1-189124-1	GUIDE, FRONT STRIP	23
-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	-	1-458230-8	STRIPPER	19
-	1	1	1	-	8-240641-8	SPACER	11
-	1	1	1	-	1633512-3	BLADE, SLUG	10
-	1	1	1	-	1-1633124-0	PLATE, REAR SHEAR	9
-	1	1	1	-	1633529-1	ANVIL, SPECIAL, COMBINATION	8
-	1	1	1	-	8-240641-6	SPACER	7
-	1	1	1	-	3-238009-3	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	-	3-1633471-5	CRIMPER, INSULATION F	3
-	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
-	1	1	1	-	7-1633305-7	CRIMPER, WIRE PREMIUM	1

-77 -3 -2 -1 U/M						PART NO	DESCRIPTION				ITEM NO
THIS DRAWING IS A CONTROLLED DOCUMENT FOR THIS ELECTRONIC CORPORATION IT IS SUBJECT TO THE FOLLOWING CONDITIONS: 1. IT IS THE PROPERTY OF THIS ELECTRONIC CORPORATION 2. IT IS TO BE USED ONLY FOR THE PURPOSES AUTHORIZED BY THIS ELECTRONIC CORPORATION 3. IT IS TO BE KEPT IN A SAFE PLACE 4. IT IS TO BE RETURNED TO THE ISSUING OFFICE WHEN NO LONGER REQUIRED 5. IT IS TO BE DESTROYED WHEN NO LONGER REQUIRED 6. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 7. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 8. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 9. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 10. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 11. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 12. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 13. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 14. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 15. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 16. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 17. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 18. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 19. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 20. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 21. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 22. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 23. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 24. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 25. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 26. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 27. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 28. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 29. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 30. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 31. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 32. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 33. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 34. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 35. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 36. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 37. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 38. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 39. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 40. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 41. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 42. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 43. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 44. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 45. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 46. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 47. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 48. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 49. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 50. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 51. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 52. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 53. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 54. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 55. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 56. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 57. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 58. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 59. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 60. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 61. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 62. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 63. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 64. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 65. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 66. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 67. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 68. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 69. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 70. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 71. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 72. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 73. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 74. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 75. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 76. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 77. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 78. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 79. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 80. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 81. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 82. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 83. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 84. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 85. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 86. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 87. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 88. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 89. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 90. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 91. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 92. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 93. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 94. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 95. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 96. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 97. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 98. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 99. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE 100. IT IS TO BE REPRODUCED ONLY BY THE ISSUING OFFICE						DWN 02JAN2007 R. HIGMAN				TE Connectivity Harrisburg, PA 17105-3608	
CHK 02JAN2007 R. HIGMAN		NAME									
APVD 02JAN2007 T. BENCHOFF		PRODUCT SPEC		SIDE FEED HDM APPLICATOR							
APPLICATION SPEC		-		-							
SIZE		CAGE CODE		DRAWING NO							
A		00779		C-1852378							
RESTRICTED TO		-		-							
CUSTOMER DRAWING		SCALE		3:5							
SHEET		1		OF							
REV		B		-							