

Key Features

- ▶ Prevent loosening and ensures a secure hold with one drop
- ▶ Available in four strengths
- ▶ Stop corrosion, seal threads, improve torque control, reduce galling, and minimize inventories
- ▶ Only cure in the absence of air (anaerobic) making cleanup of excess Threadlocker easy
- ▶ Can drive reliability up and costs down
- ▶ Provide lubricity to achieve controlled torque during assembly and operation
- ▶ Hold critical clamp load pressures under the most severe environments

**8700 Display Pack****Part Numbers**8701-10ML
(10ml / 0.2 oz bottle)8701-50ML
(50ml / 2 oz bottle)8702-10ML
(10ml / 0.2 oz bottle)8702-50ML
(50ml / 2 oz bottle)8703-10ML
(10ml / 0.2 oz bottle)8703-50ML
(50ml / 2 oz bottle)8704-10ML
(10ml / 0.2 oz bottle)8704-50ML
(50ml / 2 oz bottle)8700
(Display Pack - 20 x 10ml)

Threadlockers completely fill in thread paths to eliminate the movement that causes parts to shake and vibrate loose.

Description

Since threaded fasteners were developed, manufacturers have been searching for the solution to vibrational loosening. The vibrational loosening of fasteners creates warranty problems, reliability issues, and unscheduled shutdown of equipment. The solution is Threadlocking.

**Threadlockers Specifications**

	8701	8702	8703	8704
Part No.	8701-10ML 8701-50ML	8702-10ML 8702-50ML	8703-10ML 8703-50ML	8704-10ML 8704-50ML
Size	10ml (0.2 oz) 50ml (2.0 oz)	10ml (0.2 oz) 50ml (2.0 oz)	10ml (0.2 oz) 50ml (2.0 oz)	10ml (0.2 oz) 50ml (2.0 oz)
Description	▶ Low strength threadlocking ▶ Ideal for small screws 1/4" in diameter and smaller ▶ Controlled lubricity for accurate clamp loading ▶ May be disassembled with hand tools ▶ Meets MIL-S-46163A, Type II, Grade M	▶ General purpose, medium strength threadlocking ▶ Ideal for fasteners 3/4" in diameter or smaller ▶ Controlled lubricity for accurate clamp loading ▶ May be disassembled with hand tools ▶ Meets MIL-S-46163A, Type II, Grade N	▶ High strength permanent threadlocking ▶ Ideal for fasteners up to 1" in diameter ▶ Meets MIL-S-46163A, Type I, Grade K	▶ High strength wicking grade ▶ Penetrates threads by capillary action ▶ Ideal for sealing/locking pre-assembled fasteners ▶ Secures screws, bolts, seals welds and porous metal parts ▶ Meets MIL-S-46163A, Type III, Grade R
Liquid State	Color	Purple	Blue	Red
	Viscosity	1200 cps MT	1200 cps MT	500 cps MT
	Fixture Time (min)	10	10	10
	Working Time (hrs)	2	2	2
	Full Cure (hrs)	8	8	8
	Gap Filled (inches)	.01	.01	.008
	Specific Gravity	1.05	1.07	1.12
Cured State	Toxicity	Low	Low	Low
	Corrosivity	None	None	None
	Breakaway Torque (psi)	75	150	250
	Prevailing Torque (psi)	50	75	350
	Shear Strength (Lb/in ²)	600	800	2840-4970
	Temp Range	-60 to 350°F	-60 to 350°F	-60 to 350°F
	Linear Expansion (mm/Degree C)	15-105	15*105	8*105
	Hardness: Rockwell	R25	R65	M110
	Decomposition Temp.(°F)	410	432	486
				437

Note: Values are typical and should not be used as product specification.

THREADLOCKERS
8700 Series
 TECHNICAL DATASHEET