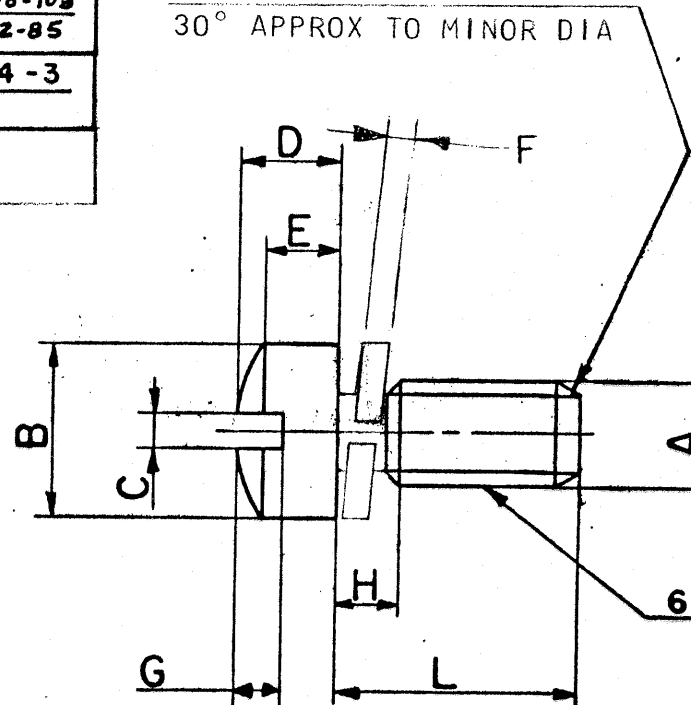


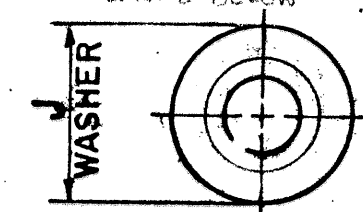
BASE NUMBER	A DIA	B DIA	C	D	E	F ±.005	G	H MAX	J DIA	L +.000 -.031	REL COM
10-101152-5	.1380 .1312	.226 .208	.048 .039	.132 .111	.096 .086	.031	.060 .045	.080	.232 .218	.312	31115-4 22380-379
-6										.375	31115-4 22380-380
-8										.500	31115-4 22380-381
-10										.625	31115-4 22380-382
-12										.750	31115-4 22380-383
-7										.438	31525-440 22446-410
-4										.250	35508-103 22752-85
-3										.188	40334-3
-13										.812	

10-101152

CHAMFER
30° APPROX TO MINOR DIA



REL.	31115-4	WAS	DATE	D'MAN	APPD.
1	31525-440	ADD 8 REL -7() & DATA	9-14-56	F. GEORGE	
2	33787-2	REV. NOTE 3, TITLE, F COL, CHAMFER NOTE, CHG PICT.	1-30-58	MOORE	
3	35525-202	COL F .018 ±.010, COL J .231 ±.018	5-16-58	BAILEY	
4	35508-103	ADD 8 REL -4() & DATA	11-26-58	Fairchild	
5	35506-2	ADD CAN BE MADE FROM 10-101152B.	9-16-59	A. NILES	
6	40334-3	ADD 8 REL -3() & DATA	8-23-62	MCHEL	
7	39525-656	ADD 8 REL -XX8 FINISH	7-10-63	FLYZIK	
A1	43534-2	(MFG); REV NOTES 283	11-19-64	Randall	
A2	52525-57	ADD -13 & DATA, REV NOTE 1	10-12-70	HANNI	
A3	53525-195	WAS 6-32NC (THREAD DATA); REM PURCHASED	12-11-71	BARTKOW	
A4	53524-259	ADD 8 REL -XXE, -XX7	2-24-72	SHEPLER	
B	70192-4	(CL II) WAS: .018 (F ±.005 COL), .225/.215 (J DIA COL); REV NOTE 3; CHGD PICT.	7/9/79	LODO-VICE	
C	25151	(CL II) SEE CHANGE NOTICE 6/4/90	6/4/90	WASH	



K 85976	SEE ECN NUMBER 85976	1-14-59	Marshall
L 86054	(CL II) SEE ECN: 86054	3-4-99	JED

- LOCKWASHER SHALL BE MADE FROM PHOSPHOR BRONZE PER ASTM B103, C51000, H08 OR ASTM B159, C51000, H08 OR TIN BRASS PER ASTM B591, C42500, H10; OR SILICON BRONZE PER ASTM B99, C65100, H04. HARDNESS ROCKWELL B90 MINIMUM AND SHALL HAVE SAME FINISH AS SCREW
- SCREW SHALL BE MADE OF BRASS AND MEET THE REQUIREMENTS OF FEDERAL SPEC. QQ-W-321, COMP. 260, 270, OR 274 WITH EIGHTH OR QUARTER HARD TEMPER.

- TO COMPLETE BASE NO. ADD APPLICABLE LAST DIGIT SUFFIX NO. FOR DESIRED FINISH:
 NICKEL PLATE 9-885 SUFFIX-8
 CADMIUM PLATE CHROMATE 9-3026 SUFFIX-1
 BLACK OXIDE 9-4260 SUFFIX-2
 CADMIUM PLATE OLIVE DRAB 9-2929 SUFFIX-3
 CADMIUM PLATE, NICKEL BASE 9-4431 SUFFIX -XX7
 CHROME PLATE PER AMS 2406 (.00002-.00005 THK) OVER
 NICKEL PLATE 9-885 (.0001-.0003 THK) SUFFIX-XXE
 CADMIUM PLATE, CLEAR CHROMATE 9-8598 SUFFIX-XXW
 BLACK ZINC ALLOY PLATE 9-2530 SUFFIX-XXY
 NOTES: OLIVE-GREEN ZINC ALLOY PLATE 9-9281 SUFFIX-XXU
 CADMIUM PLATE, BLACK FINISH 9-2827 SUFFIX-XXV
 BLACK ZINC ALLOY CONDUCTIVE PLATE 9-2530-1 SUFFIX-XXX

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CAN BE MADE FROM 10-101152B

MATERIAL SPEC. SEE NOTES 2 & 3		PROCESS SPEC.		SCINTILLA MAGNETO DIVISION BENDIX AVIATION CORPORATION SIDNEY, N. Y., U. S. A.				TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS: 1/16, 1/8, 3/16, 1/4, 3/8, 1/2, 5/8, 3/4, 7/8, 1 CONCENTRICITY: .001 IN. MAX. KEYWAY SQUARE EDGES: .001 IN. MAX. SQUARENESS: .010 PER INCH OF LENGTH MACHINED SURFACES MUST BE FLAT AND PARALLEL WITHIN THE TOLERANCE OF THE APPLICABLE DIMENSION AND SMOOTH WITHIN 200 MICRO INCHES RM.	
HEAT TREAT. SPEC.		FINISH SPEC. SEE NOTE 1		NAME SCREW, ASSEMBLED WASHER, 6-32 X L				NEXT ASSEMBLY 10-35901, 10-37103, 10-37271	
TOOL ACC.		CON. REC. 22380		D'MAN TYLER				WEIGHT-LBS.	
				CHECKER Burrell				SUPERSEDED BY 10-101152	
				MAY. CP				AND IS NOT INTERCHANGEABLE	
				STDS Bibb				REF. 10-91441 10-36080	
				CH. D'MAN Bibb				SCALE NO SCALE	
				APPROVED Wheeler				T.A.B. CODE 77620	
				SCALE 6-17-55					