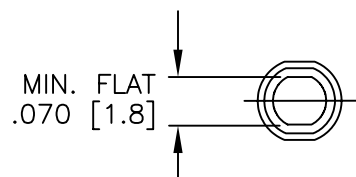


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REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
1	PRE PRODUCTION RELEASE ECN T-4500	11/22/83	J.B.
A	PER ECO-09-025648	Nov/16/09	M.HIGGY



Ø.080 MIN. [2.0]

.580 [14.7]
MAX.

MELTABLE INSERT
(WIRE END) (BLUE)

SOLDER PREFORM
(WITH FLUX)

INSULATION SLEEVE

MELTABLE INSERT
(WAFER CONNECTOR
END) (BLUE)

RED
COLOR CODE

Ø .070 [1.8] MIN.

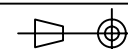
NOTES:

1. MATERIALS:

- A. INSULATION SLEEVE: HEAT SHRINKABLE, RADIATION CROSSLINKED MODIFIED POLYVINYLIDENE FLUORIDE, TRANSPARENT BLUE.
- B. SOLDER PREFORM: SOLDER TYPE: Sn96
FLUX TYPE: RA
PER ANSI-J-STD-006.
- C. MELTABLE INSERTS: LOW OUTGASSING IMMERSION RESISTANT THERMOPLASTIC.
- D. CARRIER STRIP: ADHESIVE COATED HIGH TEMPERATURE TAPE.

- 2. THESE SLEEVES ARE DESIGNED TO ATTACH 20 THROUGH 26 GAGE TIN, NICKEL OR SILVER PLATED CONDUCTORS TO TERMINALS OF A TE MTC100 SERIES WAFER.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS ARE IN BRACKETS.	DRAWN		Zsofia O.	Nov/10/09		Raychem Interconnect 300 Constitution Drive Menlo Park, CA 94025 U.S.A		
	CHECKED							
	APPROVED		M. HIGGY	Nov/10/09				
	APPROVED							
DECIMALS		CAD NAME		TITLE SOLDERSLEEVE® WIRE TERMINATOR WITH OVAL ENTRY TEMPERATURE RATING 150 CELSIUS DEGREE, Sn96 MTC100 SERIES				
.XXX ±		CTA-0065						
.XX ±		THIRD ANGLE PROJECTION		SIZE B CAGE CODE: 06090 DWG. NO. CTA-0065 REV A				
ANGLES								
.X ±		WEIGHT:		SCALE: NONE				

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