Gas Discharge Tube (GDT) Products SL1010A Series

SL1010A Series









Description

The SL1010A Series Gas Discharge Tube (GDT) offers a compact, three-terminal, surface mount component that's just 5mm in diameter. It is rated for 10 hits (±5 repetitions) of a 5kA 8/20µs surge event with a low off-state capacitance of 1.5pF. Its low arc voltage parameter of 10V reduces thermal accumulation during long-term power fault events.

Agency Approvals

| AGENCY | |
|--------|--|
| 712 | |

AGENCY FILE NUMBER

E128662

3 Electrode GDT Graphical Symbol



Additional Information







Samples

Features

- 5mm diameter size
- Low insertion loss
- Fast response time
- Single component balanced protector (T-grd & R-grd)
- High current rating
- Stable performance over lifetime
- Lead-free and RoHS compliant
- UL Recognized

Applications

- Data lines
- Broadband interfaces such as ADSL2/VDSL2
- xDSL equipment
- Satellite and CATV equipment
- General telecom equipment
- Industrial automation
- Home gateway



Electrical Characteristics

| | Device Specifications (at 25°C) | | | | | | | | | | | |
|-------------|--|-----|---------------------------|-----|---------------------|--|--|--------------------------|--------------------------------|---|---|---|
| Part Number | DC Breakdown in Volts ^{1,2,3} r (@100V/s) | | in Volts ^{1,2,3} | | 2,3 | Impulse Breakdown in Volts ^{2,3} (@100V/μs) | Impulse Breakdown In Volts ^{2,3} (@1kV/µs) | Insulation Resistance | Capacitance (@1MHz 0V Bias) | Arc Voltage (on state Voltage) @1Amp Min | Nominal Impulse Discharge Current (x10@8/20µs) | Nominal Impulse Discharge Current (x1@10/350μs) |
| | MIN | TYP | MAX | MAX | | MIN | MAX | | | | | |
| SL1010A075 | 60 | 75 | 90 | 450 | 600 | | | | | | | |
| SL1010A090 | 72 | 90 | 108 | 550 | 700 >1GΩ (at 50VDC) | . 100 | | | | | | |
| SL1010A170 | 136 | 170 | 204 | 330 | | _ | <1.5 pF | ~10 V | 5kA | 1kA | | |
| SL1010A230 | 184 | 230 | 276 | 580 | | | (at 50 V D C) | | JIVA | 1107 | | |
| SL1010A350 | 280 | 350 | 420 | 850 | 1000 | | | | | | | |
| SL1010A470 | 376 | 470 | 564 | 800 | 950 | | | | | | | |

Notes:

- 1. At delivery AQL 0.65 level II, DIN ISO 2859
- 2. In ionized mode, tested according to ITU-T Rec. K.12
 3. Comparable to the silicon measurement Switching Voltage (Vs)
- 4. Total current through center electrode at 10kA, through side electrode respectively at 5kA

Product Characteristics

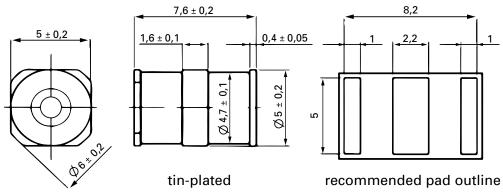
| Materials | Construction: Ceramic Insulator Device Finish: Dull Tin-plated 17.5 +/- 12.5 microns | | | | |
|-----------------|--|--|--|--|--|
| Product Marking | g Littelfuse 'LF' Mark, voltage and date code | | | | |

| Glow to Arc Transition Current | ~1 Amp | | |
|-------------------------------------|--------------|--|--|
| Glow Voltage | ~60 Volts | | |
| Storage and Operational Temperature | -40 to +90°C | | |

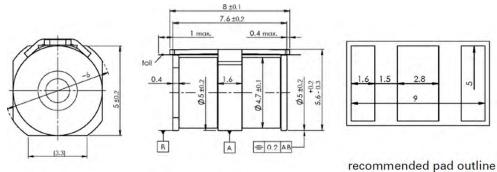
Device Dimensions

For SL1010A series:

Dimensions are in millimeters [and inches]



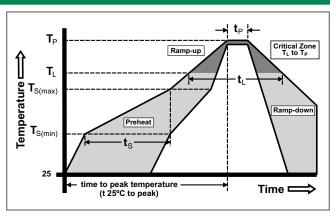
For SL1010A series failsafe version:



Gas Discharge Tube (GDT) Products SL1010A Series

Soldering Parameters - Reflow Soldering (Surface Mount Devices)

| Reflow Co | ndition | Pb-free assembly |
|---------------------------------------|--|-------------------------|
| | -Temperature Min (T _{s(min)}) | 150°C |
| Pre Heat | -Temperature Max (T _{s(max)}) | 200°C |
| | -Time (Min to Max) (t _s) | 60 – 180 seconds |
| Average R (T _L) to pea | amp-up Rate (LiquidusTemp k) | 3°C/second max. |
| T _{S(max)} to T _L | - Ramp-up Rate | 5°C/second max. |
| Reflow | -Temperature (T _L) (Liquidus) | 217°C |
| nellow | -Temperature (t _L) | 60 – 150 seconds |
| PeakTemp | perature (T _P) | 260+ ^{0/-5} °C |
| Time with Temperate | in 5°C of Actual Peak ure (t _p) | 10 – 30 seconds |
| Ramp-dov | vn Rate | 6°C/second max. |
| Time 25°C | to Peak Temperature (T _P) | 8 minutes max. |
| Do not exc | ceed | 260°C |



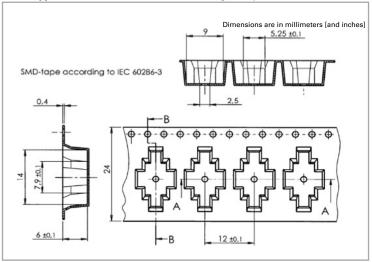
Soldering Parameters - Hand Soldering

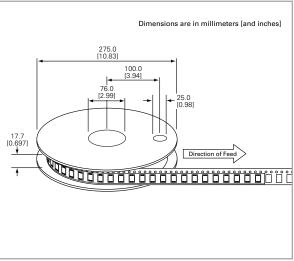
Solder Iron Temperature: 350° C +/- 5°C

Heating Time: 5 seconds max.

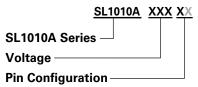
Packaging

'SM' Type Surface Mount Items: Packaged tape and reel carrier, 900 pcs/reel (specifications below)





Part Numbering System and Ordering Information



F = with Failsafe (Packed in carrier and tape, 900pcs/reel)

SM = Surface Mount (Packed in carrier and tape, 900pcs/reel)

SMF = Surface Mount with Failsafe (Packed in carrier and tape, 900pcs,



SL1122A Series Hybrid





Description

The SL1122A series Hybrid features a high performance Alpha Gas Plasma Tube in conjunction with a MOV. These devices are matched so that high speed pulses are initially clamped by the MOV, then as the current rises, the transient energy is switched through the gas tube. The Hybrid offers high levels of performance on fast rising transients in the domain of 100V/µs to 10 kV/µs, so eliminates the dv/dt switching delay normally exhibited by standard GDTs. These devices are extremely robust and are able to divert a 10,000 Amp pulse without destruction.

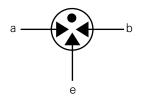
Agency Approvals

| AGENCY | AGENCY FILE NUMBER |
|-----------|--------------------|
| 7U | E128662 |

Features

- RoHs Compliant
- Excellent response to fast rising transients
- Flat response up to 10kV/µs
- 10kA surge capability tested with 8/20µs pulse as defined by IEC 61000-4-5
- Thermal failsafe

2 Electrode GDT Graphical Symbol



a = TIPb = RING e = GROUND (centre electrode)

Applications

- MDF protection
- ADSL equipment
- XDSL equipment
- Alarm panels
- General telecom equipment

Additional Information







Resources



Samples

Electrical Characteristics

| Device Specifications (at 25°C) | | | | | | | | | Life R | atings | | | |
|---------------------------------|---|-----|--------------------------|--------------|-------------------------------|---------------------------------------|--------------------------|--|--|--|---|---|--|
| Part Number | DC Breakdown in Volts ^{1, 2} (@100V/s) | | in Volts ^{1, 2} | | | DC Voltage² (1kV/μs Ignition Time) | Insulation Resistance | Capacitance (@1MHz, 0V bias, 1V oscillation) | Arc Voltage (on state voltage) @1Amp Min | Surge Life ¹ (10/1000µs 300x +/-) | Surge Current ¹ (8/20µs x 10) | Nominal AC Discharge Current ¹ (10x1s@50Hz) | DC Holdover Voltage (<150msecs.) |
| | MIN | TYP | MAX | | MIN | MAX | TYP | | | | TYP | | |
| SL1122A090 | 72 | 90 | 108 | 200 (< 10µs) | > 10 ⁸ Ω (at 50V) | 270 pF | | | | | 50 V | | |
| SL1122A230 | 184 | 230 | 276 | 350 (< 10µs) | > 10 ⁸ Ω (at 100V) | 108 0 (-1 100) () | 100 pF | ~10 to 35 Volts | 200 A | 10 kA | 10 A | 135 V | |
| SL1122A260 | 210 | 260 | 310 | 400 (< 10us) | 10-12 (at 100V) | 100 pr | | | | | 133 V | | |

Tested in accordance with ITU-T Rec K.12

- 1. Total current through centre electrode
- 2. Maximum Peak Break Over Voltage

Gas Discharge Tube (GDT) Products SL1122A Series

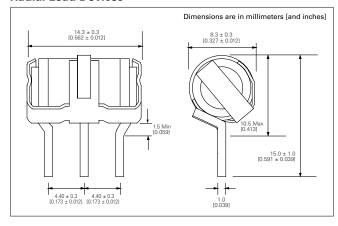
Product Characteristics

| Materials | Electrode Base: Copper Electrode Plating: Bright Tin Body: Ceramic |
|-----------------|--|
| Product Marking | Littelfuse 'LF' Mark, voltage and date code. Red. |

| Glow to Arc Transition Current | ~1 Amp |
|---|---|
| Glow Voltage | ~60 to 200 Volts |
| Storage and Operational Temperature | -40 to +90°C |
| Transverse Voltage (Delay Time) | < 0.2 μSec. (Tested to ITU-T Rec.K.12) |

Device Dimensions

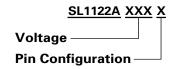
Radial Lead Devices



Packaging Dimensions

For Radial Lead Items: Packed in tray (100 pcs)

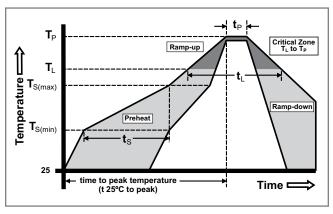
Part Numbering System and Ordering Information





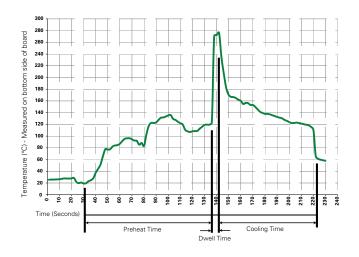
Soldering Parameters - Reflow Soldering

| Reflow Co | ndition | Pb-free assembly |
|---------------------------------------|--|-------------------------|
| | -Temperature Min (T _{s(min)}) | 150°C |
| Pre Heat | -Temperature Max (T _{s(max)}) | 200°C |
| | -Time (Min to Max) (t _s) | 60 – 180 seconds |
| Average R (T _L) to pea | amp-up Rate (Liquidus Temp k) | 3°C/second max. |
| T _{S(max)} to T ₁ | - Ramp-up Rate | 5°C/second max. |
| Reflow | -Temperature (T _L) (Liquidus) | 217°C |
| hellow | -Temperature (t _L) | 60 – 150 seconds |
| PeakTemp | perature (T _P) | 260 ^{+0/-5} °C |
| Time with | in 5°C of Actual Peak ure (t _p) | 10 – 30 seconds |
| Ramp-dov | vn Rate | 6°C/second max. |
| Time 25°C | to Peak Temperature (T _P) | 8 minutes max. |
| Do not ex | ceed | 260°C |



^{*} Devices that are soldered require inspection before use.

Soldering Parameters - Wave Soldering (Thru-Hole Devices)



Recommended Process Parameters:

| Wave Parameter | Lead-Free Recommendation |
|--|-----------------------------------|
| Preheat: | |
| (Depends on Flux Activation Temperature) | (Typical Industry Recommendation) |
| Temperature Minimum: | 100° C |
| Temperature Maximum: | 150° C |
| Preheat Time: | 60-180 seconds |
| Solder Pot Temperature: | 280° C Maximum |
| Solder DwellTime: | 2-5 seconds |

Soldering Parameters - Hand Soldering

Solder Iron Temperature: 350° C +/- 5°C

Heating Time: 5 seconds max.