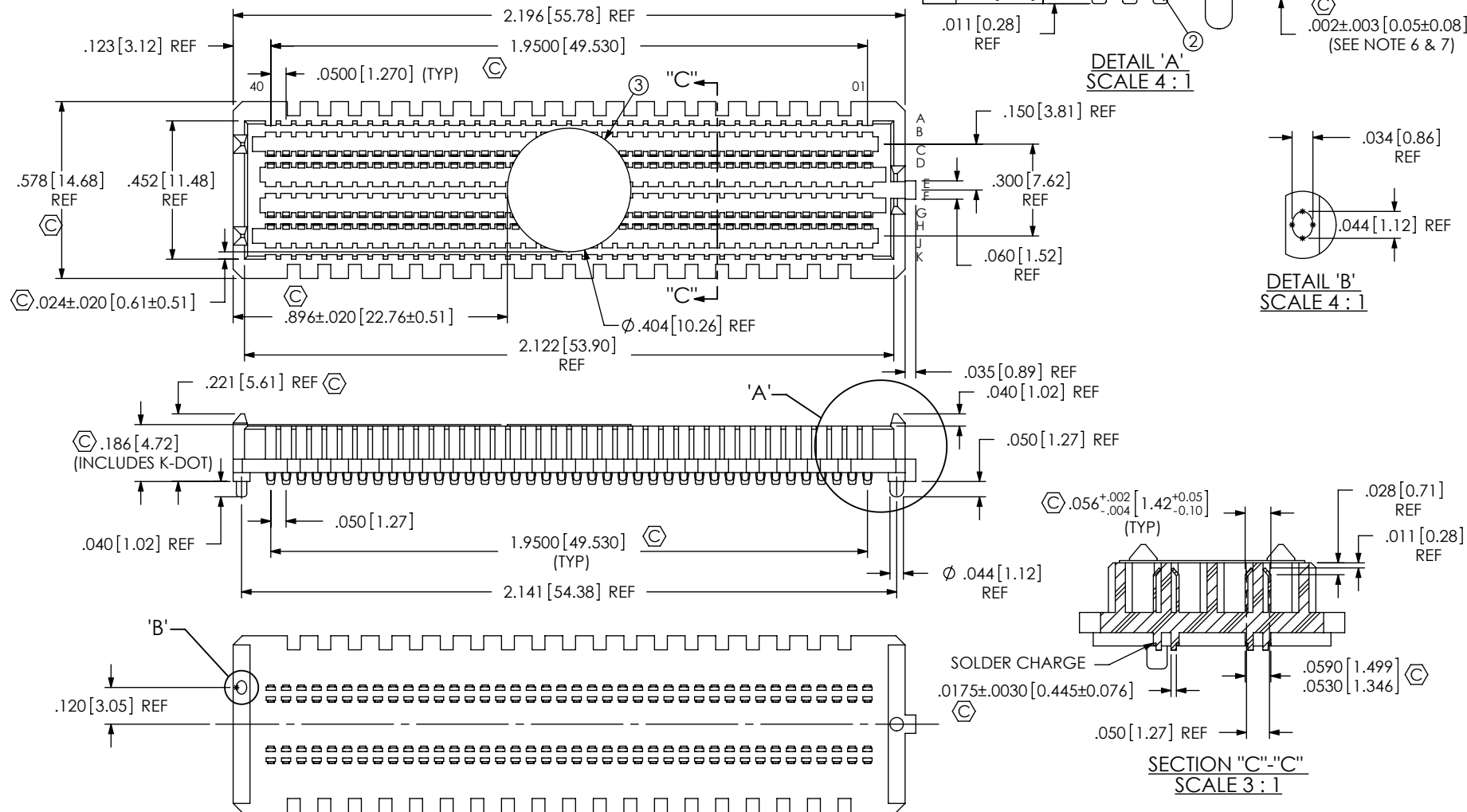


ANY REV MADE TO THIS PRINT MUST HAVE AN UPDATED MKT PRINT

- NOTES:
 1. FILL 3, 4, 7 & 8 ROWS ONLY NOT AVAILABLE AS STANDARD.
 VITA 57 CONNECTOR.
 2. NOTE DELETED.
 3. $\odot$ REPRESENTS A CRITICAL DIMENSION.
 4. MINIMUM PUSHOUT FORCE: 0.50 LB.
 5. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
 6. MAXIMUM ROW TO ROW VARIATION .003[0.08],
 MEASURED FIRST & LAST POSITIONS ONLY, ALL ROWS.
 7. DIMENSION C8 MUST BE MEASURED IN THE FOUR OUTSIDE CORNERS USING
 INSPECTION FIXTURE AT-1817-836-2, USE CO-AU-WI-2003-M FOR PROCESS.
 8. PARTS TO BE PACKAGED IN TAPE & REEL.



UNLESS OTHERWISE SPECIFIED,
 DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01[0.3] 2°
 .XXX: ±.005[0.13]
 .XXXX: ±.0020[0.051]

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 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 53322

DO NOT SCALE DRAWING SHEET SCALE: 1.75:1
 PLATING:
 CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
 REMAINDER: .000200 REF TIN OVER .000050 NICKEL

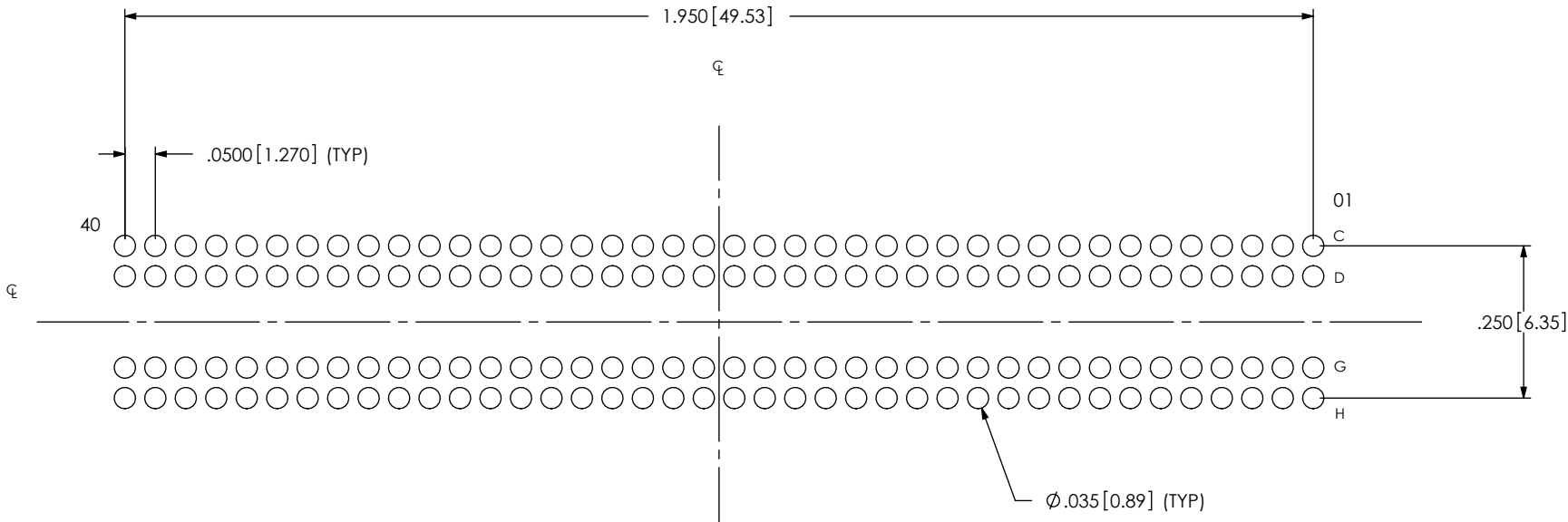
DESCRIPTION:
 .050 TERMINAL ARRAY ASSEMBLY

DWG. NO.
 ASP-134606-01

BY: G. PURVIS 11/02/2007 SHEET 1 OF 4

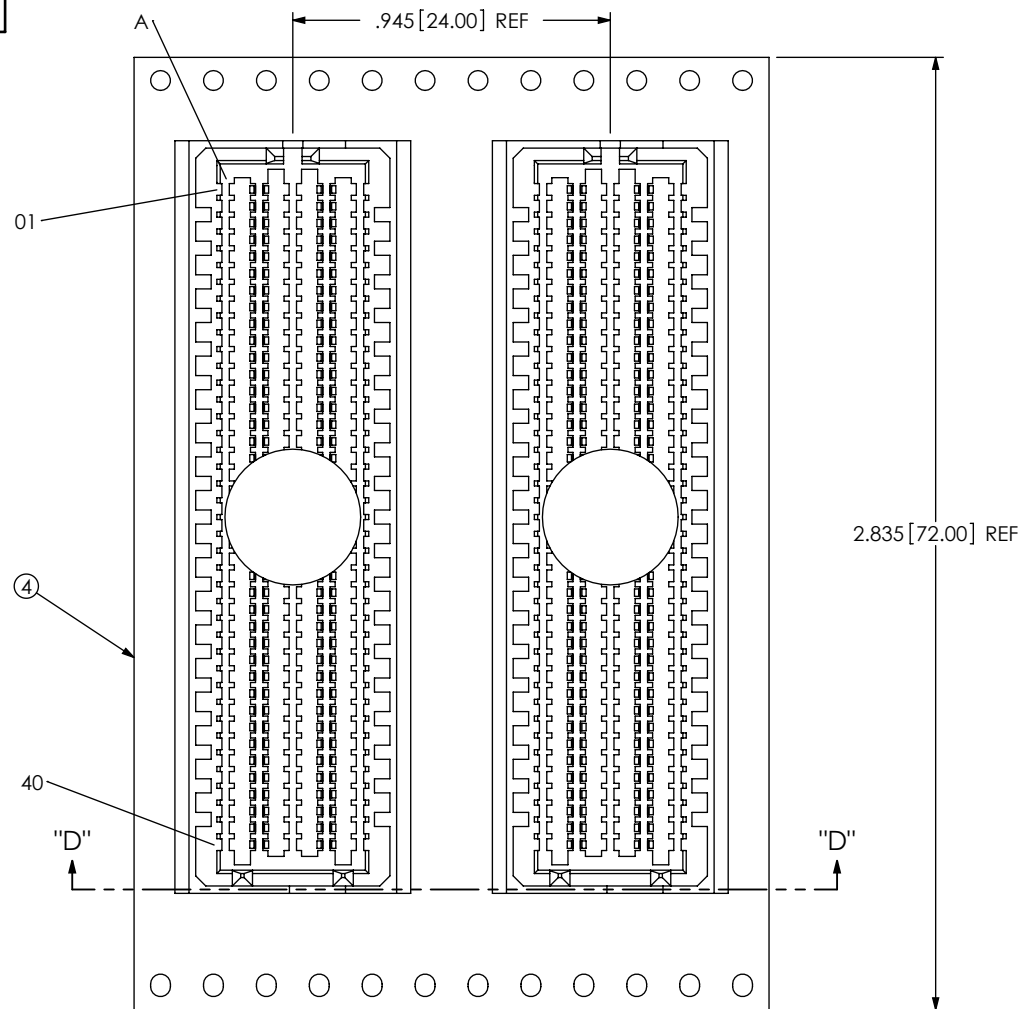
ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-40-02.0-10-A	1.0000	LCP, UL 94 V0, COLOR: BLACK
2	NEW-SUB-T-1M36-02.0-S-2	160.00	COPPER ALLOY / LEAD FREE SOLDER
3	K-DOT-.404-.500-.005	1.0000	POLYIMIDE FILM
4	CT-SEAM032MS	1.0000	CONDUCTIVE POLYMER

NOTES:
STENCIL THICKNESS TO BE .0060[0.152].

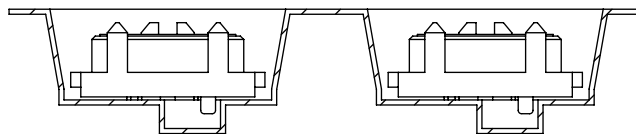


RECOMMENDED STENCIL LAYOUT
ALL DIMENSIONS ARE SYMMETRIC ABOUT CENTERLINE

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	DESCRIPTION: .050 TERMINAL ARRAY ASSEMBLY	
	DWG. NO. ASP-134606-01	
	BY: G. PURVIS	11/02/2007
SHEET SCALE: 3.5:1		SHEET 3 OF 4
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USER DIRECTION OF UN-REELING
POCKET NOT DETAILED →



SECTION "D"-"D"
PACKAGING VIEW

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SHEET SCALE: 1.75:1

DESCRIPTION:
.050 TERMINAL ARRAY ASSEMBLY

DWG. NO.
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