

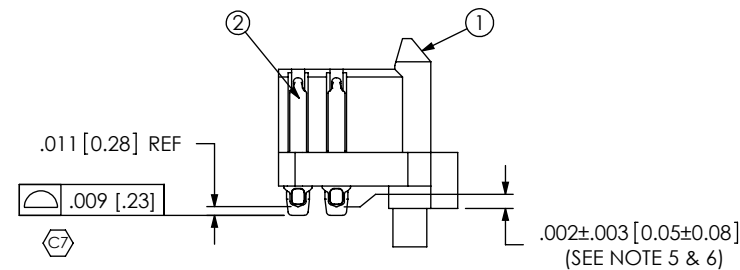
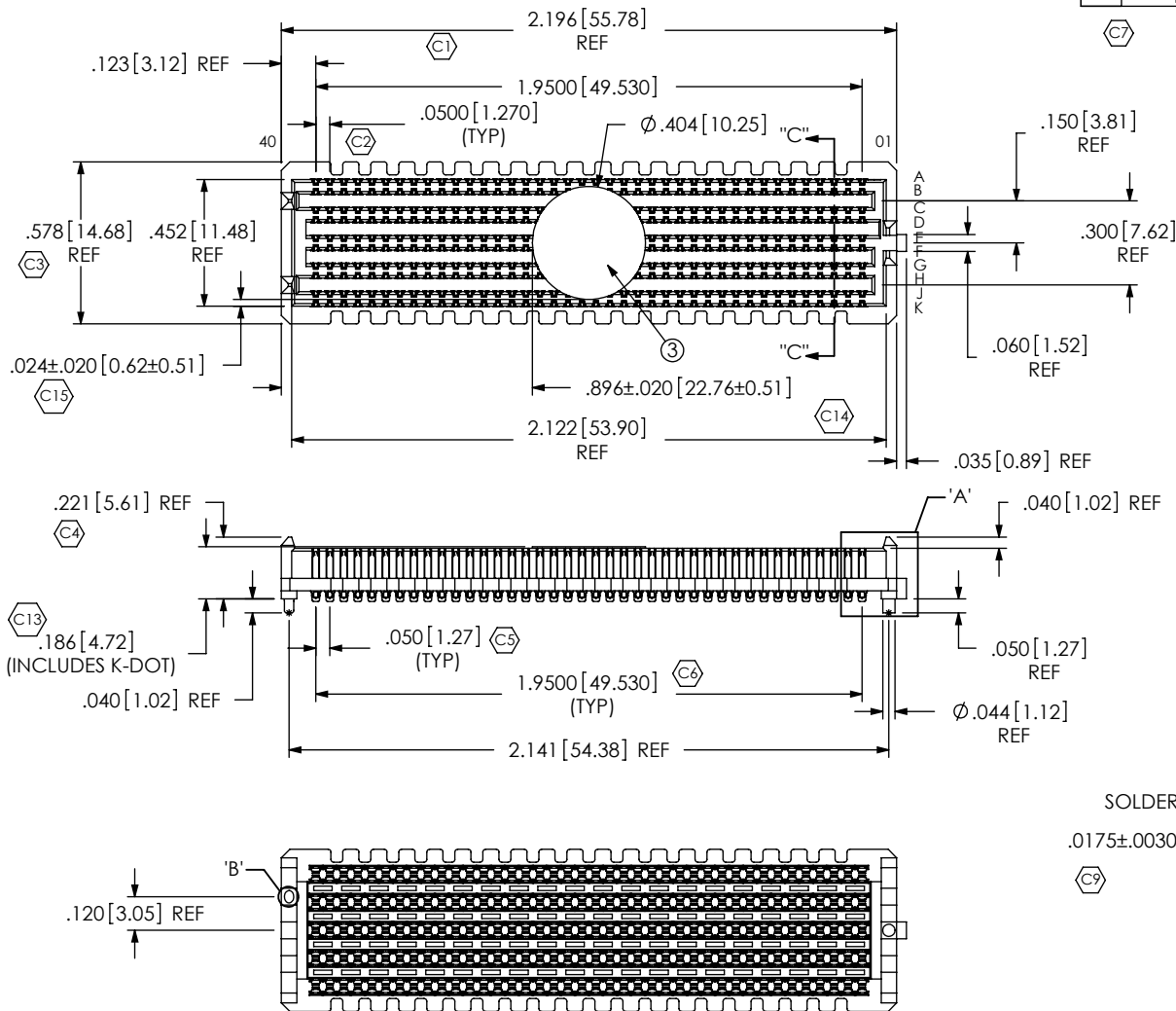
REVISION H

REVISION

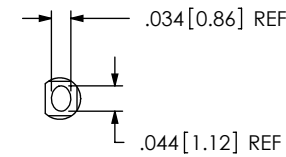
DO NOT SCALE DRAWING
9/20/2014 BY: 18339/M
ITEM 110106-02-0-S-2 TO
NEW SUB-T-1M06-02-0-S-2, COPPER
ALLOY TO COPPER ALLOY/LEAD
FREE SOLDER, DEL ITEM 3 AND
RENUMBER; ADD CPC SYMBOLS
AND INSPECTION TABLE.

NOTES:

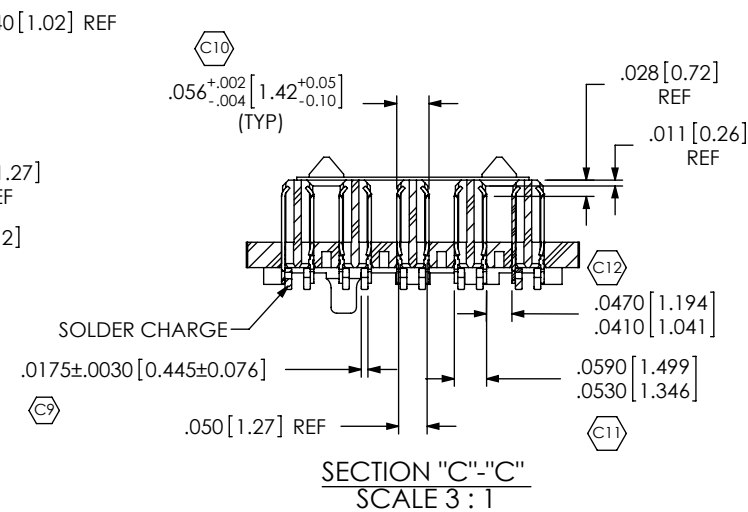
1. VITA 57 CONNECTOR.
2. Ⓢ REPRESENTS A CRITICAL DIMENSION.
3. MINIMUM PUSHOUT FORCE: .75 LBS.
4. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
5. MAXIMUM ROW TO ROW VARIATION .003[0.08].
6. DIMENSION C8 MUST BE MEASURED IN THE FOUR OUTSIDE CORNERS USING INSPECTION FIXTURE AT-1817-836-1, USE CO-AU-WI-2003-M FOR PROCESS.
7. PARTS TO BE PACKAGED IN TAPE & REEL.



DETAIL 'A'
SCALE 4:1



DETAIL 'B'
SCALE 3:1



SECTION 'C'-'C'
SCALE 3:1

BY SIGNING THIS DOCUMENT
YOU ARE ACCEPTING THE
CONDITIONS SET WITHIN.
YOUR REQUIREMENTS MUST BE
LISTED WITHIN THIS DRAWING.
WHERE NO DIRECTION FROM THE
CUSTOMER IS IDENTIFIED
SAMTEC'S PROCESS
REQUIREMENTS WILL BE USED.

DATE: _____
COMPANY: _____
CUSTOMER SIGNATURE: _____
PRINTED NAME: _____
PHONE NO.: _____
EXCEPTIONS: _____

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-40-02-0-10-A	1.0000	LCP UL 94 V0, COLOR: BLACK
2	NEW-SUB-T-1M36-02-0-S-2	400.00	COPPER ALLOY / LEAD FREE SOLDER
3	K-DOT-.404-.500-.005	1.0000	POLYIMIDE FILM
4	CT-SEAM032MS	1.0000	CONDUCTIVE POLYMER

H

NON STANDARD	
COMPONENT	
ASSEMBLY	
TOOLING	
PROCESS	
PACKAGING	
OTHER	X

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

PROPRIETARY NOTE

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SAMTEC, INC. AND SHALL NOT BE REPRODUCED
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OBTAINED WITHOUT THE EXPRESSED WRITTEN
CONSENT OF SAMTEC, INC.

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SHEET SCALE: 1.5:1

PLATING:
CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
REMAINDER: .000200 REF TIN OVER .000050 NICKEL

F:\DWG\MISC\MKTG\ASP-134602-01-MKT.SLDDRW

samtec

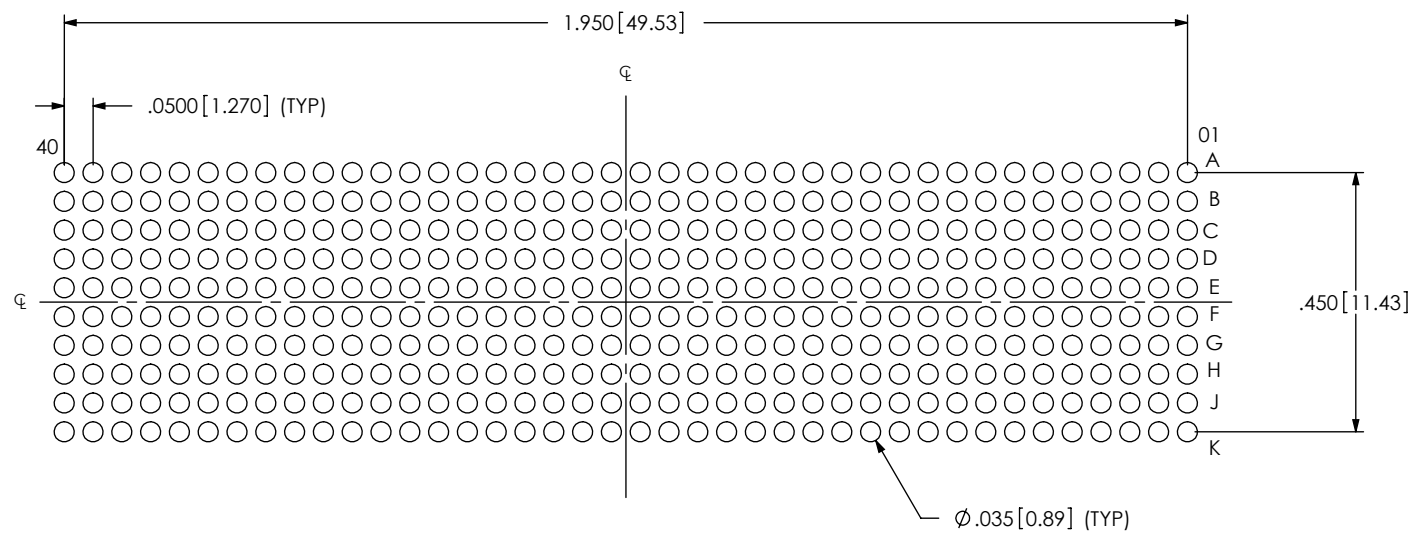
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.050 PITCH TERMINAL ARRAY ASM.

DWG. NO.
ASP-134602-01

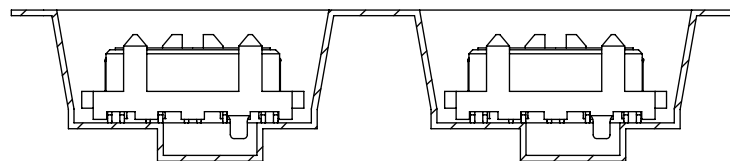
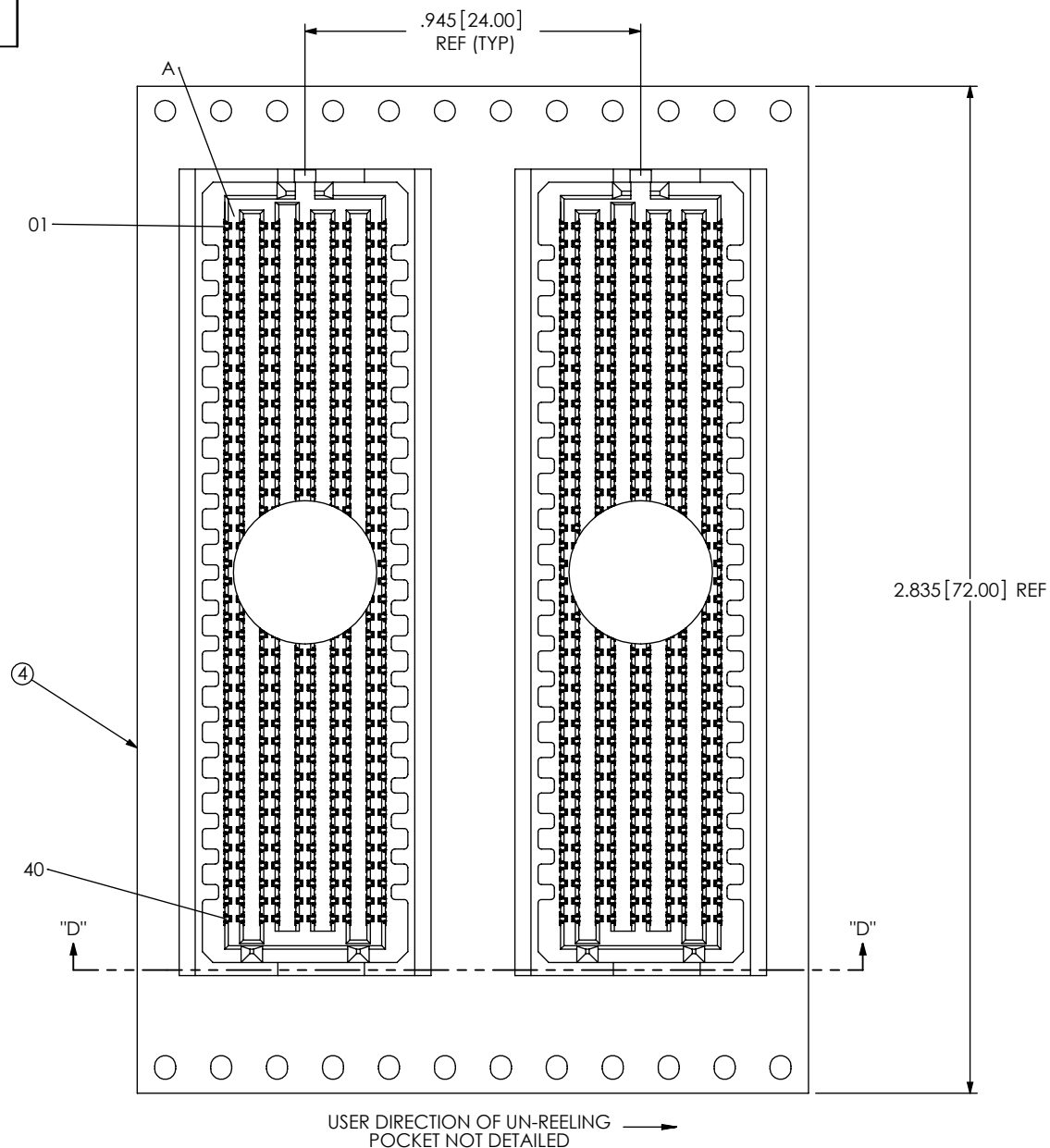
BY: G. PURVIS 10/31/2007 SHEET 1 OF 4

NOTES:
STENCIL THICKNESS TO BE .0060[0.152].



ALL DIMENSIONS ARE SYMMETRIC ABOUT CENTERLINE.

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	DESCRIPTION: .050 PITCH TERMINAL ARRAY ASM.	
	DWG. NO. ASP-134602-01	
	BY: G. PURVIS	10/31/2007



SECTION "D"- "D"
PACKAGING VIEW

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SHEET SCALE: 2:1

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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION: .050 PITCH TERMINAL ARRAY ASM.

DWG. NO. ASP-134602-01

BY: G. PURVIS 10/31/2007 SHEET 4 OF 4