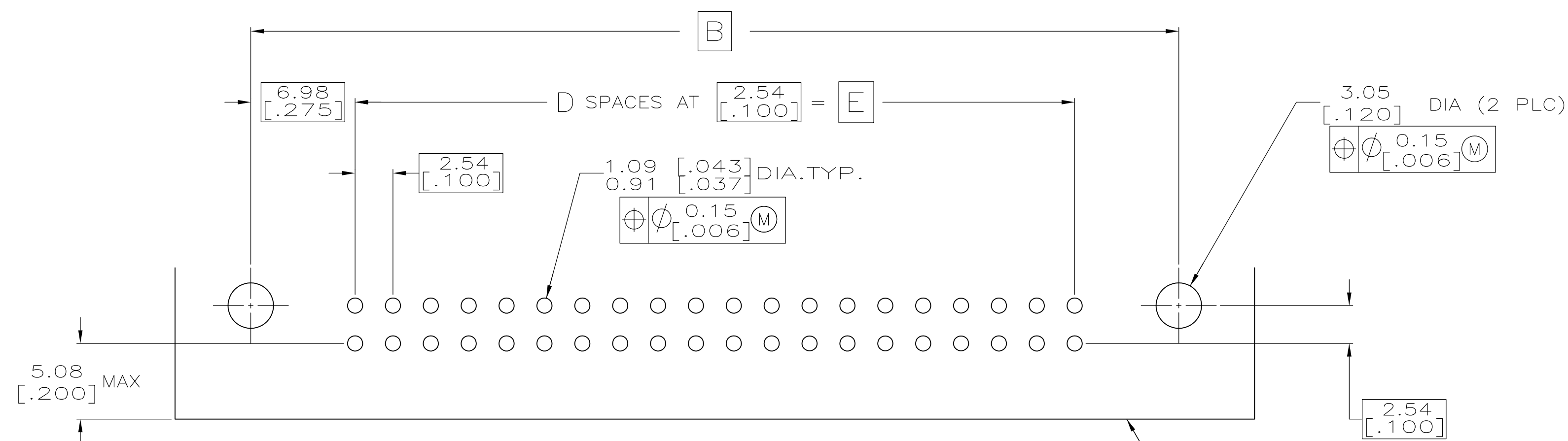
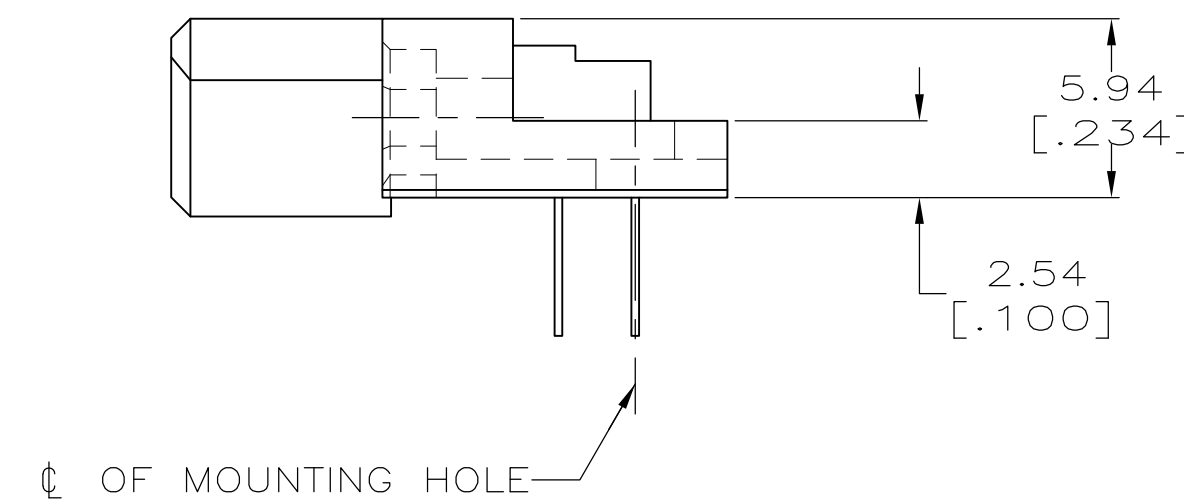
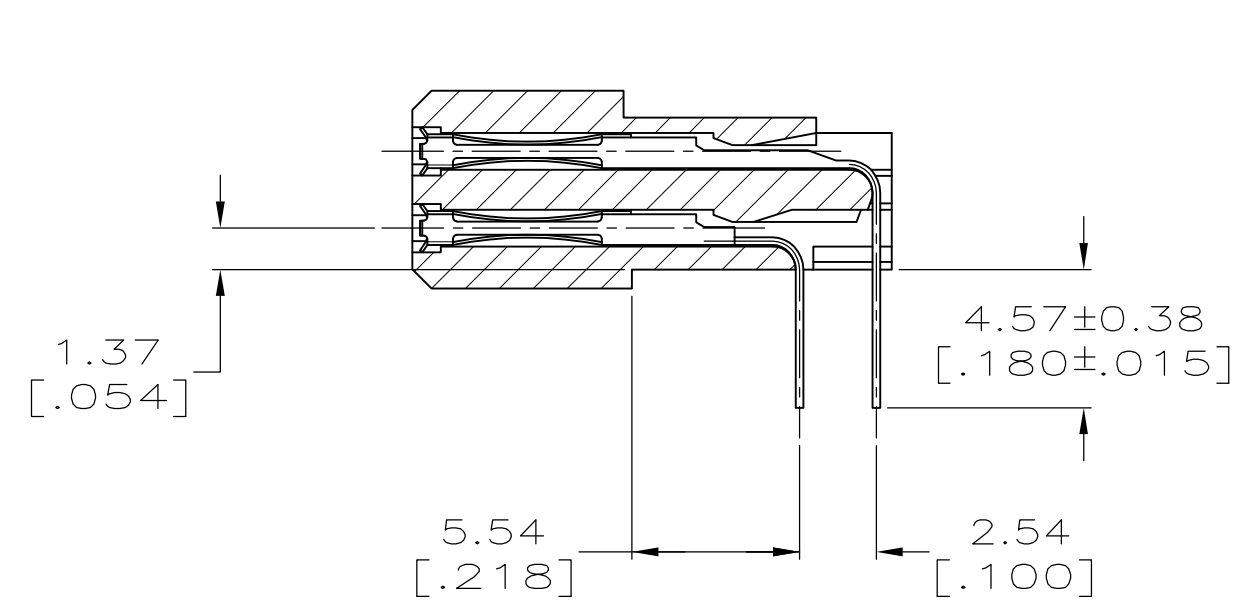
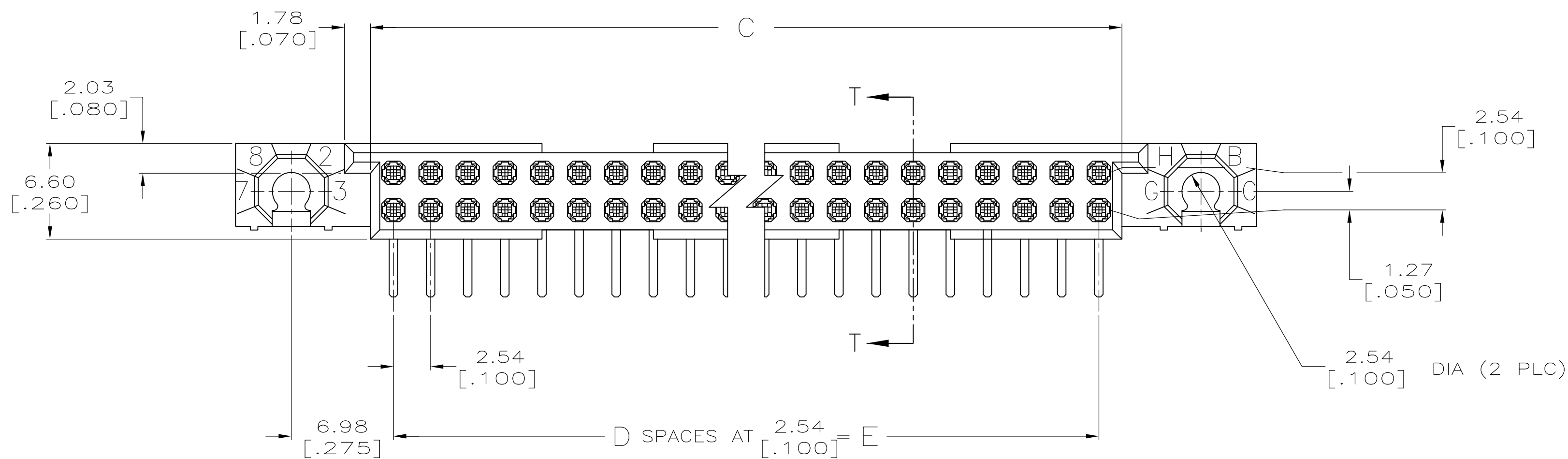
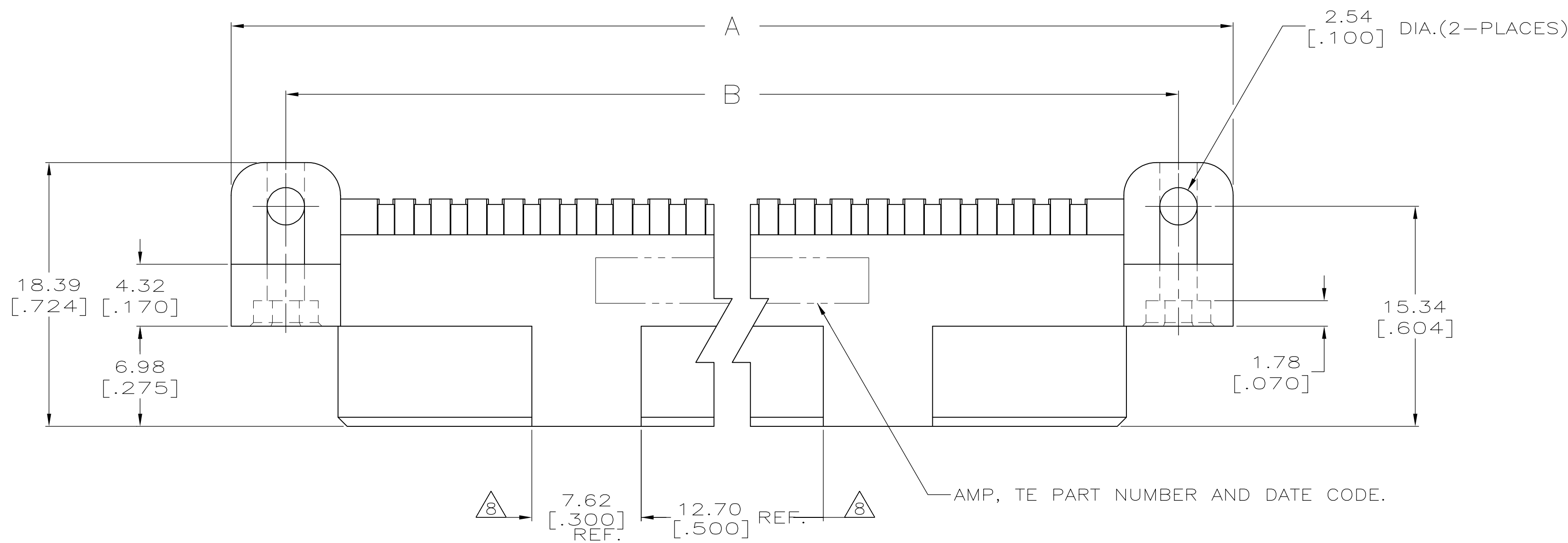




U	REVISED PER ECO-16-009924	7JUL2016	DS	SY
P	LTR	REVISION RECORD	DATE	DWN

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm [INCHES]	
0 PLC	± .
1 PLC	± .
2 PLC	± .
3 PLC	± 0.13 [.005]
4 PLC	± .
ANGLES±	-
SURFACE TEXTURE	✓

DWN	06/14/90	MATERIAL	-	HEAT TREAT	-
CHK	3/29/94				
R.K. SEIFRIED					
G.E.SKIPPER					
APVD					
NAME		HDJ, 2 ROW, RECEPTACLE ASSEMBLY, 4.57 [.180] LONG SOLDER TAILS			
SCALE	4:1	SIZE	A1	DRAWING NO	532428
				SHEET	1 of 2
				REV	U

THIS DRAWING IS A CONTROLLED DOCUMENT.

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2 CONTACT MATERIAL: COPPER ALLOY.

4 SOLDER TAILS MUST FIT HOLE PATTERN AS SHOWN ON THE RECOMMENDED P.C. BOARD LAYOUT.

5 DIMENSIONS IN BRACKETS ARE IN INCHES.

△ HOUSINGS WITH CENTER MOUNTING IS RECOMMENDED FOR ASSEMBLIES HAVING 75 CONTACTS PER ROW OR MORE.

 PART NUMBER IS OBSOLETE.

 QUANTITIES OF VOID CORING ARE DEPENDENT ON THE POSITION SIZE OF THE HOUSING.

9 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

10 FINISH:
CONTACT FINISH: .00127-.00254 [.000050-.000100] NICKEL
UNDERPLATE ALL OVER; .000762 [.000030] GOLD PLATE IN
CONTACT AREA, TIN-LEAD PLATED POSTS.

$\triangle_{10}$	226.06 [8.900]	89	229.21 [9.024]	240.03 [9.450]	247.65 [9.750]	180	4-532428-8
$\triangle_{10}$	200.66 [7.900]	79	203.81 [8.024]	214.63 [8.450]	222.25 [8.750]	160	4-532428-6
$\triangle_{10}$	251.46 [9.900]	99	254.61 [10.024]	265.43 [10.450]	273.05 [10.750]	200	4-532428-5
$\triangle_{10}$	175.26 [6.900]	69	178.41 [7.024]	189.23 [7.450]	196.85 [7.750]	140	4-532428-3
$\triangle_{10}$	149.86 [5.900]	59	153.01 [6.024]	163.83 [6.450]	171.45 [6.750]	120	4-532428-1
$\triangle_{10}$	124.46 [4.900]	49	127.61 [5.024]	138.43 [5.450]	146.05 [5.750]	100	3-532428-9
$\triangle_{10}$	99.06 [3.900]	39	102.21 [4.024]	113.03 [4.450]	120.65 [4.750]	80	3-532428-7
$\triangle_{10}$	73.66 [2.900]	29	76.81 [3.024]	87.63 [3.450]	95.25 [3.750]	60	3-532428-5
$\triangle_{10}$	60.96 [2.400]	24	64.11 [2.524]	74.93 [2.950]	82.55 [3.250]	50	3-532428-4
$\triangle_{10}$	48.26 [1.900]	19	51.41 [2.024]	62.23 [2.450]	69.85 [2.750]	40	3-532428-3
$\triangle_7 \triangle_6$	210.82 [8.300]	83	213.97 [8.424]	224.79 [8.850]	232.41 [9.150]	168	2-532428-1
$\triangle_7 \triangle_6$	—	—	—	—	—	—	2-532428-0
$\triangle_7 \triangle_6$	—	—	—	—	—	—	1-532428-9
$\triangle_6$	226.06 [8.900]	89	229.21 [9.024]	240.03 [9.450]	247.65 [9.750]	180	1-532428-8
$\triangle_7 \triangle_6$	—	—	—	—	—	—	1-532428-7
$\triangle_6$	200.66 [7.900]	79	203.81 [8.024]	214.63 [8.450]	222.25 [8.750]	160	1-532428-6
$\triangle_6$	251.46 [9.900]	99	254.61 [10.024]	265.43 [10.450]	273.05 [10.750]	200	1-532428-5
$\triangle_7$	187.96 [7.400]	74	191.11 [7.524]	201.93 [7.950]	209.55 [8.250]	150	1-532428-4
	175.26 [6.900]	69	178.41 [7.024]	189.23 [7.450]	196.85 [7.750]	140	1-532428-3
	—	—	—	—	—	—	1-532428-2
$\triangle_7$	149.86 [5.900]	59	153.01 [6.024]	163.83 [6.450]	171.45 [6.750]	120	1-532428-1
	137.16 [5.400]	54	140.31 [5.524]	151.13 [5.950]	158.75 [6.250]	110	1-532428-0
	124.46 [4.900]	49	127.61 [5.024]	138.43 [5.450]	146.05 [5.750]	100	532428-9
	—	—	—	—	—	—	532428-8
$\triangle_7$	99.06 [3.900]	39	102.21 [4.024]	113.03 [4.450]	120.65 [4.750]	80	532428-7
	86.36 [3.400]	34	89.51 [3.524]	100.33 [3.950]	107.95 [4.250]	70	532428-6
	73.66 [2.900]	29	76.81 [3.024]	87.63 [3.450]	95.25 [3.750]	60	532428-5
	60.96 [2.400]	24	64.11 [2.524]	74.93 [2.950]	82.55 [3.250]	50	532428-4
$\triangle_7$	48.26 [1.900]	19	51.41 [2.024]	62.23 [2.450]	69.85 [2.750]	40	532428-3
	—	—	—	—	—	—	532428-2
	22.86 [.900]	9	26.01 [1.024]	36.83 [1.450]	44.45 [1.750]	20	532428-1
	E	D	C	B	A	POSN	PART NUMBER

				mm [INCHES]		0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± 0.13 [0.005] 4 PLC ± -		DESIG. PLR APVD - NAME		 TE Connectivity	
								HDI, 2 ROW, RECEPTACLE ASSEMBLY, 4.57 [0.180] LONG SOLDER TAILS			
- SEE SHEET 1				- - -		ANGLES ± - 		SCALE 4:1 SIZE A1 DRAWING NO. 532428		SHEET 2 OF 2 REV U	
P	LTR	REVISION RECORD		DATE	DWN	APVD	SURFACE TEXTURE				
											