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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
T2		REVISED PER ECO-16-004223	21JUL2016	NK MZ

SPRING STAINLESS STEEL
 2.16±.08 [.085±.003]
 3.05 [.120]
 2.67 [.105]
 1.47 [.058]
 3.18 [.125] MAX
 FERRULE, BRASS, NICKEL FLASH
 BODY BRASS SEE TABLE
 SOLDER POST BRASS SEE TABLE

∅1.689±0.051 [∅.0665±.0020]

21.97 [.865] MAX
 ∅2.87 [∅.113] MAX
 1.30 [.051]
 9.27 [.365] MAX
 1.65 [.065] MIN TYP
 13.46±.25 [.530±.010]
 .51 [.020]

1 0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO 0.25µm [.000010] MIN GOLD PER MIL-G-45204 ON THE REMAINDER OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.

2 1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.

3 2.54µm [.000100] MIN TIN-LEAD PER MIL-T-10727 OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.

4 2.54µm [.000100] MIN TIN PER MIL-T-10727 OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.

5 1.27µm [.000050] MIN TIN PER MIL-T-10727 OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.

	SMALL PACK	4	1	202237-8
	STANDARD	4	1	202237-7
OBSOLETE	SMALL PACK	4	5	202237-6
	STANDARD	4	5	202237-5
	SMALL PACK	3	2	202237-4
	SMALL PACK	3	1	202237-3
	STANDARD	3	2	202237-2
	STANDARD	3	1	202237-1
	PACKAGING TYPE	SOLDER POST FINISH	BODY FINISH	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	31JUL91	R. SHIREY	
DIMENSIONS: mm [INCHES]		CHK	20SEP91	R. STONE	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	20SEP91	J. WESTMAN	
0 PLC ± -		PRODUCT SPEC		NAME	
1 PLC ± -		APPLICATION SPEC		SOCKET ASSEMBLY, SOLDER POST, TYPE III+	
2 PLC ± 0.13[.005]		WEIGHT		SIZE	CAGE CODE
3 PLC ± -		FINISH		A2	00779
4 PLC ± -		MATERIAL		DRAWING NO	RESTRICTED TO
ANGLES ± -		SEE CALLOUTS		C=202237	-
FINISH		SEE CALLOUTS		SCALE	SHEET
SEE CALLOUTS		SEE CALLOUTS		8:1	1 of 1
MATERIAL		SEE CALLOUTS		REV	T2
SEE CALLOUTS		SEE CALLOUTS		CUSTOMER DRAWING	

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