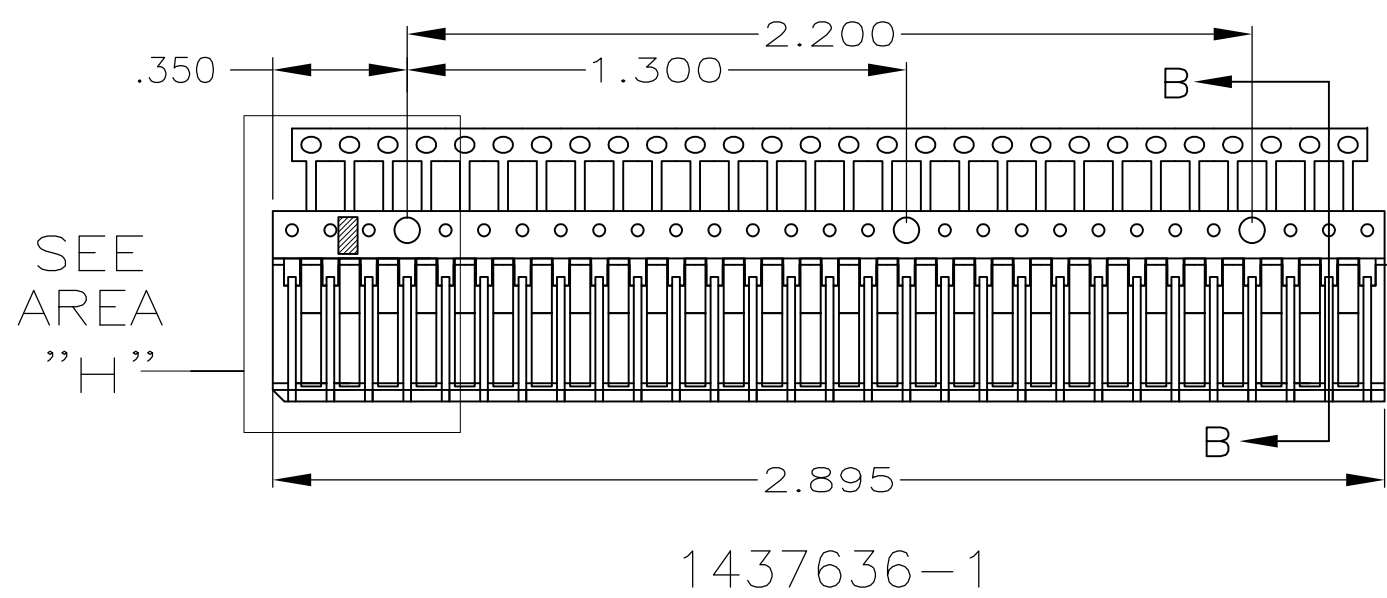
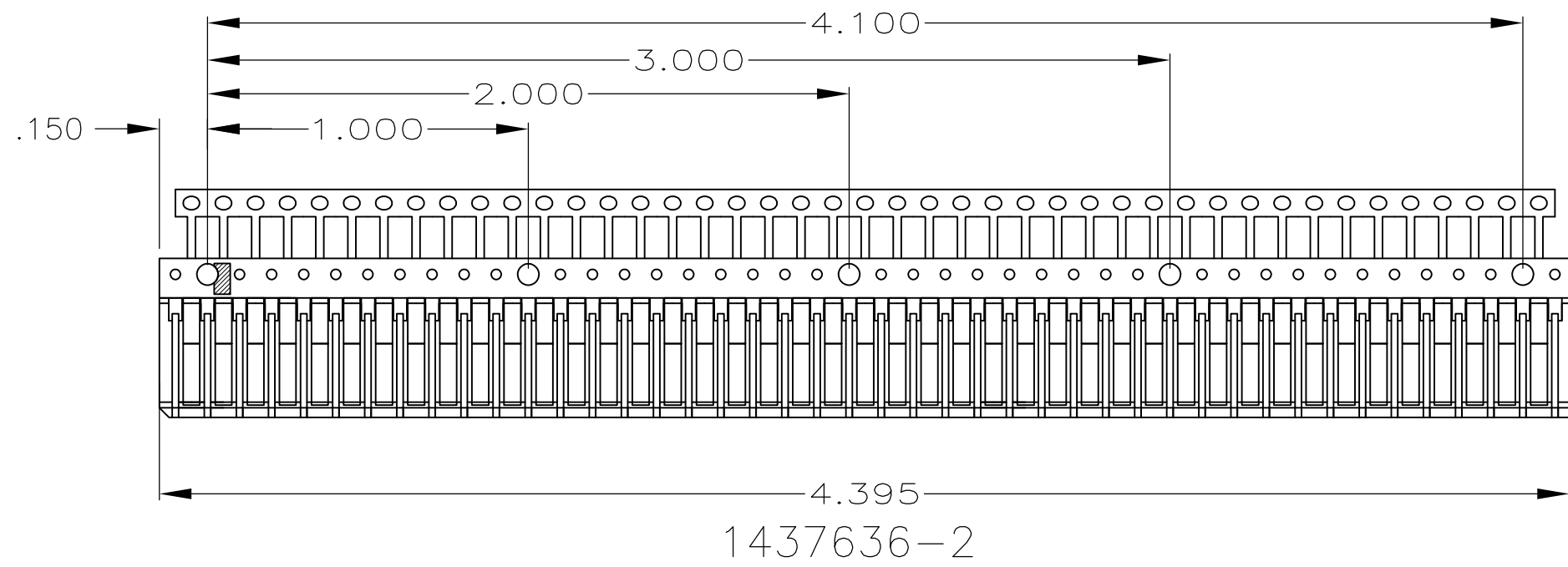
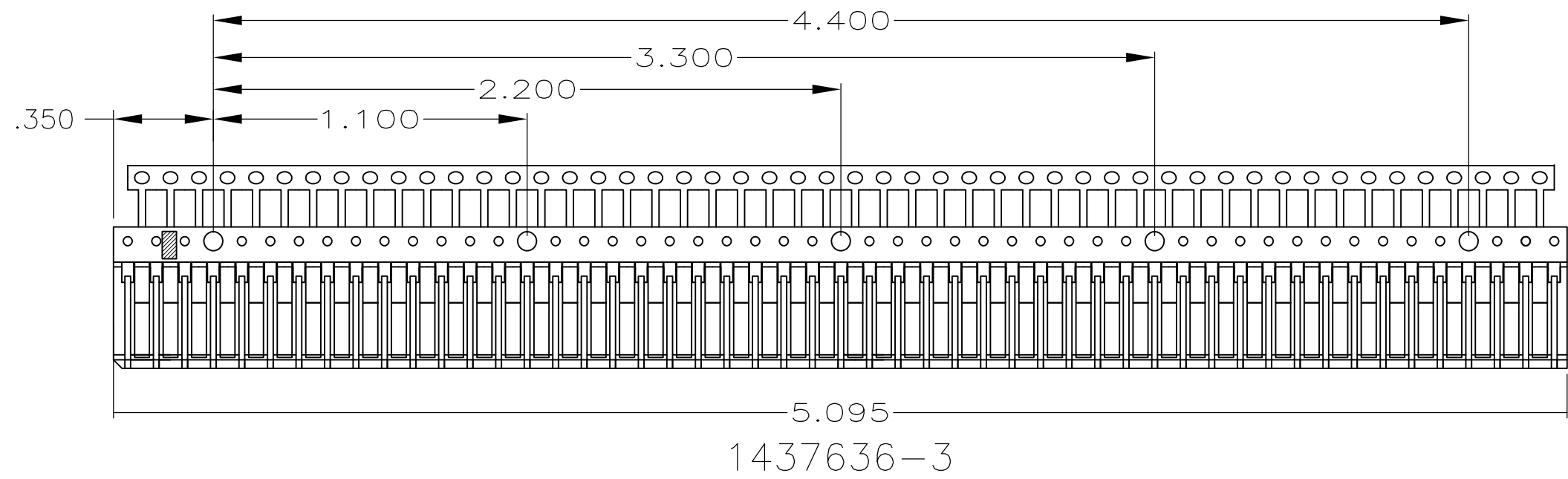
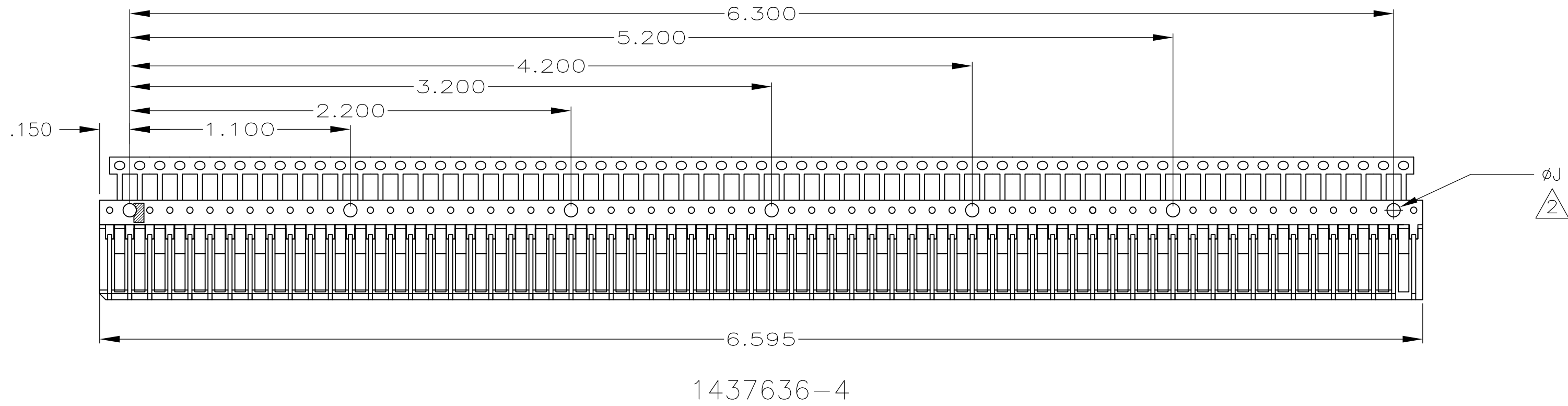


D

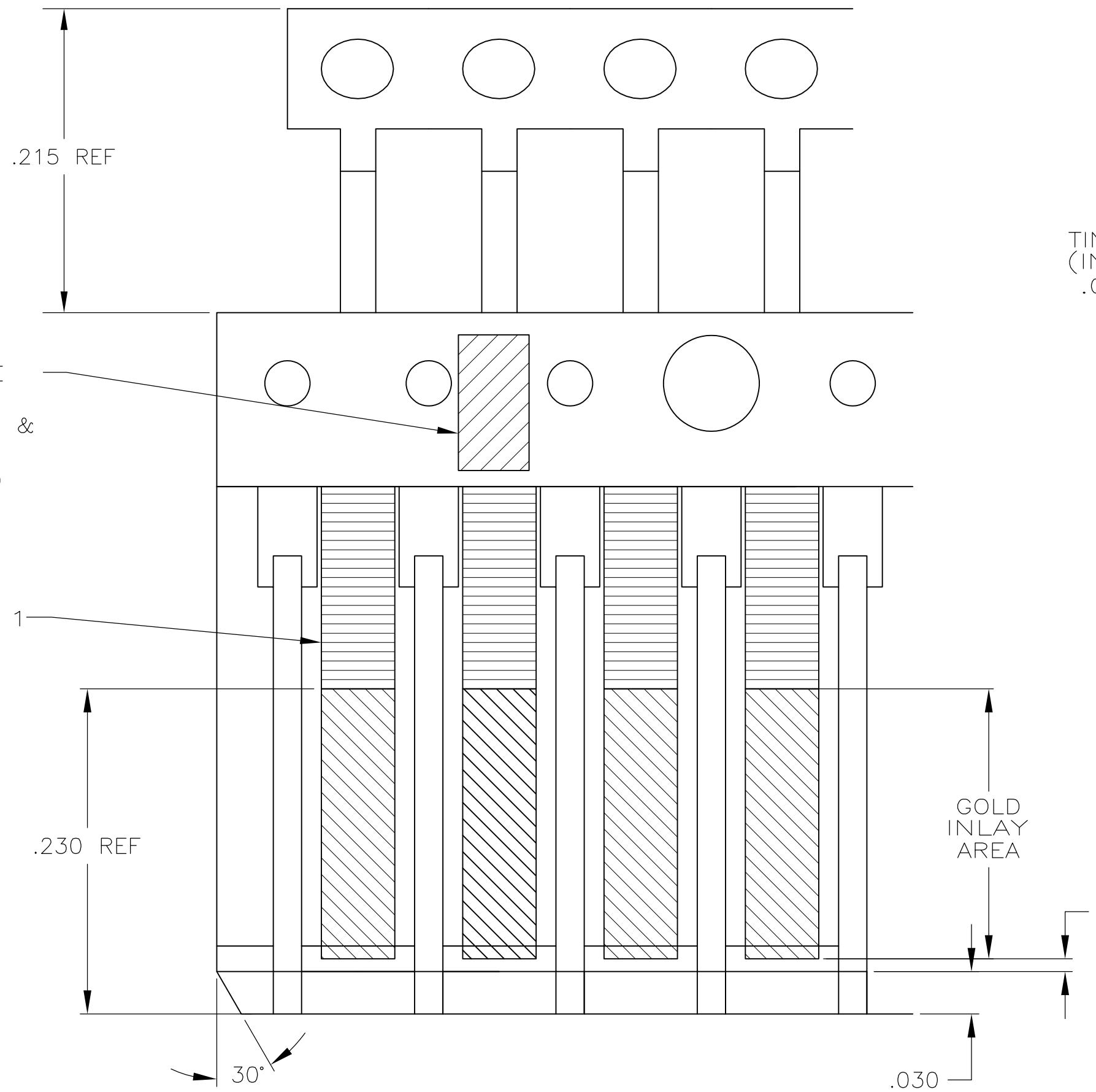
C

B

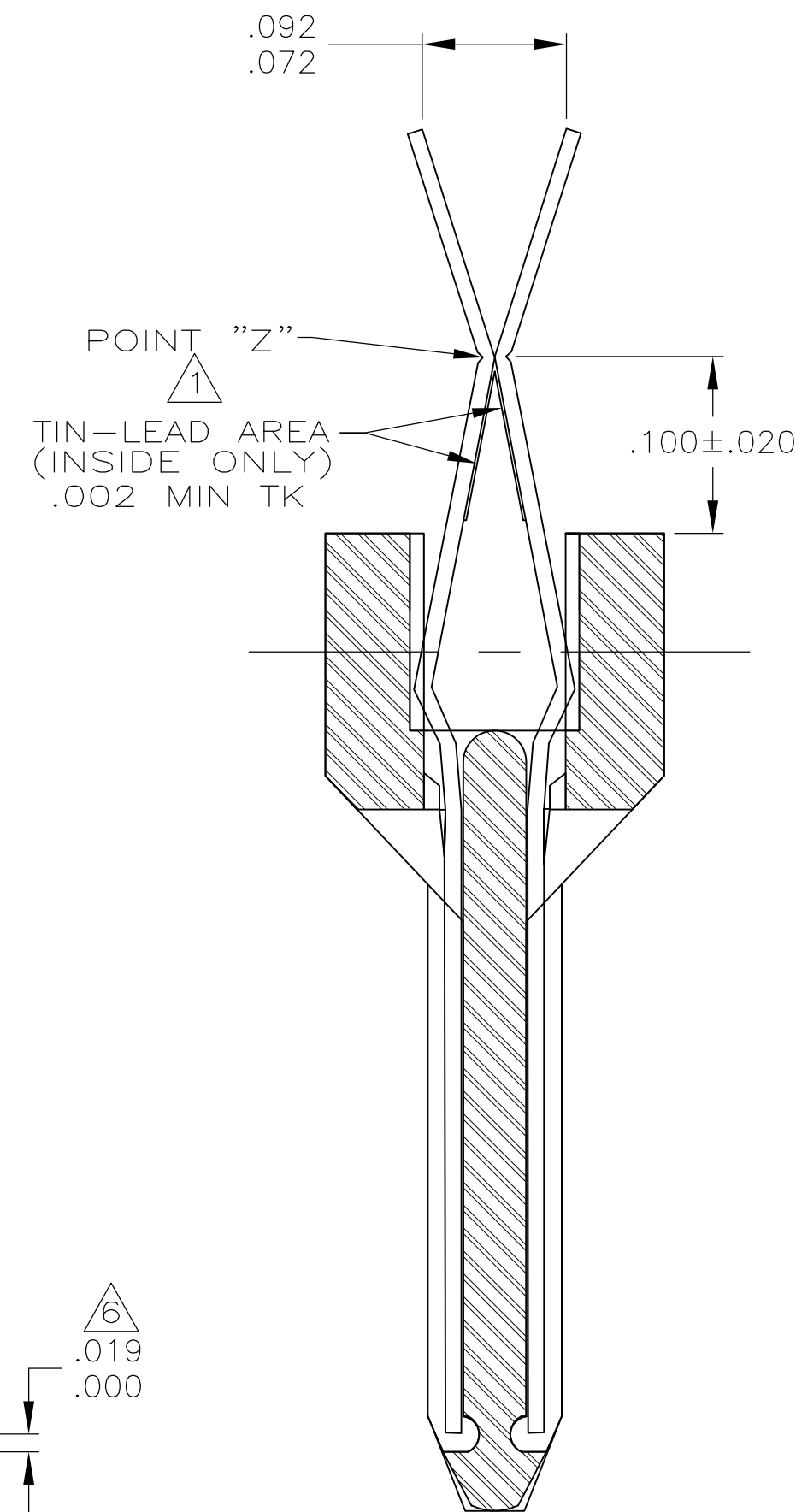
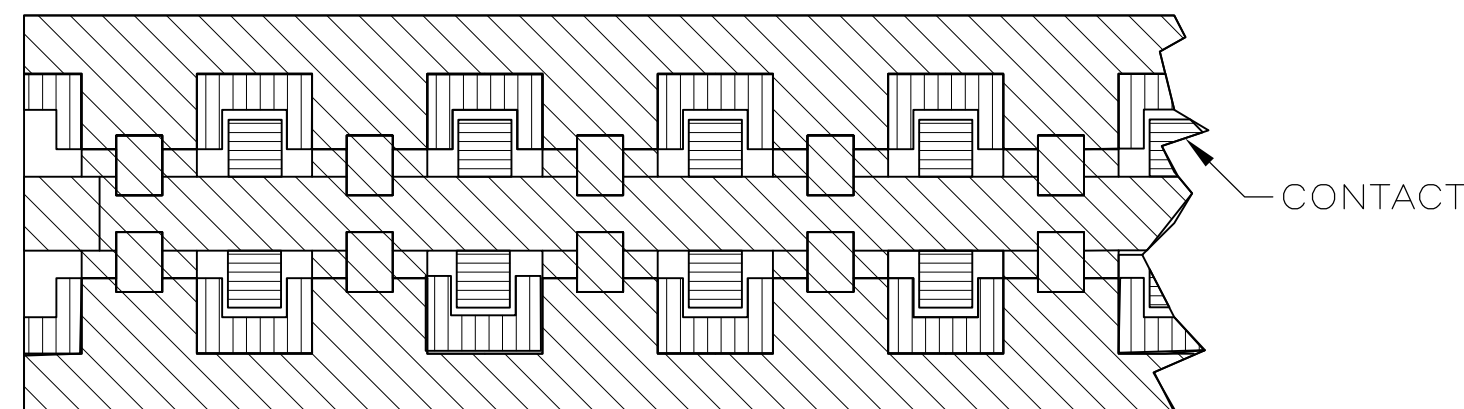
A



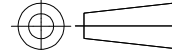
- 1 CONNECTORS ARE SUPPLIED WITH CARRIER STRIP ATTACHED. STRIP IS NOTCHED AT POINT "Z" FOR BREAKOFF AFTER CONNECTOR SOLDERING.
- 2 EXISTING .031 HOLE IS DRILLED TO DIA "J".
4. THE CARRIER STRIP SHALL BE CUTOFF SO THAT NEITHER END EXTENDS BEYOND THE END OF THE CONNECTOR BODY.
5. THE MOLDED END IDENTIFIER MUST BE LOCATED ON THE POSITION 1 END AFTER ASSEMBLY.
- 6 THE DIMENSION SHOWN CONTROLS THE SEATING DEPTH OF THE CONTACTS AFTER ASSEMBLY AND THE CARRIER STRIP CUTOFF.
7. INSULATOR MATERIAL: GLASS FILLED POLYPHENYLENE SULFIDE RESIN (RYTON R-4) RATED 94VO.
8. CONTACT MATERIAL: CUPRO-NICKEL ALLOY BASE MATERIAL WITH GOLD/SILVER ALLOY INLAY OF 30uIN OVER 50 TO 150uIN OF NICKEL AS SHOWN. TIN-LEAD MIN .002 THICK IN THE PC BOARD AREA AS SHOWN.



AREA "H"
SCALE 12:1



SECT B-B
SCALE 12:1

49-4400-004	634-2635-002	.067	+ .005 - .001	7 PLCS	130 (2 X 65)	1437636-4
49-4400-003	634-4983-002	.067	+ .005 - .001	5 PLCS	100 (2 X 50)	1437636-3
49-4400-002	634-2635-001	.067	+ .005 - .001	5 PLCS	86 (2 X 43)	1437636-2
49-4400-001	634-4983-001	.067	+ .005 - .001	3 PLCS	56 (2 X 28)	1437636-1
ALTERNATE P/N	CUSTOMER P/N	DIA "J"		# OF POSITIONS	PART NUMBER	
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. NALLY		10-14-05	 TE Connectivity	
		CHK D. NALLY		10-14-05		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. NALLY	10-14-05	NAME
		0 PLC ± -		PRODUCT SPEC		
		1 PLC ± -		—		
		2 PLC ± -		—		
		3 PLC ± .005		APPLICATION SPEC		
		4 PLC ± -		—		
		ANGLES ± -		—		
MATERIAL		FINISH		WEIGHT		RESTRICTED TO
SEE NOTES		SEE NOTES		A1 00779		—
				C=1437636		—
				CUSTOMER DRAWING		—
				SCALE 4:1		—
				SHEET 1 of 1		REV D