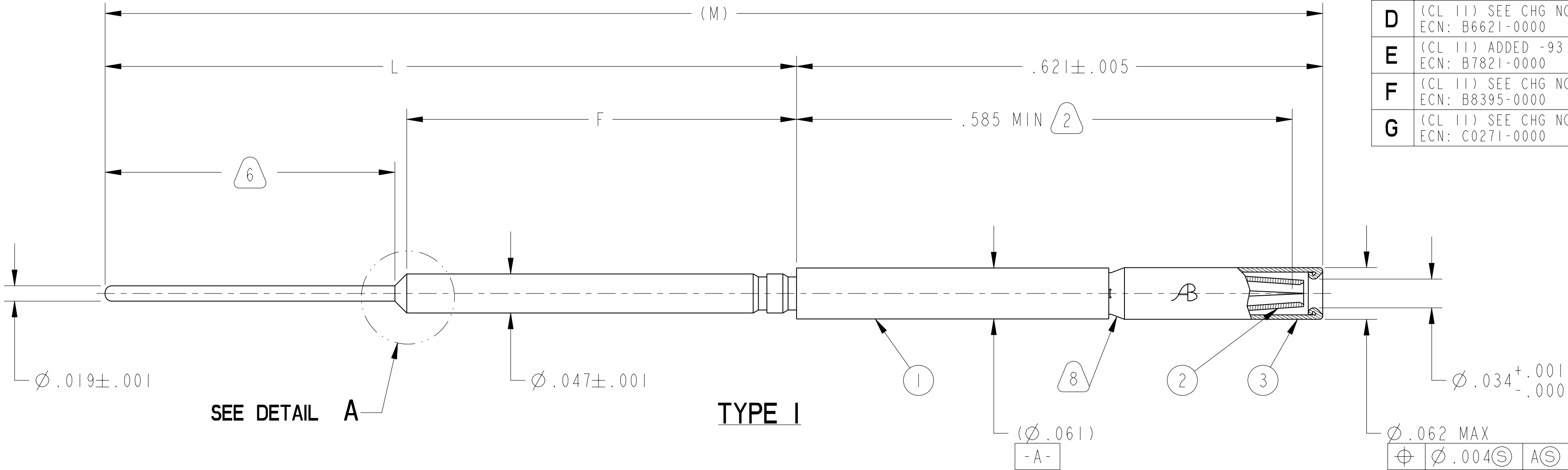


REV.	SHEET 1 OF 4	DOCUMENT NO. 10-597878-()	
		LTR	DATE
A		INITIAL RELEASE	1/25/10
B		(CL 11) SEE CHG NOTICE ECN: B1963-0000	12/12/11
C		(CL 11) SEE CHG NOTICE ECN: B5923-0000	6/14/13
D		(CL 11) SEE CHG NOTICE ECN: B6621-0000	1/22/14
E		(CL 11) ADDED -93 & -094 ECN: B7821-0000	2/26/14
F		(CL 11) SEE CHG NOTICE ECN: B8395-0000	4/30/14
G		(CL 11) SEE CHG NOTICE ECN: C0271-0000	4/18/16



8 CRIMP SLEEVE AND SPRING TIGHTLY TO BODY PER 9-9383. A 15 POUND AXIAL LOAD SHALL NOT DISLODGE SPRING. SLEEVE SHALL WITHSTAND A .4 IN-OZ TORQUE WITHOUT SPINNING.

7. SPECIFIED GENERAL TOLERANCES:

±.005

6 INDICATED AREA MEETS THE SOLDERABILITY REQUIREMENTS OF MIL-STD-202, METHOD 208.

5. MEETS THE APPLICABLE REQUIREMENTS OF M39029/56.

4. ALL DIMENSIONS ARE AFTER PLATING.

3. PROCESS SPEC:
ASSY 9-9383
TEST 9-5272-16

2 INDICATED DIMENSION TO BE FROM SHOULDER TO POINT OF ENGAGEMENT OF SPRING AND A.0300±.0002 DIAMETER SQUARE ENDED PIN.

1. A.0305+.0002-.0000 DIA HARDENED STEEL PIN SHALL ENGAGE SOCKET WITH A FORCE NOT GREATER THAN 9.5 OZ. A .0295+.0000-.0002 DIAMETER HARDENED STEEL PIN SHALL DISENGAGE SOCKET WITH A FORCE NOT LESS THAN 1.25 OZ. DEPTH OF ENGAGEMENT OF PINS SHALL BE .116 MIN. FROM FRONT OF CONTACT. PINS SHALL HAVE A SPHERICAL TIP AND A 3/ FINISH.

NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED. HOWEVER, DOCUMENTS REFERENCED HEREON MAY CONTAIN LIMITED RIGHTS DATA.

N/A

NEXT ASSEMBLY

PRO/ENGINEER INFORMATION
Pro/e Model Used:
10-597878.ASSEM
Drawing Name:
10-597878

10. SOCKET SPRING TINES (ITEM 2) ARE GOLD PLATED PER AS39029 REQUIREMENTS.

9 TO COMPLETE PART NUMBER, ADD APPLICABLE SUFFIX DIGIT FOR CONTACT BODY FINISH

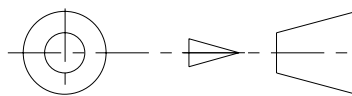
SUFFIX DIGIT

1
5
D

FINISH

GOLD 20-30 MICROINCHES
GOLD 9-7362-5
GOLD 9-7362-D

UNLESS OTHERWISE SPECIFIED	SPECIFICATIONS
LINEAR DIMENSIONS ARE IN INCHES TOLERANCES: .XXXX = ±.0005 ANGLES= ±2° .XXX = ±.010 .XX = ±.03 .X = ±.1 ----- DIM.& TOL. PER ASME Y14.5M; DRM PER MIL-DTL-31000; OTHER Amphenol Stds. PER 9-3800 LEGENDS: =FLAG NOTE CALL OUT REFERENCE ONLY	MATERIAL SPEC. N/A
	PROCESS SPEC. SEE NOTE 3

3	I	10-407914-22B	SLEEVE	8
2	I	10-597871-725	SPRING	8
I	I	10-597879-()	CONTACT BODY	
POS	QTY	PART NUMBER	DESCRIPTION	NOTE
PARTS LIST				
APPROVALS		DATE	<div>AMPHENOL CORPORATION</div> <div>40-60 DELAWARE AVENUE SIDNEY, N.Y. 13838</div> <div>CONTACT, SOCKET, ELECTRICAL CONNECTOR SIZE 22D, TYPE LJT-R, HYBRID, PCB</div>	
PREPARED BY HTANG		20-Feb-09		
ENGINEER IN CHARGE LRATCHFORD				
DESIGN MANAGER HJOHNSON				
DESIGN ACTIVITY GROUP MIL-AER DEVELOP				
THIRD ANGLE PROJECTION				
				
SIZE C	CAGE CODE 77820		DOCUMENT NO. 10-597878-()	REV. G
SCALE: 10.0		REF. 10-597872-451		SHEET 1 OF 4

10-597878-()

SHEET 2 OF 4

REV. G

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10-597878-()

SHEET 2 OF 4

REV. G

ASSEMBLY NUMBER	BODY	F	L	(M)	TYPE
10-597878-01()	10-597879-01()	.460 ^{+.000} _{-.015}	.816±.005	1.439	I
10-597878-02()	10-597879-02()	1.123 ^{+.000} _{-.015}	1.393±.005	2.016	
10-597878-03()	10-597879-03()	.460 ^{+.000} _{-.015}	.873±.005	1.496	
10-597878-04()	10-597879-04()	.460 ^{+.000} _{-.015}	.733±.005	1.356	
10-597878-05()	10-597879-05()	.460 ^{+.000} _{-.015}	1.031±.005	1.654	
10-597878-06()	10-597879-06()	1.000 ^{+.000} _{-.015}	1.393±.005	2.016	
10-597878-07()	10-597879-07()	.460 ^{+.000} _{-.015}	.671±.005	1.294	
10-597878-08()	10-597879-08()	.460 ^{+.000} _{-.015}	.768±.005	1.391	
10-597878-09()	10-597879-09()	.525 ^{+.000} _{-.015}	.700±.005	1.323	
10-597878-10()	10-597879-10()	.460 ^{+.000} _{-.015}	.553±.005	1.176	
10-597878-11()	10-597879-11()	.460 ^{+.000} _{-.015}	1.091±.005	1.714	
10-597878-12()	10-597879-12()	.525 ^{+.000} _{-.015}	.665±.005	1.288	
10-597878-13()	10-597879-13()	.840±.005	1.090±.005	1.713	
10-597878-14()	10-597879-14()	.900 ^{+.000} _{-.015}	1.139 ^{+.000} _{-.015}	1.762	
10-597878-15()	10-597879-15()	.460±.005	.948±.005	1.571	

9

NOTES: SEE SHEET I

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HOWEVER, DOCUMENTS REFERENCED HEREON
MAY CONTAIN LIMITED RIGHTS DATA.

1-37-U-E-1

DOCUMENT NO.
10-597878-()

SHEET 2 OF 4

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SHEET 3 OF 4

REV. G

DOCUMENT NO.

10-597878-()

TYPE

I

ASEMBLY NUMBER

10-597878-31()

BODY

10-597879-31()

F

.460^{+.000}_{-.015}

L

.783±.005

(M)

1.406

10-597878-32()

10-597879-32()

.804±.005

1.129±.003

1.752

I

10-597878-33()

10-597879-33()

.479±.005

.754±.003

1.377

I

10-597878-34()

10-597879-34()

.460±.005

1.203±.003

1.826

I

10-597878-35()

10-597879-35()

.450±.005

.880±.005

1.503

I

10-597878-36()

10-597879-36()

.520±.003

.747±.005

1.370

I

10-597878-37()

10-597879-37()

.730±.003

.830±.002

1.453

I

10-597878-38()

10-597879-38()

.460^{+.000}_{-.015}

1.017±.003

1.640

I

10-597878-39()

10-597879-39()

1.577±.005

1.687±.005

2.310

I

10-597878-40()

10-597879-40()

.280^{+.000}_{-.015}

.782±.005

1.405

I

10-597878-41()

10-597879-41()

.588^{+.003}_{-.000}

.730±.003

1.353

I

10-597878-42()

10-597879-42()

.623±.005

.748±.005

1.371

I

10-597878-43()

10-597879-43()

.340±.005

.460±.005

1.083

I

10-597878-44()

10-597879-44()

.280^{+.000}_{-.015}

.782±.005

1.405

I

10-597878-45()

10-597879-45()

1.450^{+.000}_{-.015}

2.167±.003

2.790

I

10-597878-46()

10-597879-46()

.520±.005

.833±.002

1.456

I

10-597878-47()

10-597879-47()

.600±.003

.700±.003

1.323

I

10-597878-48()

10-597879-48()

.280^{+.000}_{-.015}

.550±.005

1.173

I

10-597878-49()

10-597879-49()

.280±.005

.805±.005

1.428

I

10-597878-50()

10-597879-50()

.257±.005

.503±.005

1.126

I

NOTES:

SEE SHEET 1

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DOCUMENT NO.

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SHEET 3 OF 4

REV.

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10-597878-()

SHEET 3 OF 4

REV. G

DOCUMENT NO.

10-597878-()

TYPE

I

ASEMBLY NUMBER

10-597878-51()

BODY

10-597879-51()

F

.280^{+.000}_{-.015}

L

.715±.005

(M)

1.338

10-597878-52()

10-597879-52()

.580±.003

.830±.005

1.453

I

10-597878-53()

10-597879-53()

.460^{+.000}_{-.015}

.965±.003

1.588

I

10-597878-54()

10-597879-54()

.479±.005

1.054±.005

1.677

I

10-597878-55()

10-597879-55()

.750±.005

1.060±.005

1.683

I

10-597878-56()

10-597879-56()

.800±.005

.986±.005

1.609

I

10-597878-57()

10-597879-57()

.280^{+.000}_{-.015}

.420±.003

1.043

I

10-597878-58()

10-597879-58()

.637±.003

1.075±.004

1.698

I

10-597878-59()

10-597879-59()

.460^{+.000}_{-.015}

.850±.005

1.473

I

10-597878-60()

10-597879-60()

.600±.005

.938±.005

1.561

I

10-597878-61()

10-597879-61()

.410±.003

.690±.003

1.313

I

10-597878-62()

10-597879-62()

.438±.005

.754±.003

1.377

I

10-597878-63()

10-597879-63()

.280^{+.000}_{-.015}

.825±.005

1.448

I

10-597878-64()

10-597879-64()

.590±.005

.901±.005

1.524

I

10-597878-65()

10-597879-65()

.460±.005

.915±.005

1.538

I

10-597878-66()

10-597879-66()

.460±.005

.645±.003

1.268

I

10-597878-67()

10-597879-67()

.280±.005

1.015±.005

1.638

I

10-597878-68()

10-597879-68()

.735±.005

1.169±.005

1.792

I

10-597878-69()

10-597879-69()

.376±.005

.995±.005

1.618

I

NOTES:

SEE SHEET 1

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DOCUMENT NO.

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SHEET 3 OF 4

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10-597878-()

SHEET 3 OF 4

REV. G

DOCUMENT NO.

10-597878-()

TYPE

I

ASEMBLY NUMBER

10-597878-51()

BODY

10-597879-51()

F

.280^{+.000}_{-.015}

L

.715±.005

(M)

1.338

10-597878-52()

10-597879-52()

.580±.003

.830±.005

1.453

I

10-597878-53()

10-597879-53()

.460^{+.000}_{-.015}

.965±.003

1.588

I

10-597878-54()

10-597879-54()

.479±.005

1.054±.005

1.677

I

10-597878-55()

10-597879-55()

.750±.005

1.060±.005

1.683

I

10-597878-56()

10-597879-56()

.800±.005

.986±.005

1.609

I

10-597878-57()

10-597879-57()

.280^{+.000}_{-.015}

.420±.003

1.043

I

10-597878-58()

10-597879-58()

.637±.003

1.075±.004

1.698

I

10-597878-59()

10-597879-59()

.460^{+.000}_{-.015}

.850±.005

1.473

I

10-597878-60()

10-597879-60()

.600±.005

.938±.005

1.561

I

10-597878-61()

10-597879-61()

.410±.003

.690±.003

1.313

I

10-597878-62()

10-597879-62()

.438±.005

.754±.003

1.377

I

10-597878-63()

10-597879-63()

.280^{+.000}_{-.015}

.825±.005

1.448

I

10-597878-64()

10-597879-64()

.590±.005

.901±.005

1.524

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10-597878-65()

10-597879-65()

.460±.005

.915±.005

1.538

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10-597878-66()

10-597879-66()

.460±.005

.645±.003

1.268

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10-597878-67()

10-597879-67()

.280±.005

1.015±.005

1.638

I

10-597878-68()

10-597879-68()

.735±.005

1.169±.005

1.792

I

10-597878-69()

10-597879-69()

.376±.005

.995±.005

1.618

I

NOTES:

SEE SHEET 1

THE USE OF THIS DOCUMENT IS UNLIMITED.
HOWEVER, DOCUMENTS REFERENCED HEREON
MAY CONTAIN LIMITED RIGHTS DATA.

DOCUMENT NO.

10-597878-()

SHEET 3 OF 4

REV.

G

4

3

2

10-597878-()

SHEET 3 OF 4

REV. G

DOCUMENT NO.

10-597878-()

TYPE

I

ASEMBLY NUMBER

10-597878-51()

BODY

10-597879-51()

F

.280^{+.000}_{-.015}

L

.715±.005

(M)

1.338

10-597878-52()

10-597879-52()

.580±.003

.830±.005

1.453

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10-597878-53()

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.460^{+.000}_{-.015}

.965±.003

1.588

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10-597878-54()

10-597879-54()

.479±.005

1.054±.005

1.677

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10-597878-55()

10-597879-55()

.750±.005

1.060±.005

1.683

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10-597878-56()

10-597879-56()

.800±.005

.986±.005

1.609

I

10-597878-57()

10-597879-57()

.280^{+.000}_{-.015}

.420±.003

1.043

I

10-597878-58()

10-597879-58()

.637±.003

1.075±.004

1.698

I

10-597878-59()

10-597879-59()

.460^{+.000}_{-.015}

.850±.005

1.473

I

10-597878-60()

10-597879-60()

.600±.005

.938±.005

1.561

I

10-597878-61()

10-597879-61()

.410±.003

.690±.003

1.313

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10-597878-62()

10-597879-62()

.438±.005

.754±.003

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10-597878-63()

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.280^{+.000}_{-.015}

.825±.005

1.448

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10-597878-64()

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10-597878-69()

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.376±.005

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REV. G

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.376±.005

.995±.005

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DOCUMENT NO.

10-597878-()

SHEET 3 OF 4

REV.

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10-597878-()

SHEET 3 OF 4

REV. G

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.376±.005

.995±.005

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DOCUMENT NO.

10-597878-()

SHEET 3 OF 4

REV.

G

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10-597878-()

SHEET 3 OF 4

REV. G

DOCUMENT NO.

10-597878-()

TYPE

I

ASEMBLY NUMBER

10-597878-51()

BODY

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F

.280^{+.000}_{-.015}

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.715±.005

(M)

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10-597878-52()

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.986±.005

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.280^{+.000}_{-.015}

.420±.0

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										9									
										SHEET 4 OF 4									
										REV. 9									
ASSEMBLY NUMBER				BODY		F	L	(M)	TYPE	ASSEMBLY NUMBER				BODY		F	L	(M)	TYPE
10-597878-70()				10-597879-70()		.665±.002	.921±.002	1.544	11	10-597878-90()				10-597879-90()		.280 ^{+.000} _{-.015}	.530±.003	1.153	1
10-597878-71()				10-597879-71()		.460±.005	.655±.003	1.278	1	10-597878-91()				10-597879-91()		.608±.005	.978±.005	1.601	1
10-597878-72()				10-597879-72()		.515±.003	.830±.005	1.453	11	10-597878-92()				10-597879-92()		.280 ^{+.000} _{-.015}	.612±.003	1.235	1
10-597878-73()				10-597879-73()		.455±.005	.603±.003	1.226		10-597878-93()				10-597879-93()		.460 ^{+.000} _{-.015}	.845±.005	1.468	1
10-597878-74()				10-597879-74()		.984±.005	1.215±.005	1.838		10-597878-94()				10-597879-94()		.280±.005	.627±.003	1.250	1
10-597878-75()				10-597879-75()		.279±.005	.754±.003	1.377	1	10-597878-95()				10-597879-95()		.460 ^{+.000} _{-.015}	.895±.005	1.518	1
10-597878-76()				10-597879-76()		.381±.005	.645±.003	1.268		10-597878-96()				10-597879-96()		.410±.003	.698±.003	1.319	1
10-597878-77()				10-597879-77()		.555±.005	.840±.005	1.463	11	10-597878-97()				10-597879-97()		.415±.007	.795±.003	1.416	1
10-597878-78()				10-597879-78()		.690±.005	1.260±.005	1.883	1	10-597878-98()				10-597879-98()		.275±.003	.568±.005	1.189	1
10-597878-79()				10-597879-79()		.607±.005	.895±.005	1.518		10-597878-99()				10-597879-99()		.735±.005	1.067±.005	1.688	1
10-597878-80()				10-597879-80()		.685 ^{+.000} _{-.015}	.915±.003	1.538	11	10-597878-100()				10-597879-100()		.415±.007	.900±.003	1.521	1
10-597878-81()				10-597879-81()		.270±.005	.645±.005	1.268	1	10-597878-101()				10-597879-101()		.486 ^{+.000} _{-.015}	1.142±.005	1.763	1
10-597878-82()				10-597879-82()		.722±.005	.952±.003	1.575	11	10-597878-102()				10-597879-102()		.280 ^{+.000} _{-.015}	.660±.002	1.281	1
10-597878-83()				10-597879-83()		.900±.005	1.365±.005	1.988	11	10-597878-103()				10-597879-103()		.460 ^{+.000} _{-.015}	1.000±.005	1.621	1
10-597878-84()				10-597879-84()		.447±.003	.868±.003	1.491	11										
10-597878-85()				10-597879-85()		.325 ^{+.000} _{-.015}	.692±.005	1.315	1										
10-597878-86()				10-597879-86()		.280 ^{+.000} _{-.015}	.675±.005	1.298	1										
10-597878-87()				10-597879-87()		.710±.003	.910±.005	1.533	11										
10-597878-88()				10-597879-88()		.280 ^{+.000} _{-.015}	.465±.003	1.088	1										
10-597878-89()				10-597879-89()		.732±.005	.950±.005	1.573	1										
<div>NOTES: SEE SHEET 1</div>																			
<div>THE USE OF THIS DOCUMENT IS UNLIMITED. HOWEVER, DOCUMENTS REFERENCED HEREON MAY CONTAIN LIMITED RIGHTS DATA.</div>																			
<div>10-597878-() SHEET 4 OF 4 REV. G</div>																			

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