

SPECIFICATION CONTROL DRAWING

55PC2136

TITLE

THREE CONDUCTOR CABLE, FLAT BRAID SHIELDED, JACKETED, 600 VOLT

Date

1-12-96

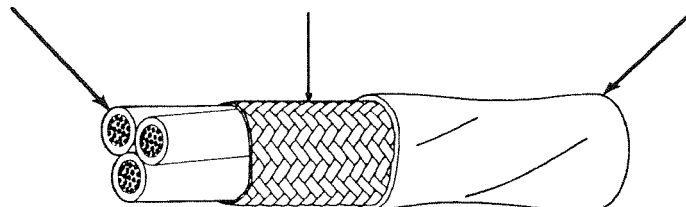
Revision

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This specification sheet forms a part of the latest issue of Raychem Specification 55PC.

COMPONENT WIRES - 55PC0116

SHIELD - TIN-COATED COPPER

JACKET - RADIATION-CROSSLINKED,
MODIFIED ETFE

CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD STRAND THICKNESS ($\pm .0004$)	JACKET THICKNESS (in.)		DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
			LOWER SPEC LIMIT	TARGET WALL	LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
55PC2136-24-*	24	.0015	.0060	.0080	.095	.100	.105	8.89	9.45
55PC2136-22-*	22	.0015	.0060	.0080	.108	.113	.118	12.09	12.72
55PC2136-20-*	20	.0015	.0065	.0085	.126	.131	.136	17.21	17.95
55PC2136-18-*	18	.0015	.0065	.0085	.146	.152	.157	24.62	25.60
55PC2136-16-*	16	.0015	.0065	.0085	.161	.168	.175	30.67	31.93

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms)

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz

CROSSLINK VERIFICATION: $300 \pm 3^{\circ}\text{C}$ for 1 hour

JACKET COLOR: White preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lbf/in² (minimum)**JACKET FLAWS:**

Spark Test, 1000 volts (rms), 60 Hz, 100% test

Impulse Dielectric Test, 6.0 kV (peak), 100% test

SHIELD COVERAGE: 85% (minimum)**VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):**

1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:

The "*" in the part numbers above shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.

Example: AWG 22, red, blue and yellow component wires; white jacket: 55PC2136-22-2/6/4-9

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-881.

Raychem

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