

LED Driver Demoboard

Input 230VAC // Output 350mA, 40V (14W)

General Description

The HV9931 LED driver is primarily targeted at low to medium power LED lighting applications where galvanic isolation of the LED string is not an essential requirement. The driver provides near unity power factor and constant current regulation using a two stage topology driven by a single MOSFET and control IC. Triac dimming of this design is possible with the addition of some components for preloading and inrush current shaping.

The DB1 and DB2 Demoboards were designed for a fixed string current of 350mA and a string voltage of 40V for a load power of about 14W. The boards will regulate current for an output voltage down to 0V.

Nominal input voltage for the DB1 is 120VAC, for the DB2 230VAC. Design for universal input (85 to 265VAC) is by all means possible but does increase cost and size while lowering efficiency.

The input EMI filter was designed to suppress the differential mode switching noise to meet CISPR15 requirements. No specific components were added to suppress currents of common mode nature. Common mode current can be controlled in many ways to satisfy CISPR 15 requirements.

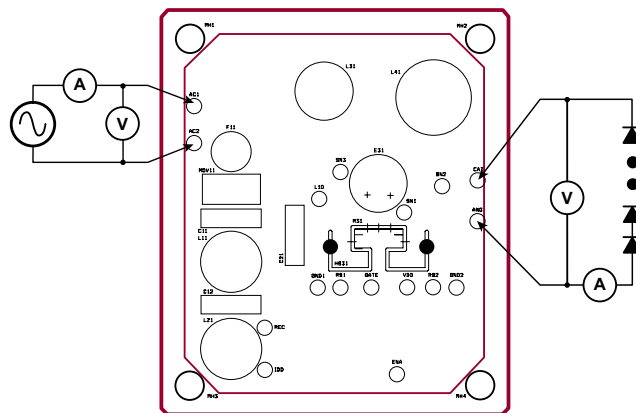
The board is fitted with a number of optional circuits; a schematic of a simplified driver is given as well. The circuits

featured are output current soft start and protections from line overvoltage, load overvoltage and open circuit. The driver is inherently short circuit proof by virtue of the peak current regulation method.

Specifications

| | |
|-------------------------------|---|
| Input voltage: | 200V _{RMS} to 265V _{RMS} , 50Hz |
| Output voltage: | 0 to 40V |
| Output current: | 350mA +/-5% |
| Output power: | 14W |
| Power factor | 98% |
| Total harmonic distortion | EN61000-3-2 Class C |
| EMI limits | CISPR 15 (see text) |
| Efficiency | 83% |
| Output current ripple | 30% _{PP} |
| Input overvoltage protection | 265V _{RMS} , Non-Latching |
| Output overvoltage protection | 46V, Latching |
| Switching frequency | 80kHz _{NOM} |
| Dimensions: | 3.5" x 3.0" x 1.25" |

Board Layout and Connections



⚡ Warning!

Working with this board can cause serious bodily harm or death. Connecting the board to a source of line voltage will result in the presence of hazardous voltage throughout the system including the LED load.

The board should only be handled by persons well aware of the dangers involved with working on live electrical equipment. Extreme care should be taken to protect against electric shock. Disconnect the board before attempting to make any changes to the system configuration. Always work with another person nearby who can offer assistance in case of an emergency. Wear safety glasses for eye protection.

Special Note:

The electrolytic capacitor carries a hazardous voltage for an extended time after the board is disconnected. The board includes a 1M Ω resistor placed across the electrolytic capacitor which will slowly discharge the capacitor after disconnection from line voltage. The voltage will fall more or less exponentially to zero with a time constant of about 100 seconds. Check the capacitor voltage before handling the board.

Connection Instructions

Step 1.

Carefully inspect the board for shipping damage, loose components, etc, before making connections.

Step 2.

Attach the board to the line and load as shown in the diagram. Be sure to check for correct polarity when connecting the LED string to avoid damage to the string. The board is short circuit and open circuit proof. The LED string voltage can be anything between zero and 40V, though performance will suffer when the string voltage is substantially lower than the target of 40V. See the typical performance graphs.

Step 3.

Energize the mains supply. The board can be connected to mains directly. Alternatively voltage can be raised gradually from zero to full line voltage with the aid of an adjustable AC supply such as a Variac or a programmable AC source.

Principles of Operation

The HV9931 topology can be viewed as a series connection of two basic power supply topologies, (1) a buck-boost stage as first or input stage, for purpose of converting AC line power into a source of DC power, commonly known as the DC bus, having sufficient capacitive energy storage to maintain the bus voltage more or less constant throughout the AC line cycle, and (2) a buck stage as second or output stage for powering the LED string, stepping down the DC bus voltage to the LED string voltage in order to produce a steady LED string current.

The output or buck stage is designed for operation in continuous conduction mode (CCM), operating with about 20 to 30% inductor current ripple. This amount of ripple serves the needs of the HV9931 peak current controller which relies on a sloping inductor current for setting ON time, and is of an acceptable level to high brightness LEDs. Duty cycle is more or less constant throughout the line cycle as the DC bus

voltage and LED string voltage are more or less constant as well. Duty cycle and bus voltage do adjust in response to changes in line or load voltage but are otherwise constant over the course of a line cycle. With the HV9931, OFF time is fixed by design, being programmed by an external resistor, whereas ON time adjusts to a more or less constant value, being under control of the HV9931 peak current regulator.

The input or buck-boost stage is designed for operation in discontinuous conduction mode (DCM) throughout the range of line and load voltage anticipated. This can be accomplished by making the input inductor sufficiently small. A well known property of the DCM buck-boost stage, when operated with constant ON time and constant OFF time, is that input current is proportional to input voltage, whether in peak value or average value. This results in sinusoidal input current when the input voltage is sinusoidal, thereby giving unity power factor operation when operating from the rectified AC line voltage.

When operated in the anticipated range of line and load voltage, the MOSFET ON time will be under control of the output stage current controller, which turns the MOSFET off when sensing that the output inductor current has reached the desired peak current level as programmed by a resistive divider at the CS2 pin. Under certain abnormal circumstances such as initial run-up and line undervoltage, which both could lead to the draw of abnormally high line current, ON time is further curtailed by the action of the CS1 comparator, which monitors the input stage inductor current against a threshold. This threshold can be a simple DC level or be shaped in time as is performed on the Demoboard. In particular, when shaping the CS1 threshold with the shape of the rectified AC line input voltage waveform, the line current will be bounded by a more or less sinusoidal line current envelope which results in sinusoidal input current for low line and other abnormal conditions.

The design exercise of an HV9931 LED driver revolves around establishing component values for (1) the input and output stage inductors, (2) a value for the bus capacitor, and (3) a value for switching cycle OFF time, which together result in (1) acceptable current ripple at the output stage (say 30%), (2) an acceptable bus voltage ripple (say 5%), and (3) an input stage which maintains DCM operation over the desired line and load voltage range.

For a given HV9931 design, the bus voltage rises and falls with like changes in line and load voltage. This is unlike a two stage design having two transistors and control ICs, where the bus voltage can be set independent of line and load voltage variation. If the desired ranges of line and load voltage are particularly large then the latter topology may be preferable so as to avoid large variation in bus voltage.

The design of an HV9931 based LED driver is not further discussed here, except for noting that a semi-automatic design tool is available in Mathcad form, based on behavioral

simulation, which, allows components to be adjusted in an iterative manner, starting from an initial guess. The tool allows quick evaluation of nine standard test cases, exercising the design over line voltage variation and tolerance variation of three component parameters.

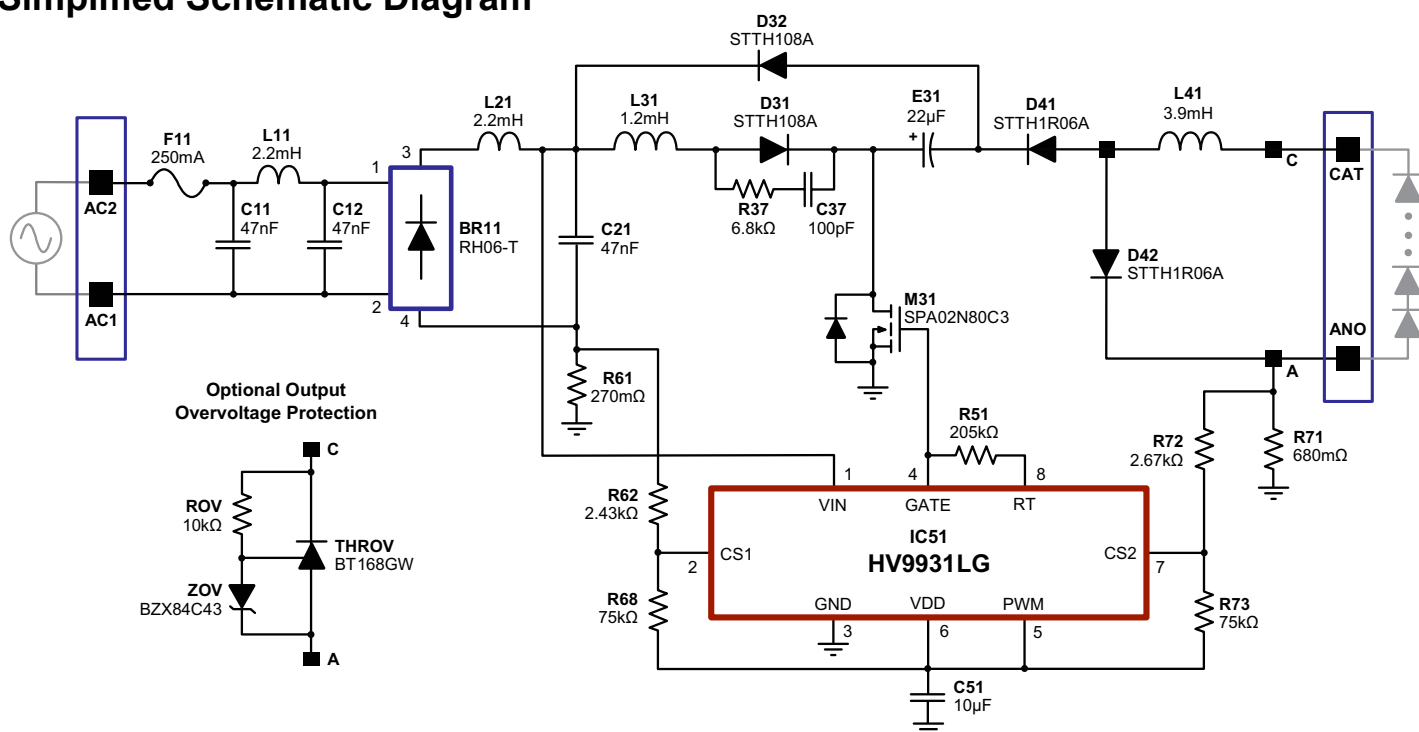
Mathcad design data can be found at the end of this document. The data tends to be in good agreement with the actual Demoboard despite the omission of switching losses in the model. For this design we can see that the calculated efficiency is off by say 5 percent likely due underestimation of switching losses and inductor core and winding losses.

A Simplified Version of the Design

The Demoboard can be simplified significantly. Below is a schematic showing the essential elements of the driver.

Contact Supertex Applications Engineering for guidance in simplifying the design or for adding functions such as triac dimmability.

Simplified Schematic Diagram



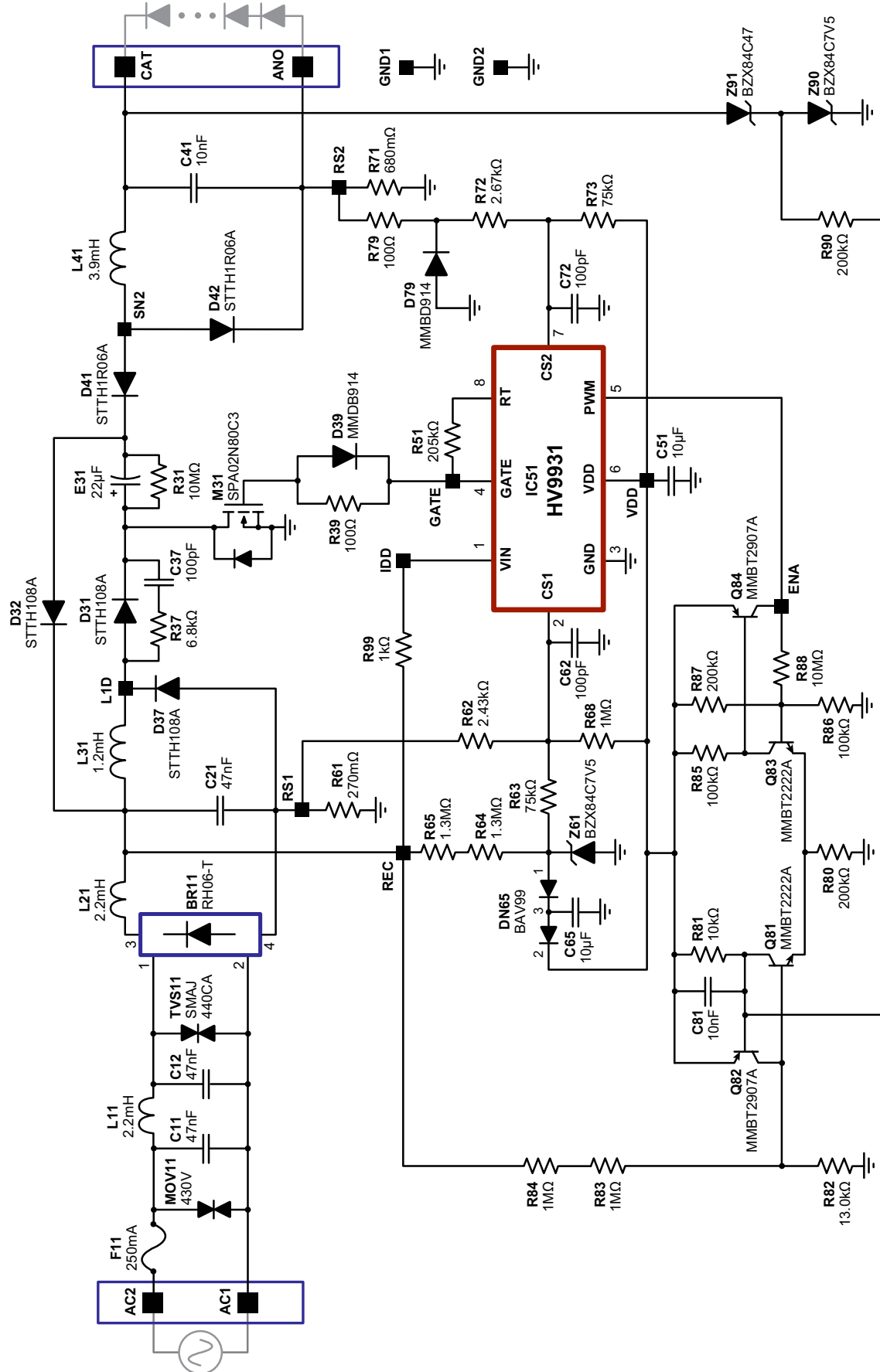
Note on Inductors:

This board was fitted with standard (COTS) inductors. These are not necessarily an optimal choice but present an expedient way to go when evaluating a design. Custom engineered parts generally give better performance, particularly with respect to efficiency.

Drum core style inductors, whether in radial or axial lead versions, are popular for their ready availability and low cost. Drum core styles have particularly simple construction and

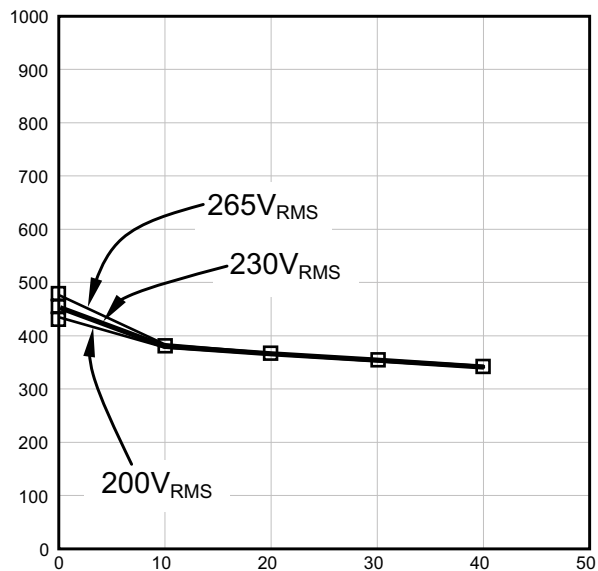
can be wound for lowest cost without coil former (bobbin). They may serve well during the development stage, but may not be the best choice for final design. Keep these type of inductors away from any metallic surface such as heatsinks, PCB copper planes, metallic enclosures, and capacitors, as these unshielded parts can create high eddy current losses in these parts. For tightly packaged designs or where inductor losses are an issue, drum core style inductors are not recommended.

Schematic Diagram

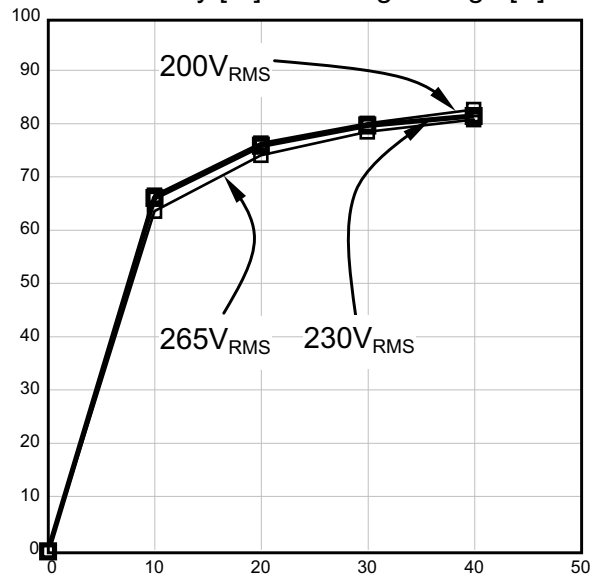


Typical Characteristics

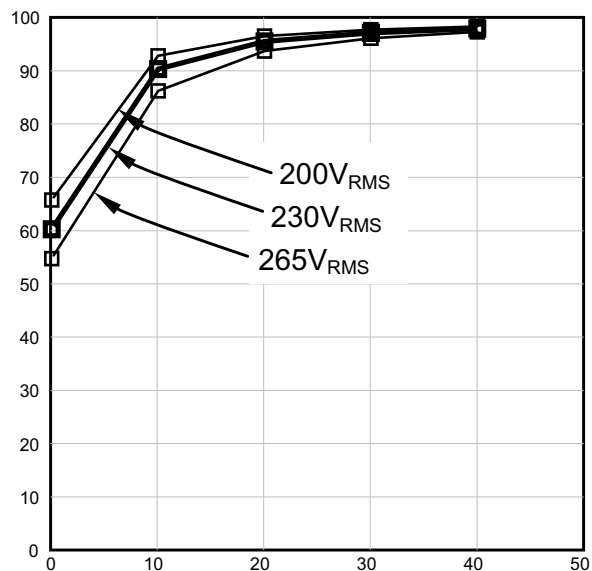
String Current [mA] vs. String Voltage [V]



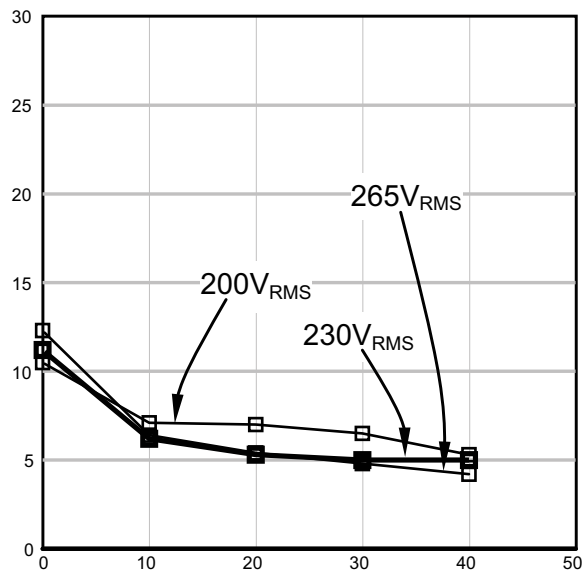
Efficiency [%] vs. String Voltage [V]



PF [%] vs. String Voltage [V]

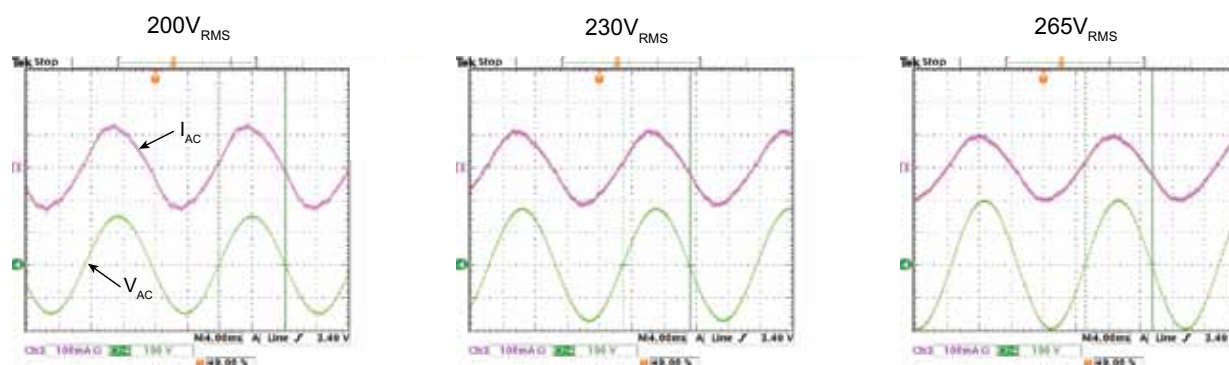


THD [%] vs. String Voltage [V]

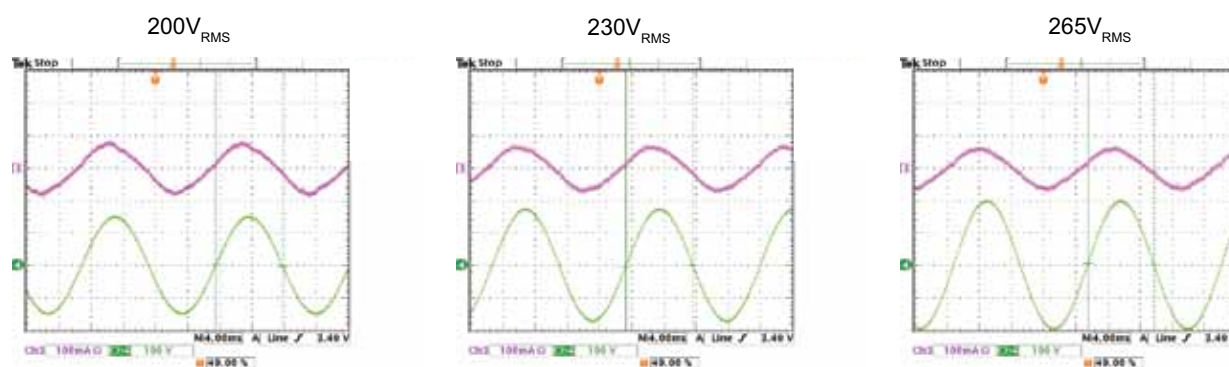


Typical Waveforms (1)

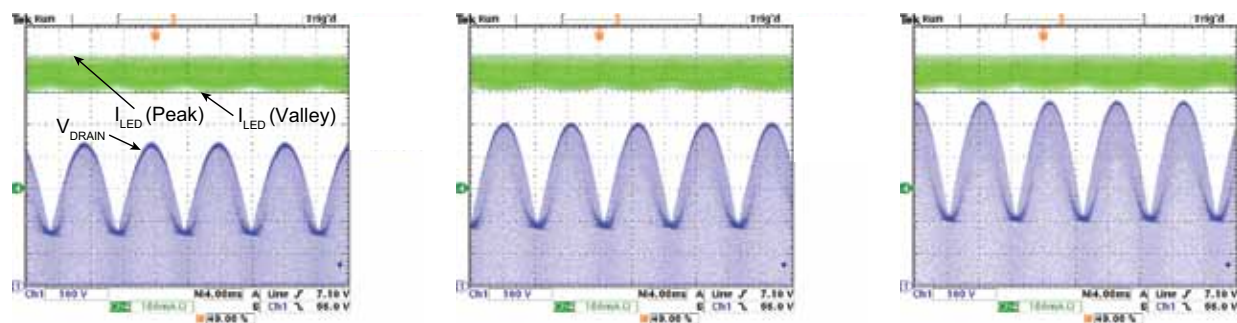
Line Voltage and Current at nominal load (350mA, 40V)



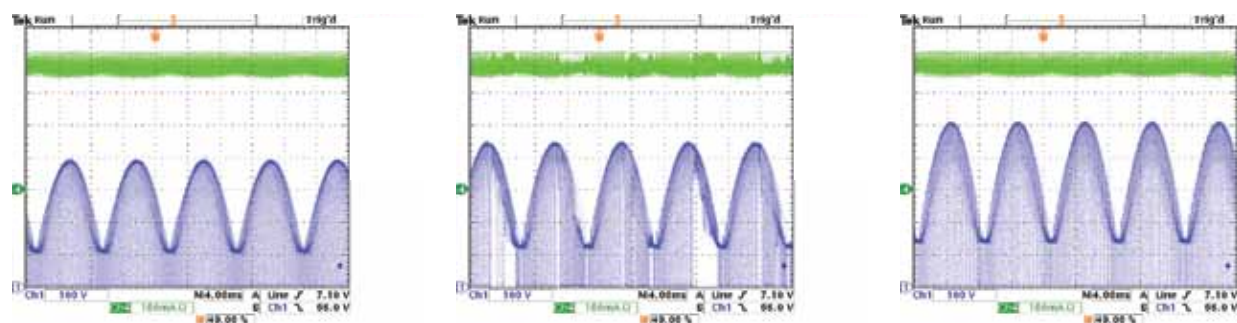
Line Voltage and Current at half load (350mA, 20V)



Output Current and Drain Voltage at nominal load (350mA, 40V)

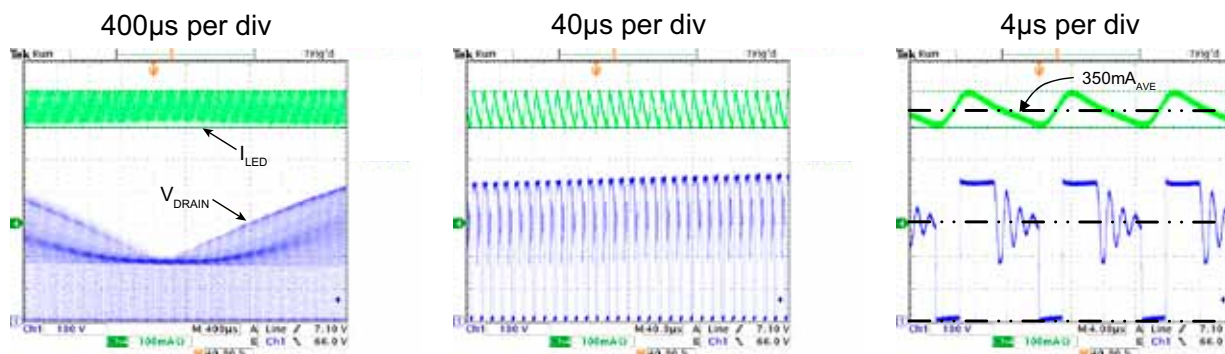


Output Current and Drain Voltage at half load (350mA, 20V)

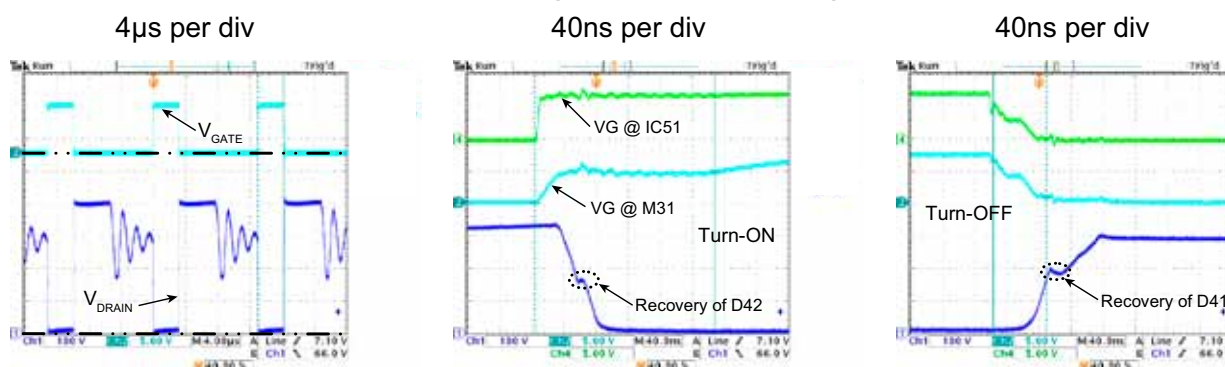


Typical Waveforms (2) (120V_{RMS}, 40V, 350mA)

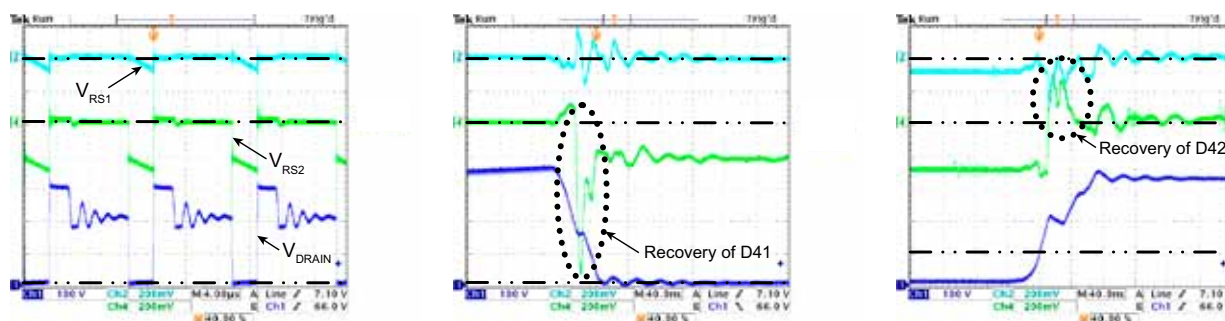
Drain Voltage and LED Current



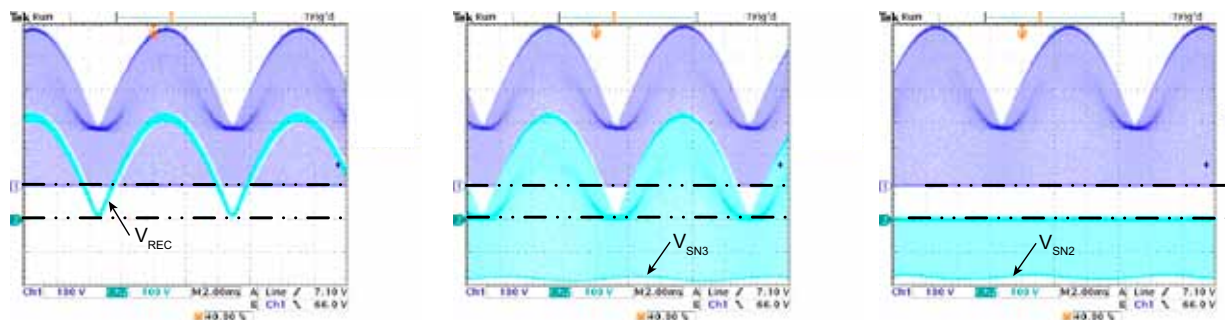
Drain Voltage and Gate Voltage



Drain Voltage and Current Sense Voltages of Stages 1 and 2

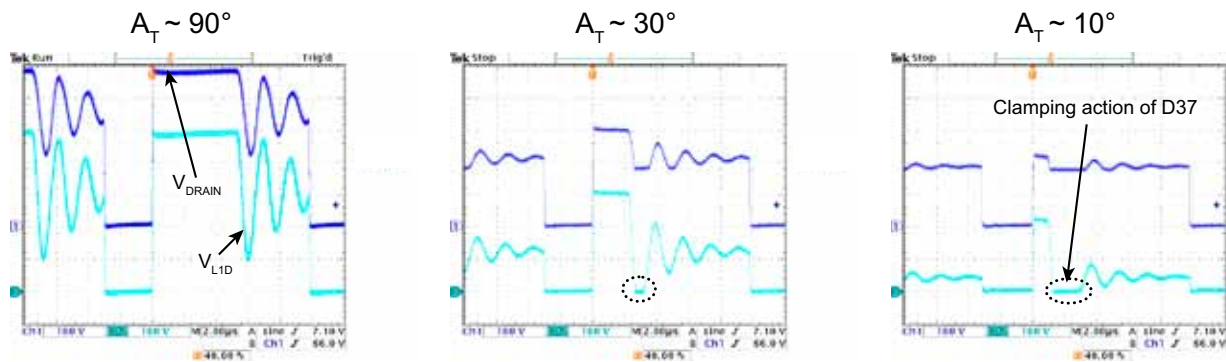


Drain Voltage and Voltages at Test Points REC, SN3, SN2



Typical Waveforms (3) ($120V_{RMS}$, 40V, 350mA)

Drain Voltage and Voltage at the Test Point L1D (3 points along the AC line cycle)



EMI Signature

Board suspended about 3" above reference plane.

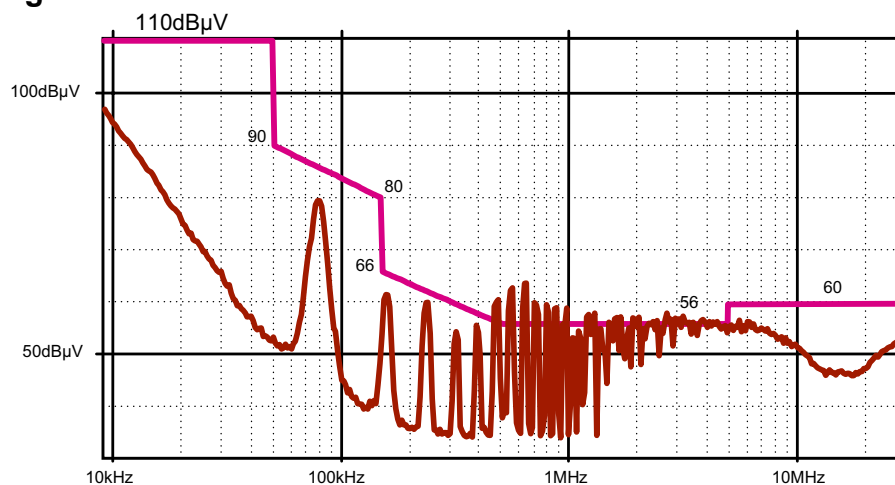
Limit Line: CISPR 15 Quasi Peak (9kHz to 30MHz)

Detector: Peak Hold

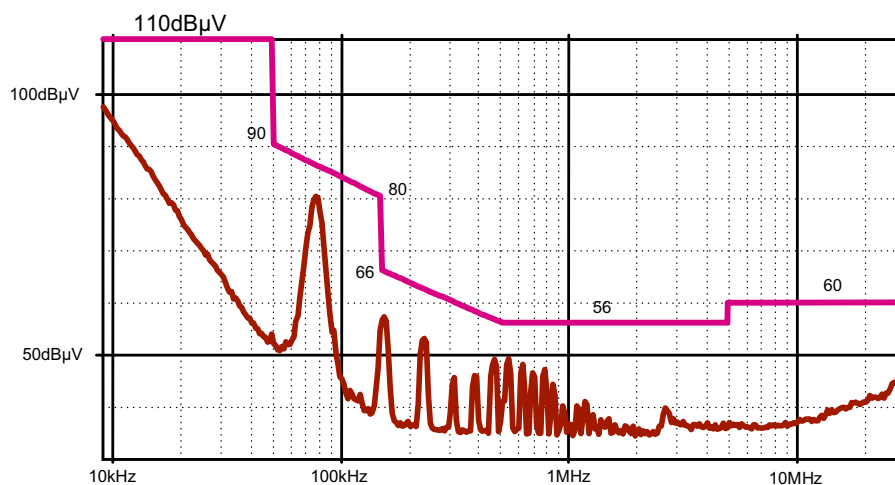
IF Bandwidth: 9kHz

Shielding: 2 copper shields, surrounding the power section on top and bottom of the board, terminated at the source of the MOSFET.

Without shielding :



With shielding :



The performance graphs above were obtained from the board not having specific measures to suppress common mode emissions, such as inclusion of a common mode inductor in the AC line input circuitry. The above graphs show how shielding can significantly reduce emissions, particu-

larly in the upper frequency range. The shielding also was instrumental in reducing the lower frequency emissions by reducing magnetic field coupling from the main inductors to the EMI filter inductors (EMI filter section kept outside of shielded area).

Mathcad Design Data

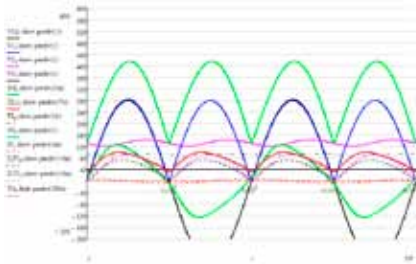
| Corner | x | 0 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | Corner | - | - | - | - |
|--------|----|-----|------|------|------|------|------|------|------|------|------|--------|------|------|------|------|
| L1 | uH | 0 | 1320 | 1200 | 1080 | 1320 | 1200 | 1080 | 1320 | 1200 | 1080 | L1 | - | - | - | - |
| RL1 | mR | 0 | 4400 | 4400 | 4400 | 4400 | 4400 | 4400 | 4400 | 4400 | 4400 | RL1 | - | - | - | - |
| L2 | mH | 0 | 3900 | 3900 | 3900 | 3900 | 3900 | 3900 | 3900 | 3900 | 3900 | L2 | - | - | - | - |
| RL2 | mR | 0 | 3000 | 3000 | 3000 | 3000 | 3000 | 3000 | 3000 | 3000 | 3000 | RL2 | - | - | - | - |
| ILRF2 | % | 0 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | ILRF2 | - | - | - | - |
| C2 | uF | 0.0 | 17.6 | 22.0 | 26.4 | 17.6 | 22.0 | 26.4 | 17.6 | 22.0 | 26.4 | C2 | - | - | - | - |
| NF | x | 0 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | NF | - | - | - | - |
| LF | uH | 0 | 2200 | 2200 | 2200 | 2200 | 2200 | 2200 | 2200 | 2200 | 2200 | LF | - | - | - | - |
| RLF | mR | 0 | 2300 | 2300 | 2300 | 2300 | 2300 | 2300 | 2300 | 2300 | 2300 | RLF | - | - | - | - |
| CF | nF | 0 | 47 | 47 | 47 | 47 | 47 | 47 | 47 | 47 | 47 | CF | - | - | - | - |
| C1 | nF | 0 | 47 | 47 | 47 | 47 | 47 | 47 | 47 | 47 | 47 | C1 | - | C2V | 135 | - |
| RS | mR | 0 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | RS | - | C2I | 1345 | - |
| VD | mV | 0 | 1500 | 1500 | 1500 | 1500 | 1500 | 1500 | 1500 | 1500 | 1500 | VD | - | - | - | - |
| TF | us | 0.0 | 9.1 | 9.1 | 9.1 | 9.1 | 9.1 | 9.1 | 9.1 | 9.1 | 9.1 | TF | - | - | - | - |
| RT | kR | 0 | 205 | 205 | 205 | 205 | 205 | 205 | 205 | 205 | 205 | RT | - | - | - | - |
| FM | Hz | 0 | 50 | 50 | 50 | 50 | 50 | 50 | 50 | 50 | 50 | FM | - | - | - | - |
| VMRMS | V | 0 | 200 | 200 | 200 | 230 | 230 | 230 | 265 | 265 | 265 | VMRMS | - | - | - | - |
| IMRMS | mA | 0 | 84 | 81 | 78 | 73 | 70 | 68 | 63 | 61 | 59 | IMRMS | 68 | 73 | 59 | 84 |
| IMMAX | mA | 0 | 125 | 117 | 112 | 107 | 101 | 98 | 92 | 88 | 84 | IMMAX | 98 | 107 | 84 | 125 |
| V3AVG | V | 0 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | V3AVG | 40 | 40 | 40 | 40 |
| I3AVG | mA | 0 | 360 | 350 | 340 | 360 | 350 | 340 | 360 | 350 | 340 | I3AVG | 340 | 360 | 340 | 360 |
| PM | W | 0.0 | 16.4 | 16.0 | 15.4 | 16.3 | 15.8 | 15.4 | 16.2 | 15.7 | 15.2 | PM | 15.4 | 16.3 | 15.2 | 16.4 |
| P3 | W | 0.0 | 14.4 | 14.0 | 13.6 | 14.4 | 14.0 | 13.6 | 14.4 | 14.0 | 13.6 | P3 | 13.6 | 14.4 | 13.6 | 14.4 |
| EFF | % | 0.0 | 87.8 | 87.8 | 88.3 | 88.5 | 88.7 | 88.3 | 88.8 | 89.4 | 89.4 | EFF | 88.3 | 88.7 | 87.8 | 89.4 |
| PF | % | 0.0 | 97.6 | 98.6 | 99.0 | 97.6 | 98.3 | 98.6 | 97.1 | 97.6 | 97.7 | PF | 97.6 | 98.6 | 97.1 | 99.0 |
| THD | % | 0.0 | 9.9 | 5.7 | 3.6 | 7.6 | 4.5 | 2.9 | 5.9 | 3.6 | 2.5 | THD | 2.9 | 7.6 | 2.5 | 9.9 |
| H3 | % | 0.0 | 9.7 | 5.6 | 3.5 | 7.5 | 4.3 | 2.7 | 5.8 | 3.4 | 2.2 | H3 | 2.7 | 7.5 | 2.2 | 9.7 |
| H5 | % | 0.0 | 1.8 | 0.9 | 0.6 | 1.2 | 0.7 | 0.5 | 0.9 | 0.5 | 0.5 | H5 | 0.5 | 1.2 | 0.5 | 1.8 |
| TAMIN | us | 0.0 | 3.1 | 3.3 | 3.4 | 2.7 | 2.8 | 2.9 | 2.3 | 2.4 | 2.5 | TAMIN | 2.7 | 2.9 | 2.3 | 3.4 |
| TAMAX | us | 0.0 | 4.0 | 3.8 | 3.7 | 3.2 | 3.1 | 3.1 | 2.6 | 2.6 | 2.6 | TAMAX | 3.1 | 3.2 | 2.6 | 4.0 |
| TFMIN | us | 0.0 | 7.3 | 9.1 | 10.9 | 7.3 | 9.1 | 10.9 | 7.3 | 9.1 | 10.9 | TFMIN | 7.3 | 10.9 | 7.3 | 10.9 |
| TFMAX | us | 0.0 | 7.3 | 9.1 | 10.9 | 7.3 | 9.1 | 10.9 | 7.3 | 9.1 | 10.9 | TFMAX | 7.3 | 10.9 | 7.3 | 10.9 |
| DAMIN | % | 0.0 | 30.0 | 26.8 | 23.7 | 27.0 | 23.8 | 21.1 | 24.2 | 21.1 | 18.6 | DAMIN | 21.1 | 27.0 | 18.6 | 30.0 |
| DAMAX | % | 0.0 | 35.3 | 29.5 | 25.2 | 30.7 | 25.7 | 22.1 | 26.7 | 22.4 | 19.2 | DAMAX | 22.1 | 30.7 | 19.2 | 35.3 |

Mathcad Design Data (cont.)

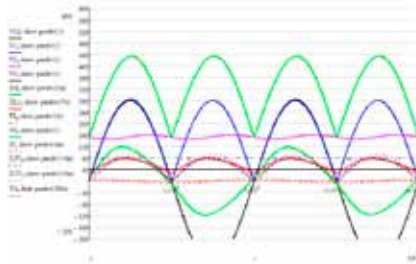
| Corner | x | 0 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | Corner | - | - | - | - |
|----------|-----|-----|------|------|------|-------|------|------|-------|------|------|----------|------|-------|------|-------|
| DC1MAX | % | 0.0 | 99.0 | 77.6 | 62.0 | 88.9 | 69.3 | 55.5 | 79.7 | 61.6 | 49.0 | DC1MAX | 55.5 | 88.9 | 49.0 | 99.0 |
| FSMIN | kHz | 0.0 | 89.0 | 77.7 | 68.7 | 95.4 | 81.9 | 71.5 | 100.9 | 85.5 | 74.1 | FSMIN | 71.5 | 95.4 | 68.7 | 100.9 |
| FSMAX | kHz | 0.0 | 96.3 | 80.7 | 70.0 | 100.5 | 83.9 | 72.4 | 104.4 | 86.9 | 74.7 | FSMAX | 72.4 | 100.5 | 70.0 | 104.4 |
| IL1RMS | mA | 0 | 275 | 275 | 273 | 254 | 253 | 254 | 235 | 234 | 234 | IL1RMS | 253 | 254 | 234 | 275 |
| IL1MAX | mA | 0 | 723 | 810 | 897 | 702 | 789 | 883 | 686 | 772 | 864 | IL1MAX | 702 | 883 | 686 | 897 |
| IL2RMS | mA | 0 | 361 | 351 | 342 | 361 | 351 | 342 | 361 | 351 | 342 | IL2RMS | 342 | 361 | 342 | 361 |
| IL2MAX | mA | 0 | 400 | 400 | 400 | 400 | 400 | 400 | 400 | 400 | 400 | IL2MAX | 400 | 400 | 400 | 400 |
| I2RMS | mA | 0 | 300 | 282 | 266 | 280 | 263 | 249 | 262 | 245 | 231 | I2RMS | 249 | 280 | 231 | 300 |
| V2MIN | V | 0 | 121 | 145 | 170 | 139 | 166 | 193 | 160 | 191 | 222 | V2MIN | 139 | 193 | 121 | 222 |
| V2MAX | V | 0 | 142 | 160 | 180 | 158 | 179 | 202 | 177 | 202 | 230 | V2MAX | 158 | 202 | 142 | 230 |
| V2RELPPR | % | 0.0 | 16.0 | 9.5 | 5.8 | 12.6 | 7.3 | 4.6 | 10.0 | 5.7 | 3.5 | V2RELPPR | 5 | 13 | 4 | 16 |
| ISRMS | mA | 0 | 354 | 343 | 333 | 329 | 318 | 310 | 306 | 295 | 287 | ISRMS | 310 | 329 | 287 | 354 |
| ISMAX | mA | 0 | 1122 | 1209 | 1296 | 1101 | 1189 | 1282 | 1085 | 1172 | 1263 | ISMAX | 1101 | 1282 | 1085 | 1296 |
| VSMAX | V | 0 | 415 | 433 | 455 | 473 | 496 | 520 | 542 | 568 | 597 | VSMAX | 473 | 520 | 415 | 597 |
| IDL1AVG | mA | 0 | 191 | 170 | 152 | 167 | 148 | 134 | 147 | 129 | 116 | IDL1AVG | 134 | 167 | 116 | 191 |
| IDF1AVG | mA | 0 | 117 | 98 | 83 | 103 | 87 | 74 | 92 | 76 | 65 | IDF1AVG | 74 | 103 | 65 | 117 |
| IDR2AVG | mA | 0 | 117 | 98 | 83 | 103 | 86 | 73 | 91 | 76 | 64 | IDR2AVG | 73 | 103 | 64 | 117 |
| IDF2AVG | mA | 0 | 243 | 252 | 257 | 257 | 264 | 267 | 269 | 274 | 276 | IDF2AVG | 257 | 267 | 243 | 276 |
| IRS1RMS | mA | 0 | 167 | 174 | 180 | 153 | 160 | 167 | 141 | 146 | 153 | IRS1RMS | 153 | 167 | 141 | 180 |
| IRS2RMS | mA | 0 | 205 | 186 | 169 | 193 | 175 | 159 | 182 | 164 | 149 | IRS2RMS | 159 | 193 | 149 | 205 |

Simulated Waveforms (Mathcad)

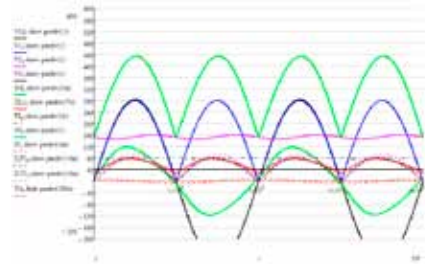
Corner 0 (100V_{AC}) (High Duty)



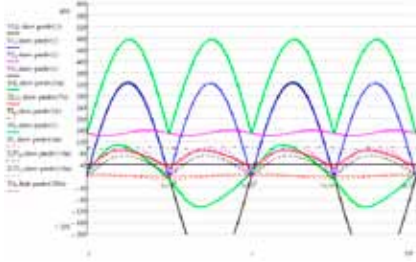
Corner 1 (100V_{AC}) (Nom Duty)



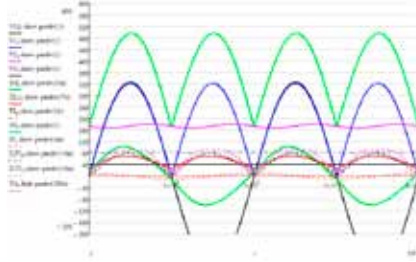
Corner 2 (100V_{AC}) (Low Duty)



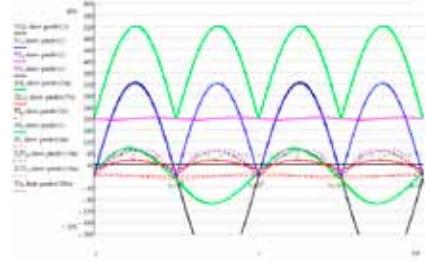
Corner 3 (120V_{AC}) (High Duty)



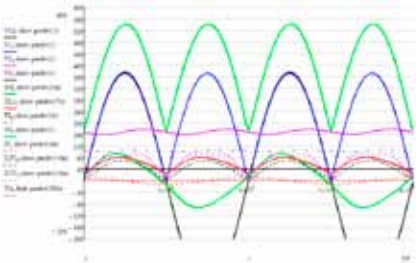
Corner 4 (120V_{AC}) (Nom Duty)



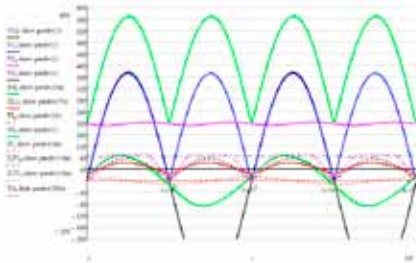
Corner 5 (120V_{AC}) (Low Duty)



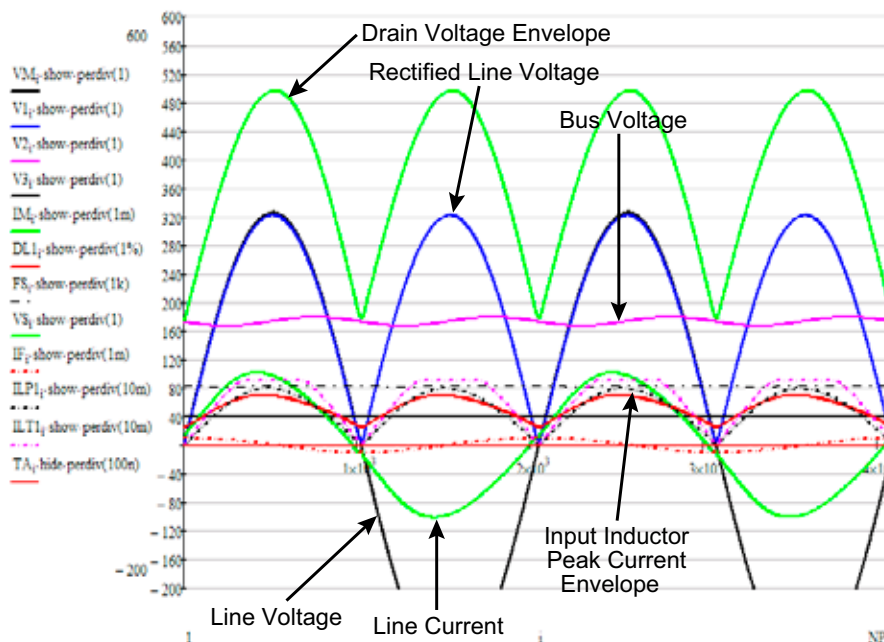
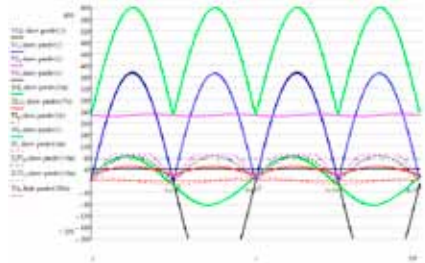
Corner 6 (135V_{AC}) (High Duty)



Corner 7 (135V_{AC}) (Nom Duty)



Corner 8 (135V_{AC}) (Low Duty)



Bill of Materials

| Qty | REF | Description | Manufacturer | Product Number |
|-----|---------------|--------------------------------------|-------------------------|--------------------|
| 1 | BR11 | RECT BRIDGE GP MINIDIP 600V 0.5A | Diodes Inc | RH06-T |
| 2 | C62, C72 | CAP CER NP0 50V 10% 0805 100PF | Kemet | C0805C101K5GACTU |
| 2 | C41, C81 | CAP CER X7R 100V 10% 0805 10NF | Kemet | C0805C103K1RACTU |
| 1 | C37 | CAP CER NP0 1000V 5% 0805 100PF | Vishay/Vitramon | VJ0805A101JXGAT5Z |
| 2 | C51, C65 | CAP CER X7R 16V 10% 1206 10µF | Murata | GRM31CR71C106KAC7L |
| 3 | C11, C12, C21 | CAP MKP 305VAC X2 125C 20% 47NF | EPCOS Inc | B32921A2473M |
| 3 | D31, D32, D37 | DIODE ULTRAFAST 800V 1A SMA | STMicroelectronics | STTH108A |
| 2 | D41, D42 | DIODE ULTRAFAST 600V 1A SMA | STMicroelectronics | STTH1R06A |
| 2 | D39, D79 | DIODE ULTRAFAST HI COND SOT-23 | Fairchild Semiconductor | MMBD914 |
| 1 | DN65 | DIODE SW DUAL 75V 350MW SOT23 | Diodes Inc | BAV99-7-F |
| 1 | E31 | CAP AL EL ED RAD10X20 250V 20% 22µF | Panasonic ECG | EEU-ED2E220 |
| 1 | F11 | FUSE SLOW IEC TR5 250MA | Littelfuse Wickmann | 37202500411 |
| 1 | HS | HEATSINK TO220 W/TAB W86 D40 H75 21K | Aavid Thermalloy | 574502B03700G |
| 1 | IC51 | IC LED DRIVER 8L SOIC | Supertex | HV9931LG-G |
| 2 | L11, L21 | CHOKE SH RAD13MM 15% 2.2MH 520MA | Sumida | RCP1317NP-222L |
| 1 | L31 | CHOKE RAD 450D 710L 10% 1200µH | Renco | RL-5480-4-1200 |
| 1 | L41 | CHOKE RAD 625D 700L 10% 3.9MH | Renco | RL-5480-5-3900 |
| 1 | M31 | MOSFET N-CH 800V 2A 2.7R TO-220FP | Infineon Technologies | SPA02N80C3 |
| 1 | MOV11 | SUR ABSORBER 10MM 430VDC 2500A ZNR | Panasonic ECG | ERZ-V10D431 |
| 2 | Q81, Q83 | TRANSISTOR GP NPN AMP SOT-23 | Fairchild Semiconductor | MMBT2222A |
| 2 | Q82, Q84 | TRANSISTOR GP PNP AMP SOT-23 | Fairchild Semiconductor | MMBT2907A |
| 1 | R99 | RES 1/8W 0805 1% 1.00KΩ | Panasonic ECG | ERJ-6ENF1001V |
| 2 | R39, R79 | RES 1/8W 0805 1% 100Ω | Panasonic ECG | ERJ-6ENF1000V |
| 1 | R62 | RES 1/8W 0805 1% 2.43KΩ | Panasonic ECG | ERJ-6ENF2431V |
| 1 | R72 | RES 1/8W 0805 1% 2.67KΩ | Panasonic ECG | ERJ-6ENF2671V |
| 1 | R81 | RES 1/8W 0805 1% 10.0KΩ | Panasonic ECG | ERJ-6ENF1002V |
| 1 | R82 | RES 1/8W 0805 1% 13.0KΩ | Panasonic ECG | ERJ-6ENF1302V |
| 1 | R63, R73 | RES 1/8W 0805 1% 75.0KΩ | Panasonic ECG | ERJ-6ENF7502V |
| 2 | R85, R86 | RES 1/8W 0805 1% 100KΩ | Panasonic ECG | ERJ-6ENF1003V |
| 1 | R51 | RES 1/8W 0805 1% 205KΩ | Panasonic ECG | ERJ-6ENF2053V |
| 3 | R80, R87, R90 | RES 1/8W 0805 1% 200KΩ | Panasonic ECG | ERJ-6ENF2003V |
| 2 | R64, R65 | RES 1/8W 0805 1% 1.30MΩ | Panasonic ECG | ERJ-6ENF1304V |
| 3 | R68, R83, R84 | RES 1/8W 0805 1% 1.00MΩ | Panasonic ECG | ERJ-6ENF1004V |
| 1 | R88 | RES 1/8W 0805 1% 10.0MΩ | Vishay/Dale | CRCW080510M0FKEA |

Bill of Materials (cont.)

| Qty | REF | Description | Manufacturer | Product Number |
|-----|----------|----------------------------------|----------------|------------------|
| 1 | R37 | RES 1/4W 1206 5% 6.8K Ω | Panasonic ECG | ERJ-8GEYJ682V |
| 1 | R31 | RES 1/4W 1206 1% 10.0M Ω | Vishay/Dale | CRCW120610M0FKEA |
| 1 | R61 | RES 1/4W 0805 1% .27 Ω | Susumu Co Ltd | RL1220S-R27-F |
| 1 | R71 | RES 1/4W 0805 1% .68 Ω | Susumu Co Ltd | RL1220S-R68-F |
| 1 | TVS11 | DIODE TVS BIDIR SMA 400W 5% 440V | Littelfuse Inc | SMAJ440CA |
| 2 | Z61, Z90 | DIODE ZENER 350MW SOT-23 7.5V | Diodes Inc | BZX84C7V5-7-F |
| 1 | Z91 | DIODE ZENER 350MW SOT-23 47V | Diodes Inc | BZX84C47-7-F |

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